

CUSTOMISED ALUMINIUM EXTRUSION SOLUTIONS

ALUKA
EXTRUSION

ISO 9001:2015 Certified Company

ALUKA EXTRUSION INDUSTRIES LLP



PRECISION



CONSISTENCY



DEPENDABILITY

BUILT ON DISCIPLINED PROCESSES

At Aluka Extrusion Industries LLP, we specialize in providing high-quality aluminium extrusion solutions tailored to meet the diverse needs of industries worldwide. With years of expertise and a commitment to innovation, we are a leading player in the aluminium extrusion sector, dedicated to delivering precision-engineered products that exceed expectations.



Aluka Extrusion Industries LLP, an ISO 9001:2015 certified company located in Sanand, Gujarat, operates with an annual production capacity of 6,200 metric tonnes.

Our state-of-the-art facilities, cutting-edge technology, and skilled workforce enable us to offer a comprehensive range of custom aluminium profiles, from standard shapes to complex, intricate designs. **We serve industries such as Automotive & Transport, Building & Construction, Electricals & Electronics, Switch Gear, Cryogenic, HVAC, Defence, Textile, Modular Furniture, Pumps & Motor, LED & Lighting, Renewable energy, etc. offering solutions that enhance efficiency, durability, and sustainability.**

Whether you need specific customizations, complex tolerances, or large-volume production, Aluka Extrusion Industries LLP is your reliable partner for top-notch aluminium extrusions. We strive to build long-term relationships with our clients by offering exceptional customer service, timely delivery, and unparalleled product quality.

Discover the potential of aluminium extrusion and let us help bring your projects to life.

OUR INFRASTRUCTURE

- 1600 UST Hydraulic Extrusion Press that is controlled by microprocessor technology and a programmable logic control (PLC) system
- Imported high-energy efficient Single Log Heater with a hot log shear, ensuring that our extrusions are extruded at a uniform temperature.
- Fully Automatic Puller and Handling System ensures that the profiles come out straight and scratch-free.
- Imported microprocessor-controlled Aging Furnace for heat treatment, ensuring that our extrusions have a uniform temperature and flow of air, ultimately enhancing their mechanical properties.
- Our in-house Melting Furnace is backed up by an imported hot top-casting machine for casting Logs of various alloys.
- Imported Homogenizing furnace. A special machine for heat treatment after log casting, it's aimed to eliminate the remaining stress generated from casting and uneven metallographic structure.
- Automatic Well Type Nitriding Furnace (HydroNit Sensor)
- KEYENCE Make Measuring Machine
- Profile Projector
- Spectroscopy
- UTS
- Ultra Sonic Testing
- Conductivity Meter
- Brinell Hardness Testing Machine

Alloy & Temper

We manufacture profiles in a range of alloys and tempers, adhering to international standards, including:

- | | | |
|---------|---------|---------|
| • 1050A | • 1060 | • 1070A |
| • 1100 | • 3003 | • 3103 |
| • 6005A | • 6060 | • 6063 |
| • 6061 | • 6082 | • 6351 |
| • 63401 | • 6101B | |



Melting Furnace



Homogenizing Furnace



Automatic Well Type Nitriding Furnace (HydroNit Sensor)



1600 UST Extrusion Press With Single Log Heater 2

ALUMINIUM ALLOY SPECIFICATION

A. MECHANICAL PROPERTIES									
Alloy Specification		Temper		0.2 Proof Stress Mpa Min.	Ultimate Tensile Strength Mpa Min.	Elongation on 50mm Gauge Min.			Equivalents Alloy
Old	New	Old	New						
EIC	19000	M	F	-	(65)	(18)	20		
EIB	19500	M	F	-	(65)	(23)	18		
HE9	63400	M	F	-	(110)	(13)	-	AA6063	
		W	T4	80	140	14	45		
		P	T5	140	170	7	-		
		WP	T6	150	185	7	60		
E91E	63401	W	T4	80	140	12			
		WP	T6	135	170	12	55		
HE30	64430	M	F	-	(110)	(14)	-	Equivalents AA 6082 ISO Al Si Mg Mn ASTM 6351	
		W	T4	120	185	14	60		
		WP	T6	270	310	7	95		
HE20	65032	M	F	-	(110)	(12)	-		
		W	T4	115	185	14	55		
		WP	T6	235	280	7	85		
-	AA6005	P	T5	240	260	8	80	ASTM B221M	
-	AA6060		T4	60	120	16	-	BS : 1474 ISO - Al Mg Si	
			T5	100	145	8			
			T6	150	190	8	60		
-	AA6061		T4	115	190	16	65	Equivalent ISO AlMg1SiCu	
			T6	240	280	8	85		
			T6510						

Note:- No Mechanical Properties are specified in F (or M) Condition

The bracketed values are given for information only

1Mpa = 1 N/mm² = 0.102 Kgf/mm²

Typical BHN values are given for information only and no guarantee is implied.

B. CHEMICAL COMPOSITION IN PERCENTAGE												
Designation	Copper	Magnesium	Silicon	Iron	Manganese	Zinc	Titanium	Chromium	Others		Aluminium	Remarks
	Cu	Mg	Si	Fe	Mn	Zn	Ti	Cr	Each	Total	Al	
19000	0.1	0.2	0.5	0.7	0.1	0.1	-	-	0.05	-	99.0 Min	Ti+v=0.07
19500	0.05	0.05	0.3	0.4	0.05	0.1	-	-	0.03	-	99.5 Min	T+v=0.07
63400	0.1	0.4-0.8	0.3-0.7	0.6	0.3	0.2	0.2	0.1	0.05	0.15	Remainder	
63401	0.05	0.4-0.9	0.3-0.7	0.5	0.03	0.10	0.10	0.03	0.03	0.10	Remainder	
64430	0.1	0.4-1.2	0.6-1.3	0.6	0.4-1.0	0.1	0.2	0.25	0.05	0.15	Remainder	
65032	0.15-0.4	0.7-1.2	0.4-0.8	0.7	0.2-0.8	0.2	0.2	0.15-0.35	0.05	0.15	Remainder	Either Mn or Cr shall be present
AA6005	0.10	0.40-0.60	0.60-0.90	0.35	0.10	0.10	0.10	0.10	0.05	0.15	Remainder	
AA6060	0.10	0.35-0.60	0.30-0.60	0.10-0.30	0.10	0.15	0.10	0.05	0.05	0.15	Remainder	
AA6061	0.15-0.40	0.8-1.20	0.40-0.80	0.7	0.15	0.25	0.15	0.40-0.35	0.05	0.15	Remainder	

Note : Composition in Maximum unless shown as a range or a minimum

ADVANTAGES OF ALUMINIUM OVER UPVC

- Non-inflammable, non-toxic material
- Great color variety and coating options
- High stability
- High wind resistance and high thermal insulation with thermal break
- High durability
- Slim design, big sizes and flexible structures
- Stable corner connection and fittings attachment

Durability and Maintenance

- Aluminum windows are durable for up to more than 60 years. They require minimal maintenance. PVC windows are only durable for a maximum period of 25 years. Since it is a soft material, it can easily get scratches and would require exchange of whole vent frame in case of damage.

Stability/ Wind resistance

- Aluminium has a high stability due to great strength to weight ratio. PVC Windows need steel or aluminium reinforcements to reach the same stability in the same sizes.

Thermal Insulation

- Aluminium is a good conductor of heat. Implemented thermal break keeps high stability and highly improves the thermal insulation
- For PVC structures, steel reinforcements are needed to improve stability that reduces thermal insulation.

Color Variety

- Aluminium offers great variety and coating options such as anodizing, wet and powder coating that ultimately offer UV resistance.

Recycling

- Aluminium does not lose any of its inherent properties even after repeated recycling.
- PVC: The purity of the material degrades with each reuse cycle; recycled material is grey and can only be used in covered areas.

Fire resistance

- Aluminium is non - inflammable and non-toxic; it has no impact on air or water.
- PVC has low flammability. In case of fire, harmful and life threatening gases like carbon monoxide, carbon dioxide and vinyl chloride are emitted.

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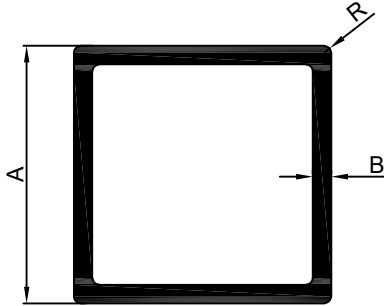
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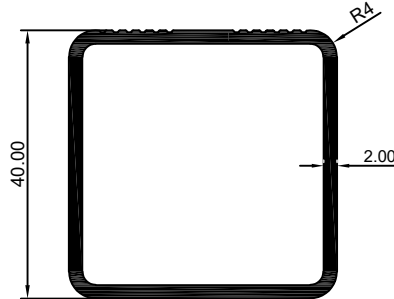
SQUARE TUBES



SPECIAL TUBES

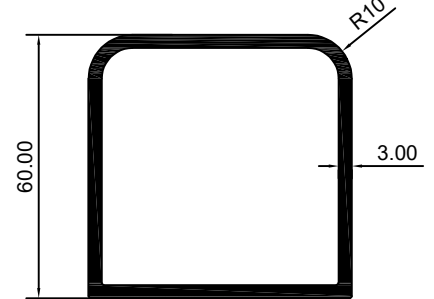
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0.785 Kg/m.



SECTION NO: 20552

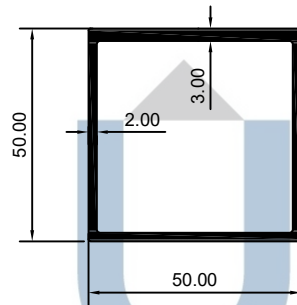
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22	20528	50.00	4.00	4.00	1.959 Kg/m.
23	20519	75.00	1.80		1.423 Kg/m.
24	20513	80.00	1.50		1.271 Kg/m.
25	20525	80.00	4.00	1.00	3.283 Kg/m.
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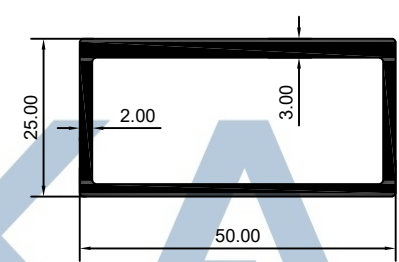
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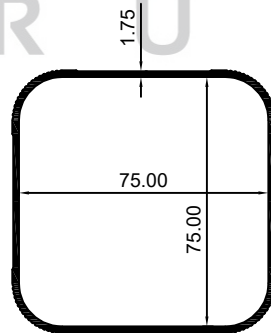
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0.891 Kg/m.

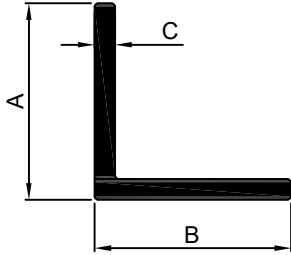


SECTION NO: 20556

1.368 Kg/m.

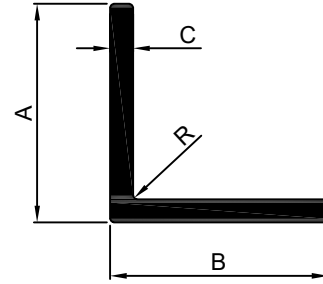


EQUAL ANGLES



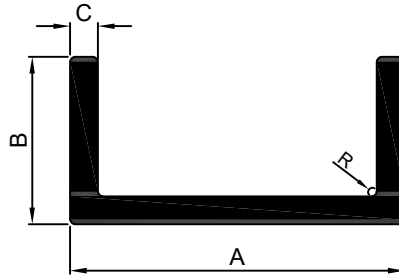
NO.	SEC. NO.	A	B	C	WT./MTR.
01	20601	19.00	19.00	2.00	0.194 Kg/m.
02	20602	25.00	25.00	2.00	0.258 Kg/m.
03	20603	25.00	25.00	3.00	0.380 Kg/m.
04	20604	30.00	30.00	2.50	0.387 Kg/m.
05	20615	30.00	30.00	4.00	0.604 Kg/m.
06	20610	31.75	31.75	2.38	0.394 Kg/m.
07	20619	38.00	38.00	2.00	0.400 Kg/m.
08	20605	38.00	38.00	3.00	0.591 Kg/m.
09	20611	40.00	40.00	5.00	1.011 Kg/m.
10	20606	40.00	40.00	6.50	1.289 Kg/m.
11	20620	50.00	50.00	2.00	0.528 Kg/m.
12	20607	50.00	50.00	3.00	0.786 Kg/m.
13	20613	50.00	50.00	5.00	1.281 Kg/m.
14	20608	50.80	50.80	6.00	1.548 Kg/m.
15	20618	65.00	65.00	2.00	0.661 Kg/m.
16	20609	65.00	65.00	4.25	1.442 Kg/m.
17	20616	75.00	75.00	5.00	1.956 Kg/m.
18	20612	100.00	100.00	6.00	3.142 Kg/m.
19	20614	100.00	100.00	12.00	6.090 Kg/m.
20	20617	101.60	101.60	9.53	4.978 Kg/m.

UNEQUAL ANGLES



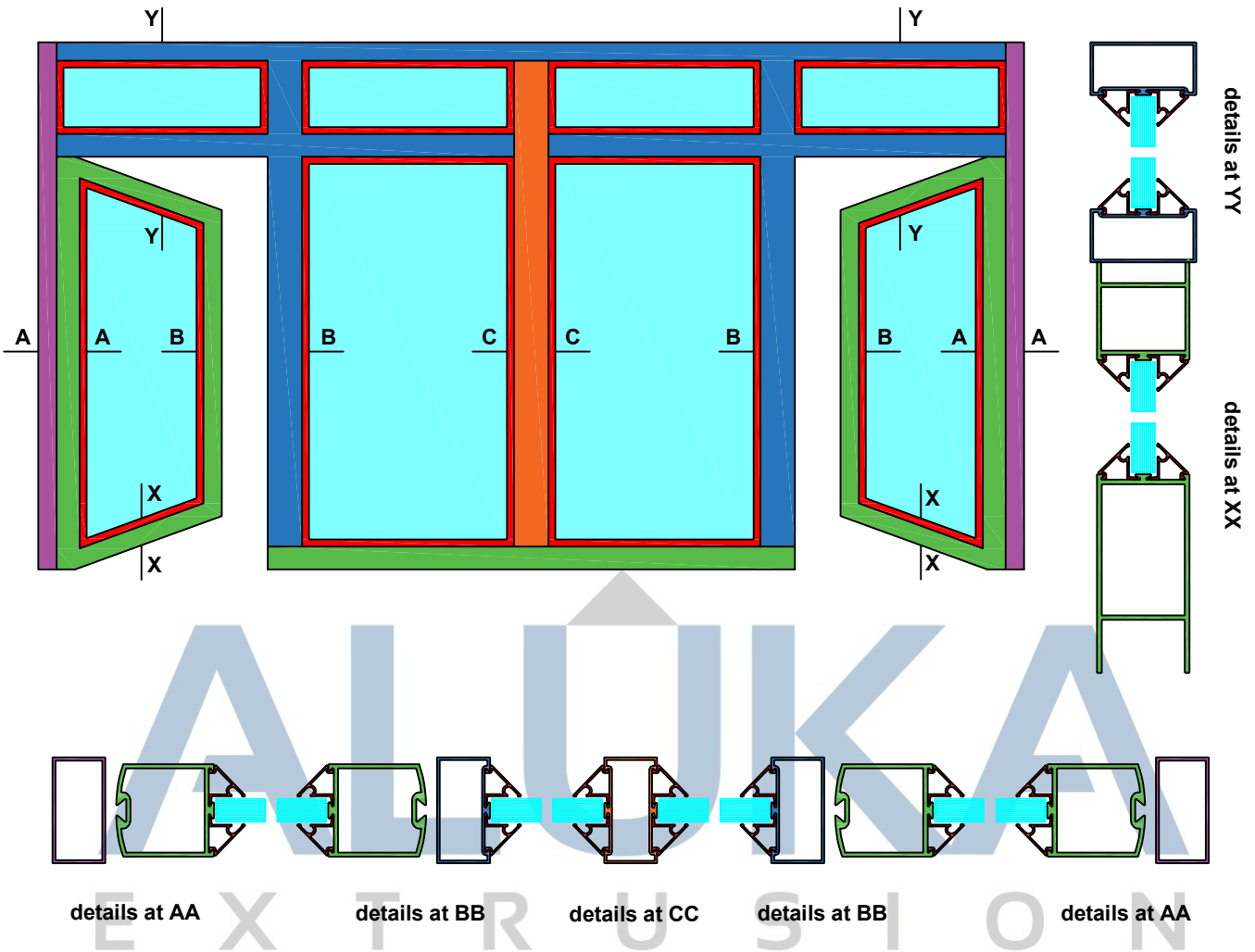
NO.	SEC. NO.	A	B	C	R	WT./MTR.
01	20633	18.00	19.50	2.00		0.191 Kg/m.
02	20632	18.20	19.00	1.40	1.00	0.131 Kg/m.
03	20625	31.75	25.00	2.50		0.365 Kg/m.
04	20631	63.50	50.80	6.35	6.00	1.870 Kg/m.
05	20630	70.00	20.00	2.00		0.474 Kg/m.
06	20628	70.00	62.50	10.00	10.00	3.359 Kg/m.
07	20627	76.20	50.80	6.35	6.86	2.095 Kg/m.
08	20626	101.60	50.80	6.35	6.35	2.527 Kg/m.
09	20634	125.00	50.00	2.00		0.933 Kg/m.









C-CHANNEL SECTIONS



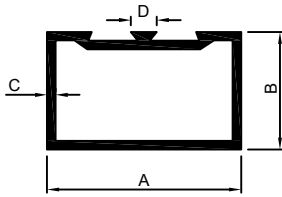
NO	SECTION NO	A	B	C	R	WT. / MTR.
01	20651	12.00	12.00	1.10		0.100 Kg/m.
02	20672	20.00	30.00	1.30		0.271 Kg/m.
03	20664	25.00	50.00	2.50		0.809 Kg/m.
04	20665	40.00	75.00	8.00		3.758 Kg/m.
05	20652	50.00	25.00	2.00		0.518 Kg/m.
06	20656	50.00	25.00	5.00		1.215 Kg/m.
07	20670	53.40	17.75	2.00	0.50	0.457 Kg/m.
08	20653	54.50	50.00	2.00		0.812 Kg/m.
09	20657	58.00	25.00	3.00		0.825 Kg/m.
10	20658	67.00	25.00	3.00		0.898 Kg/m.
11	20666	70.00	80.00	12.00		6.674 Kg/m.
12	20667	70.00	105.00	12.00		8.294 Kg/m.
13	20663	75.00	35.00	5.00	3.00	1.832 Kg/m.
14	20660	75.00	40.00	5.00		1.956 Kg/m.
15	20659	76.00	25.00	3.00		0.971 Kg/m.
16	20654	76.20	38.10	6.35	1.00	2.392 Kg/m.
17	20661	100.00	50.00	6.00	4.00	3.063 Kg/m.
18	20662	100.00	50.00	8.00	6.00	4.015 Kg/m.
19	20669	101.60	50.80	7.60	9.14	3.601 Kg/m.
20	20655	101.60	50.80	7.94	9.14	3.744 Kg/m.
21	20671	140.00	70.00	8.00	1.50	5.697 Kg/m.

DETAILS OF DOOR PARTITION ASSEMBLY

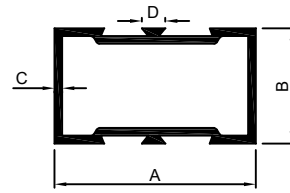


DESCRIPTION	ALUKA SECTION NUMBERS
PLAIN FRAM 	20012,20013,20015,20016,20017,20030
SINGLE PARTITION 	21001,21002,21003,21004,21005,21006,21007,21008,21009
DOUBLE PARTITION 	21101,21102,21103,21104,21105,21106,21107,21108,21109,21110
TOP-BOTTOM SHUTTER 	21231,21232,21233,21234,21235,21236,21237,21238,21239
VERTICAL SHUTTER 	21261,21262,21263,21264,21265,21266
CENTER SHUTTER 	21281,21282,21283,21284
GLAZING CLIP 	21201,21202
GLAZING PLATE 	21226

DOOR PARTITION (SINGLE & DOUBLE PARTITION)

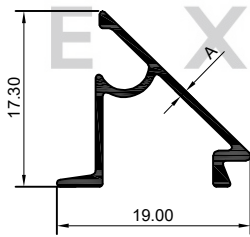


NO.	SECTION NO.	A	B	C	D	WT. / METER
01	21001	50.80	25.40	1.30	8.00	0.574 Kg/m.
02	21002	63.50	38.10	1.17	8.00	0.681 Kg/m.
03	21003	63.50	38.10	1.65	8.00	0.942 Kg/m.
04	21004	63.50	38.10	1.95	8.00	1.092 Kg/m.
05	21005	63.50	38.10	3.18	8.00	1.777 Kg/m.
06	21006	101.60	44.45	1.60	8.00	1.302 Kg/m.
07	21007	101.60	44.45	2.00	8.00	1.606 Kg/m.
08	21008	101.60	44.45	3.18	8.00	2.541 Kg/m.
09	21009	101.60	44.45	2.45	8.00	1.942 Kg/m.



NO.	SECTION NO.	A	B	C	D	WT. / METER
01	21101	50.80	25.40	1.19	7.50	0.583 Kg/m.
02	21102	63.50	38.10	1.08	8.00	0.706 Kg/m.
03	21103	63.50	38.10	1.53	8.00	0.942 Kg/m.
04	21104	63.50	38.10	1.85	8.00	1.095 Kg/m.
05	21105	63.50	38.10	3.18	8.00	1.790 Kg/m.
06	21106	101.60	44.45	1.50	8.00	1.301 Kg/m.
07	21107	101.60	44.45	1.93	8.00	1.608 Kg/m.
08	21108	101.60	44.45	3.18	8.00	2.683 Kg/m.
09	21109	49.91	44.45	2.00	8.00	1.075 Kg/m.
10	21110	101.60	44.45	2.45	8.00	2.018 Kg/m.

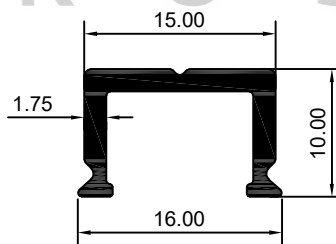
GLAZING CLIP



NO.	SECTION NO.	A	WT. / METER
01	21201	0.70	0.099 Kg/m.
02	21202	0.90	0.119 Kg/m.

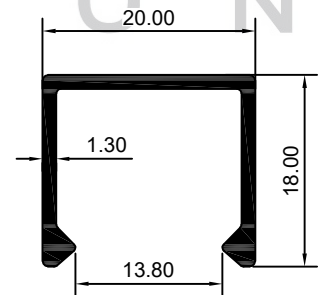
SECTION NO: 21203

0.147 Kg/m.



SECTION NO: 21204

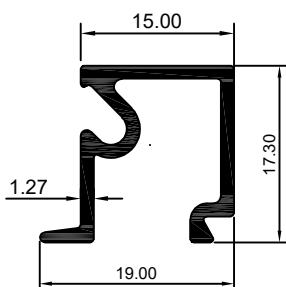
0.206 Kg/m.



SQ. GLAZING CLIP

SECTION NO: 21211

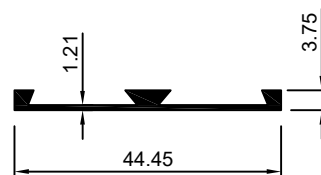
0.212 Kg/m.



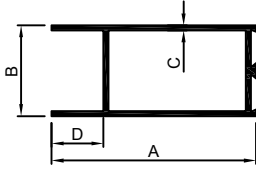
GLAZING PLATE

SECTION NO: 21226

0.219 Kg/m.

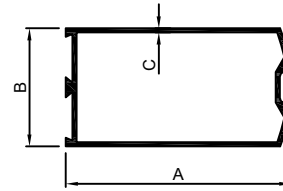


DOOR TOP & BOTTOM



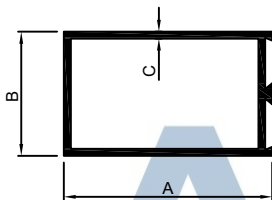
NO.	SECTION NO.	A	B	C	D	WT. / METER
01	21231	47.00	44.50	1.60	10.00	0.826 Kg/m.
02	21232	47.00	44.50	2.00	10.00	0.993 Kg/m.
03	21233	47.00	44.50	3.00	10.00	1.461 Kg/m.
04	21234	83.50	44.45	2.00	9.50	1.384 Kg/m.
05	21235	85.00	44.45	3.00	10.00	2.034 Kg/m.
06	21236	95.25	44.45	2.25	25.40	1.684 Kg/m.
07	21237	114.30	44.45	1.50	25.40	1.318 Kg/m.
08	21238	114.30	44.45	2.00	25.40	1.717 Kg/m.
09	21239	114.30	44.45	3.18	25.40	2.649 Kg/m.

DOOR VERTICAL

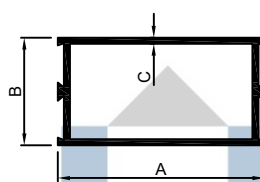


NO.	SECTION NO.	A	B	C	WT. / METER
01	21261	47.62	44.50	1.60	0.900 Kg/m.
02	21262	47.00	44.45	2.00	1.076 Kg/m.
03	21263	47.00	44.45	3.00	1.481 Kg/m.
04	21266	85.00	44.45	2.00	1.457 Kg/m.
05	21264	85.00	44.45	2.25	1.545 Kg/m.
06	21265	85.00	44.45	3.00	2.072 Kg/m.

DOOR CENTER PARTITIONS (SINGLE & DOUBLE)

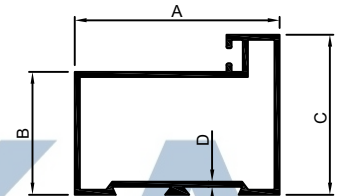


NO.	SECTION NO.	A	B	C	WT. / METER
01	21271	47.62	44.45	1.75	0.884 Kg/m.
02	21272	83.50	44.45	2.25	1.544 Kg/m.
03	21273	47.62	44.45	2.17	1.076 Kg/m.



NO.	SECTION NO.	A	B	C	WT. / METER
01	21281	49.91	44.45	1.75	0.964 Kg/m.
02	21282	83.50	44.50	1.70	1.243 Kg/m.
03	21283	100.00	44.45	2.00	1.607 Kg/m.
04	21284	49.91	44.45	2.17	1.149 Kg/m.

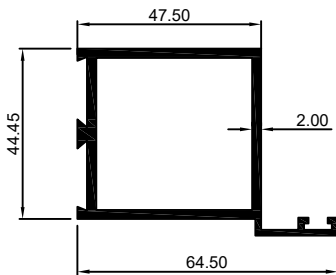
LEG PARTITION



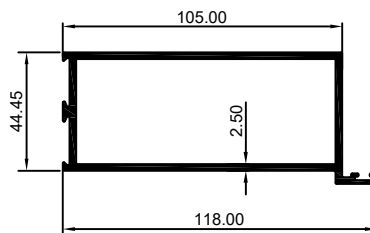
NO.	SECTION NO.	A	B	C	D	WT. / METER
01	21301	63.50	38.00	49.50	1.70	1.158 Kg/m.
02	21305	63.50	38.00	49.50	2.25	1.437 Kg/m.
03	21302	63.50	38.00	49.50	2.65	1.657 Kg/m.
04	21304	70.00	38.10	49.80	2.25	1.511 Kg/m.
05	21306	101.00	32.00	45.00	2.00	1.753 Kg/m.

TIPS VERTICAL SECTIONS

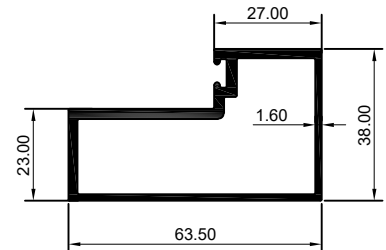
SECTION NO: 21291 1.120 Kg/m.



SECTION NO: 21292 2.110 Kg/m.



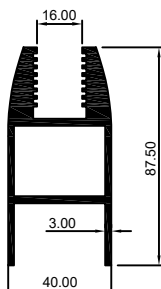
SECTION NO: 21303 1.086 Kg/m.



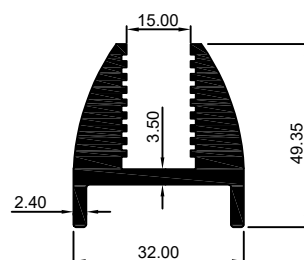
LEG FRAME

TWIN SECTION

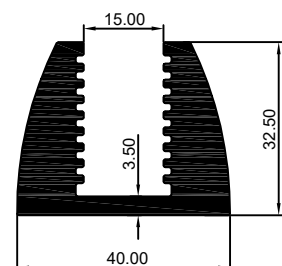
SECTION NO: 21311 2.997 Kg/m.



SECTION NO: 21312 1.980 Kg/m.



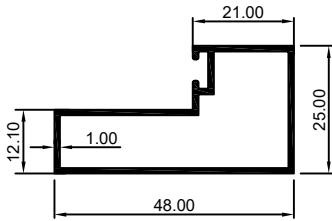
SECTION NO: 21313 1.802 Kg/m.



SPECIAL DOOR SECTIONS

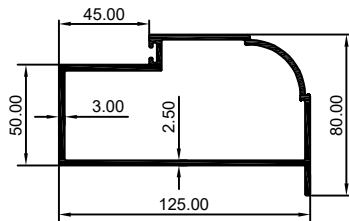
SECTION NO: 21295

0.399 Kg/m.



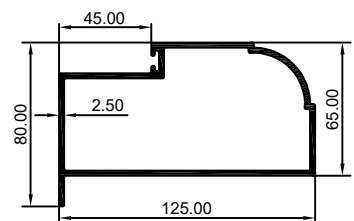
SECTION NO: 21314

2.721 Kg/m.



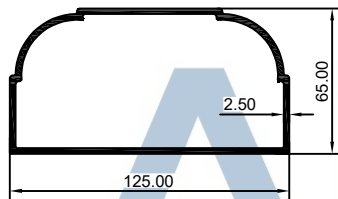
SECTION NO: 21315

2.596 Kg/m.



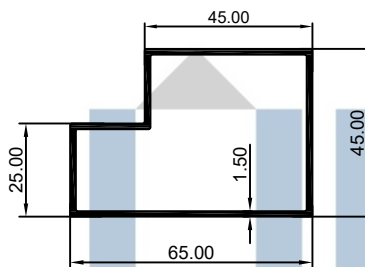
SECTION NO: 21316

2.346 Kg/m.



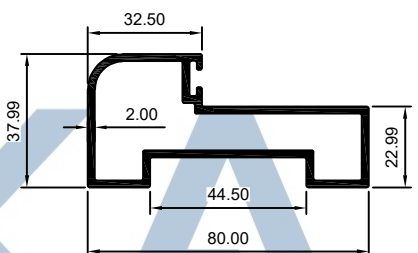
SECTION NO: 21317

0.866 Kg/m.



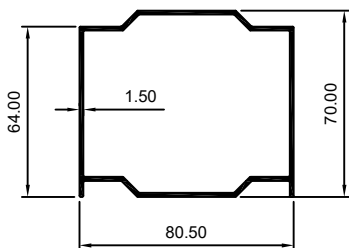
SECTION NO: 21318

1.340 Kg/m.



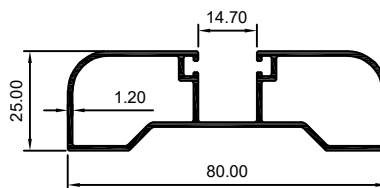
SECTION NO: 21319

1.186 Kg/m.



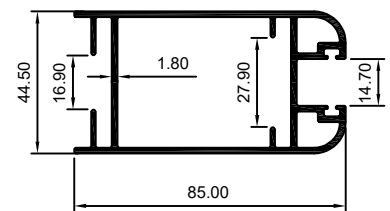
SECTION NO: 21320

0.753 Kg/m.



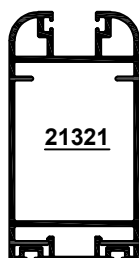
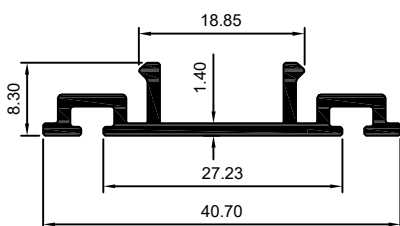
SECTION NO: 21321

1.630 Kg/m.



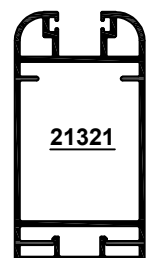
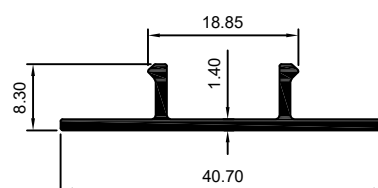
SECTION NO: 21322

0.274 Kg/m.



SECTION NO: 21323

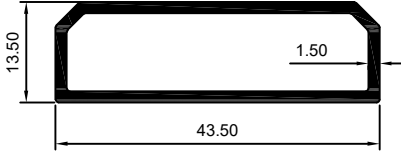
0.212 Kg/m.



SPECIAL DOOR SECTIONS

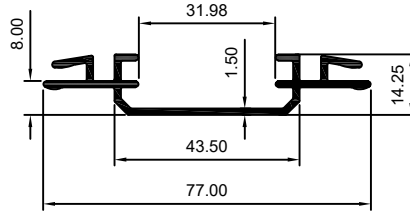
SECTION NO: 21324

0.424 Kg/m.



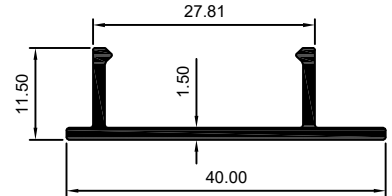
SECTION NO: 21325

0.594 Kg/m.



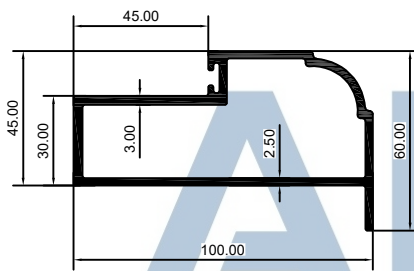
SECTION NO: 21326

0.247 Kg/m.



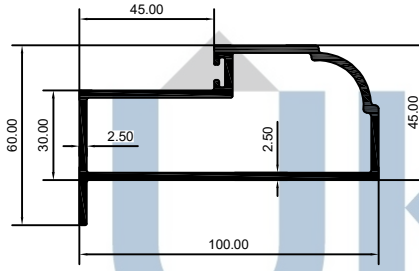
SECTION NO: 21327

2.116 Kg/m.



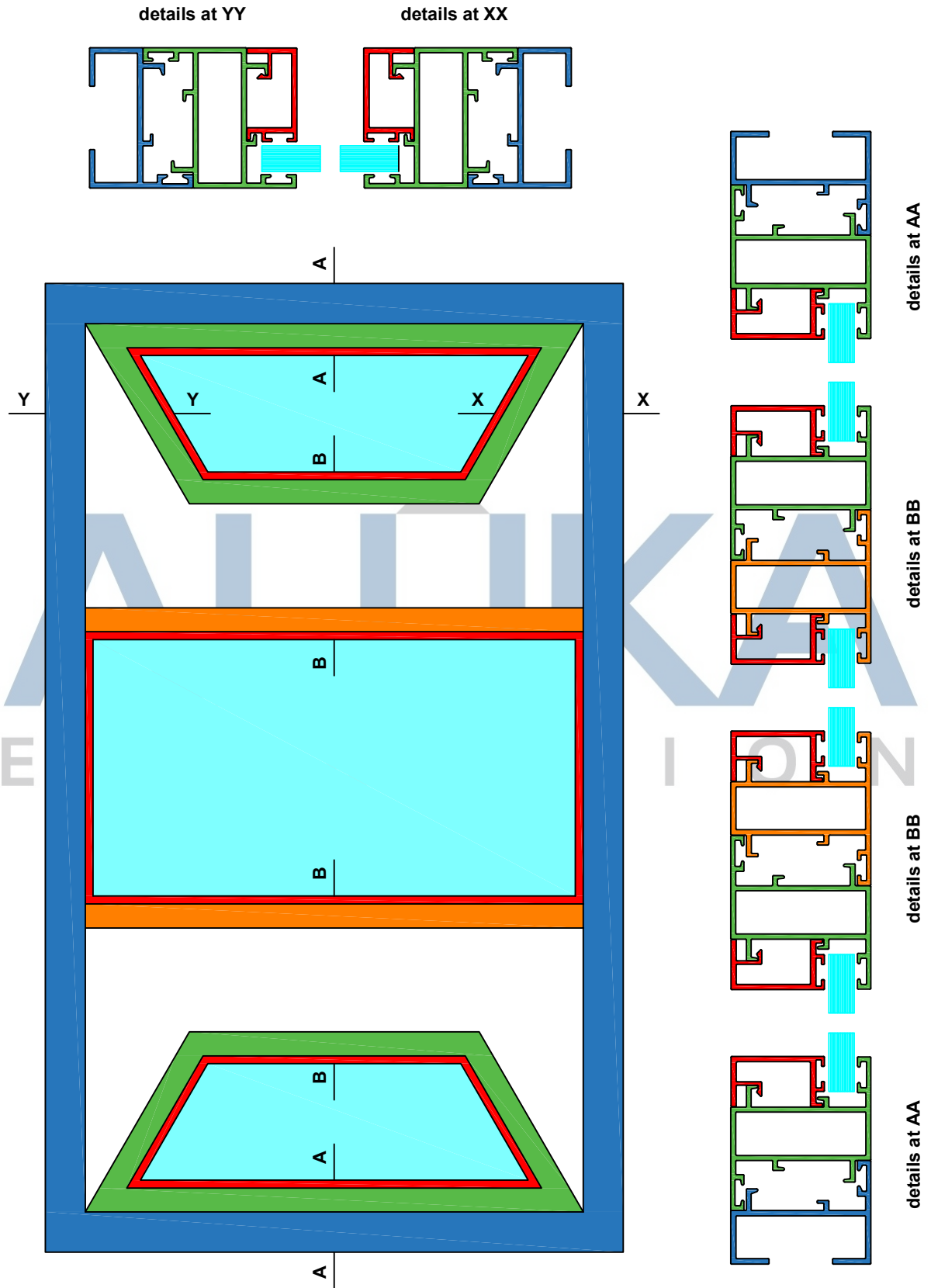
SECTION NO: 21328

2.017 Kg/m.



E X T R U S I O N

DETAILS OF OPENABLE WINDOW ASSEMBLY

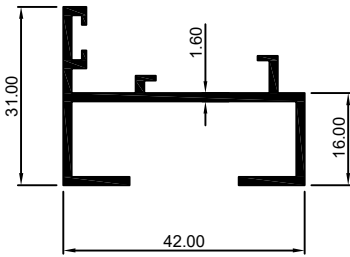


CASEMENT WINDOW - A SERIES

PAGE - 10

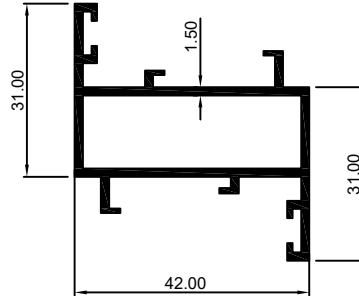
SECTION NO: 22002

0.524 Kg/m.



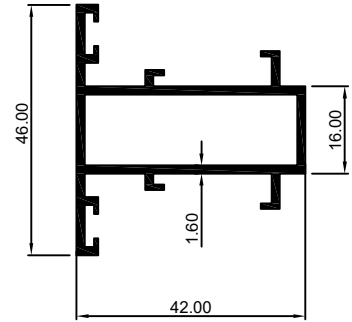
SECTION NO: 22004

0.706 Kg/m.



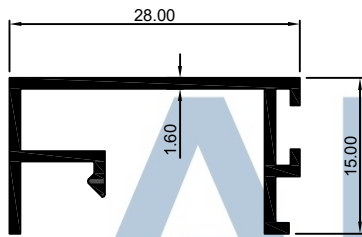
SECTION NO: 22006

0.745 Kg/m.



SECTION NO: 22008

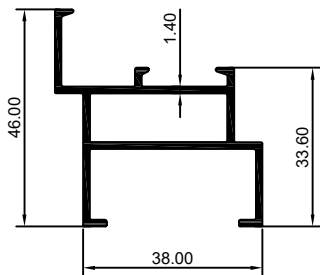
0.285 Kg/m.



CASEMENT WINDOW - B SERIES

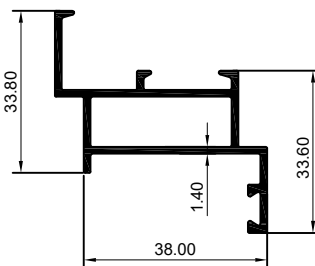
SECTION NO: 22016

0.628 Kg/m.



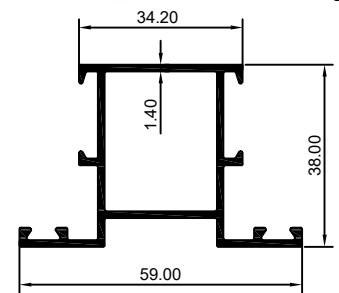
SECTION NO: 22017

0.582 Kg/m.



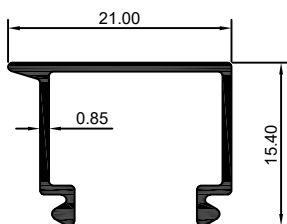
SECTION NO: 22018

0.727 Kg/m.



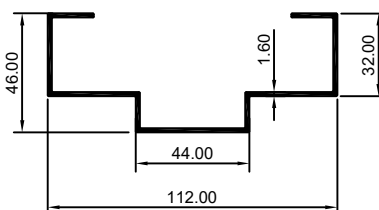
SECTION NO: 22019

0.136 Kg/m.



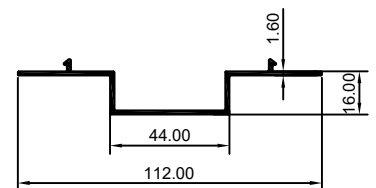
SECTION NO: 22020

1.000 Kg/m.



SECTION NO: 22021

0.650 Kg/m.



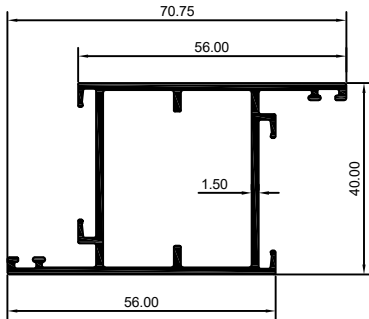
ALL DIMENSIONS ARE IN MM.

CASEMENT SERIES :- 40.00 MM

PAGE - 11

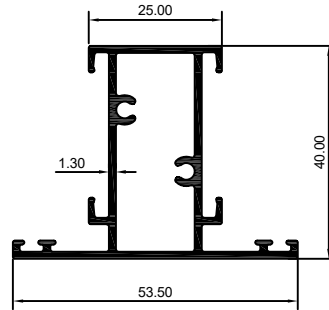
SECTION NO: 22022

0.884 Kg/m.



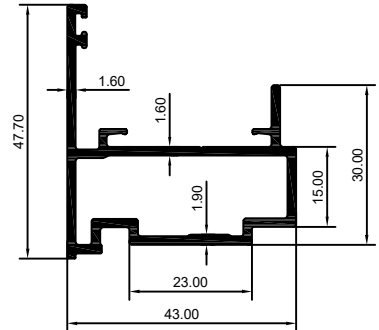
SECTION NO: 22023

0.695 Kg/m.



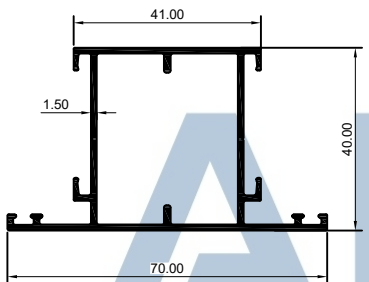
SECTION NO: 22025

0.779 Kg/m.



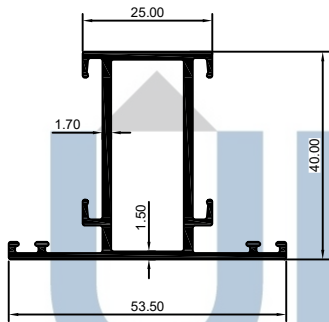
SECTION NO: 22026

0.869 Kg/m.



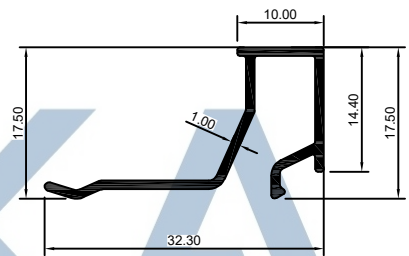
SECTION NO: 22027

0.724 Kg/m.



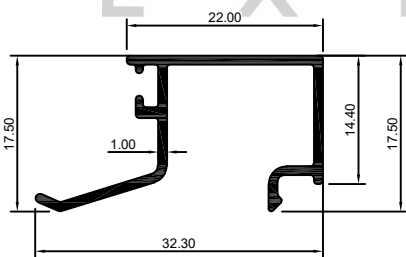
SECTION NO: 22028

0.183 Kg/m.



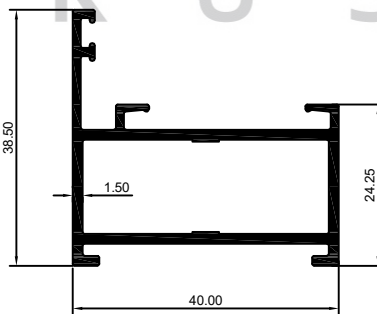
SECTION NO: 22029

0.205 Kg/m.



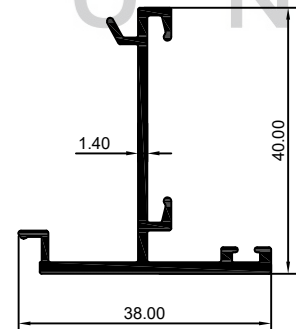
SECTION NO: 22030

0.614 Kg/m.



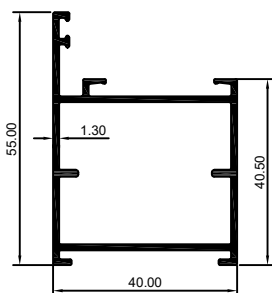
SECTION NO: 22031

0.416 Kg/m.



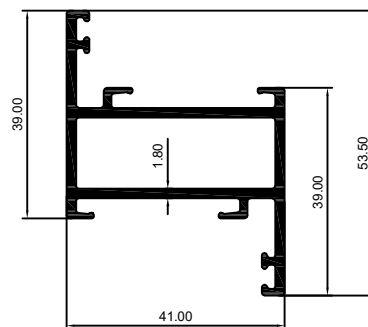
SECTION NO: 22032

0.700 Kg/m.



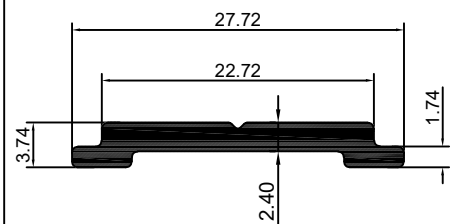
SECTION NO: 22033

0.856 Kg/m.



SECTION NO: 28064

0.187 Kg/m.

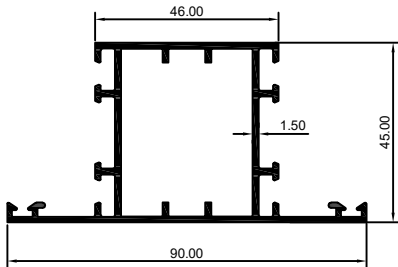


ALL DIMENSIONS ARE IN MM.

CASEMENT SERIES :- 45.00 MM

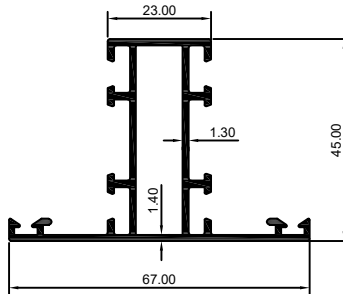
SECTION NO: 22081

1.177 Kg/m.



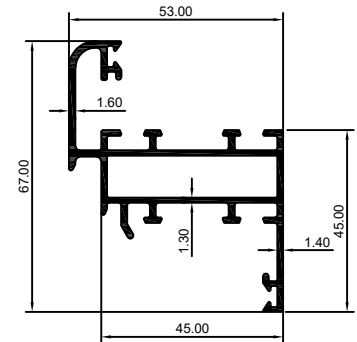
SECTION NO: 22082

0.882 Kg/m.



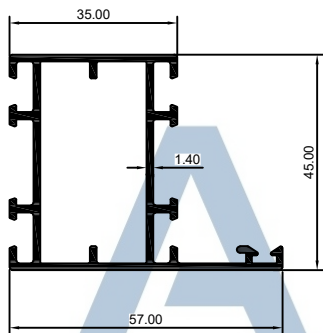
SECTION NO: 22083

1.036 Kg/m.



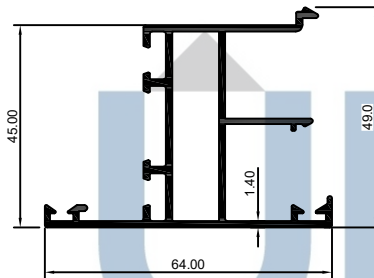
SECTION NO: 22084

0.905 Kg/m.



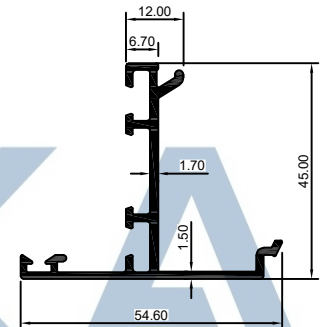
SECTION NO: 22085

0.952 Kg/m.



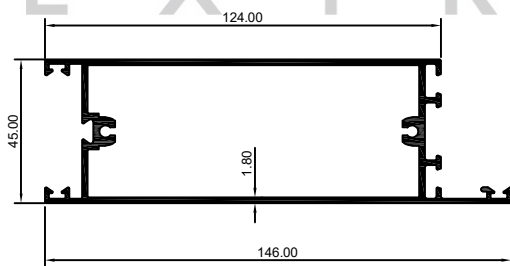
SECTION NO: 22087

0.608 Kg/m.



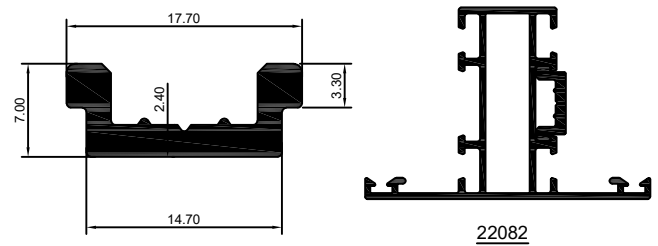
SECTION NO: 22086

2.025 Kg/m.



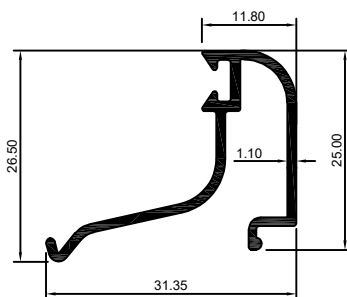
SECTION NO: 22088

0.167 Kg/m.



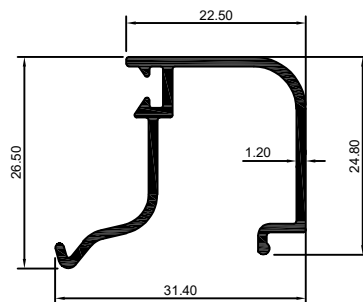
SECTION NO: 22089

0.254 Kg/m.



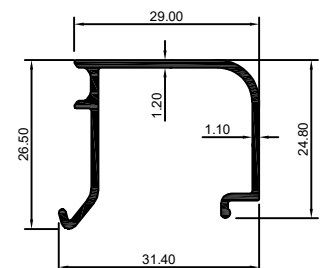
SECTION NO: 22090

0.274 Kg/m.



SECTION NO: 22091

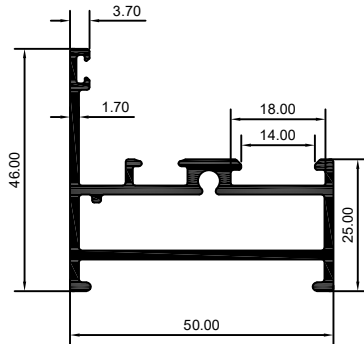
0.269 Kg/m.



CASEMENT SERIES :- 50.00 MM

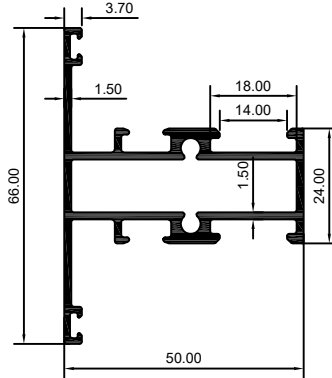
SECTION NO: 22036

0.904 Kg/m.



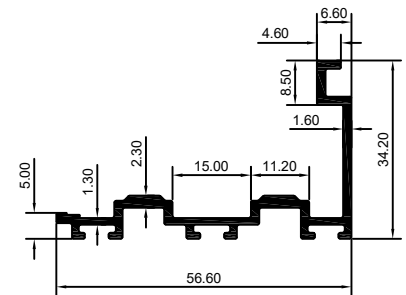
SECTION NO: 22037

1.010 Kg/m.



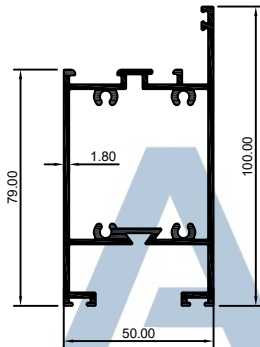
SECTION NO: 22024

0.547 Kg/m.



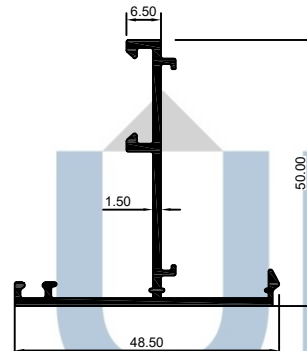
SECTION NO: 22040

1.840 Kg/m.



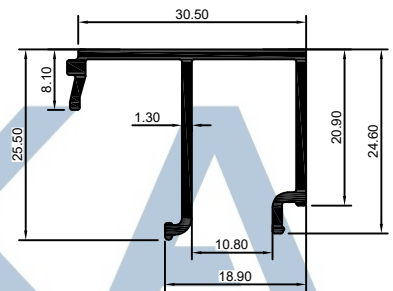
SECTION NO: 22041

0.514 Kg/m.



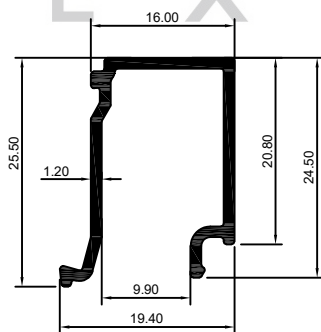
SECTION NO: 22042

0.320 Kg/m.



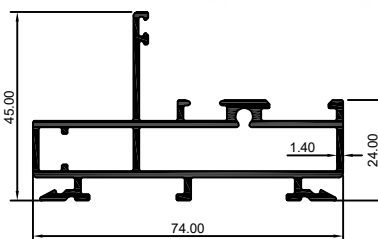
SECTION NO: 22043

0.228 Kg/m.



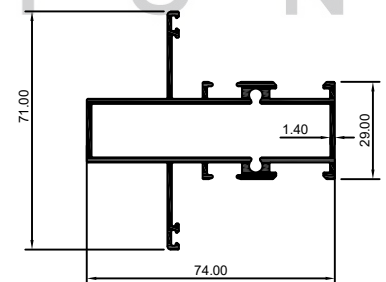
SECTION NO: 22044

1.159 Kg/m.



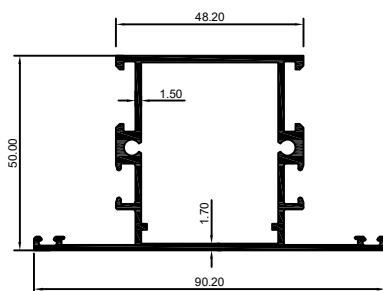
SECTION NO: 22045

1.223 Kg/m.



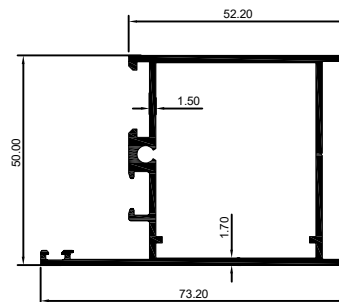
SECTION NO: 22046

1.244 Kg/m.



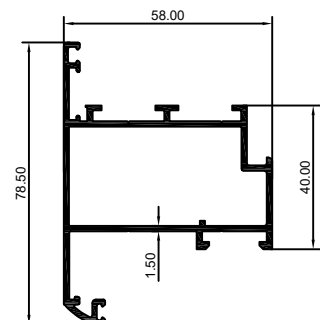
SECTION NO: 22047

1.081 Kg/m.



SECTION NO: 22048

1.138 Kg/m.

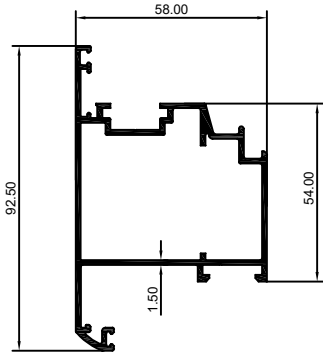


ALL DIMENSIONS ARE IN MM.

CASEMENT SERIES :- 50.00 MM

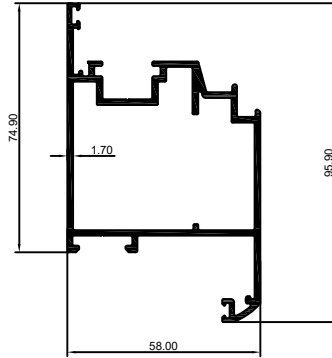
SECTION NO: 22049

1.292 Kg/m.



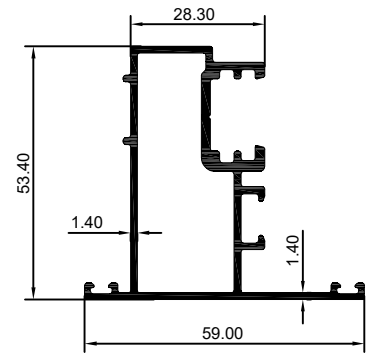
SECTION NO: 22050

1.516 Kg/m.



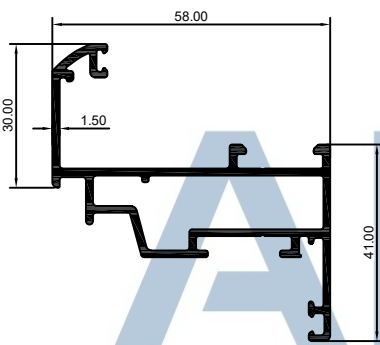
SECTION NO: 22060

0.966 Kg/m.



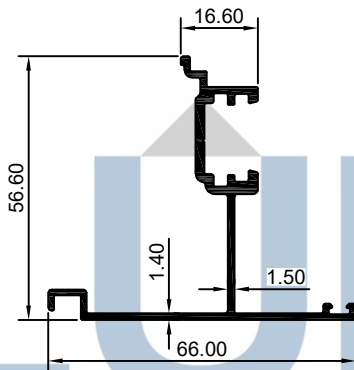
SECTION NO: 22061

0.955 Kg/m.



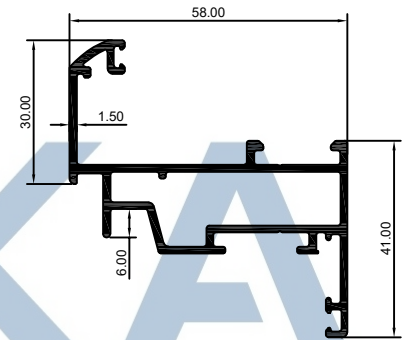
SECTION NO: 22062

0.699 Kg/m.



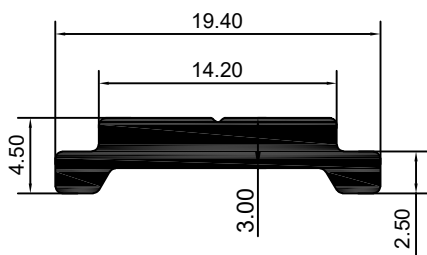
SECTION NO: 22063

0.969 Kg/m.



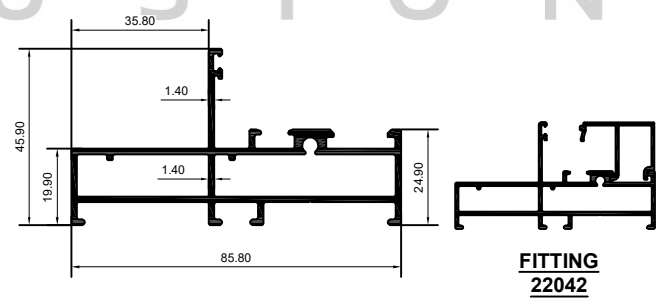
SECTION NO: 28063

0.152 Kg/m.



SECTION NO: 28321

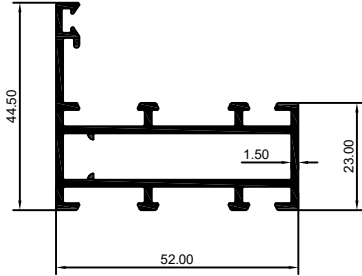
1.183 Kg/m.



CASEMENT SERIES :- 52.00 MM

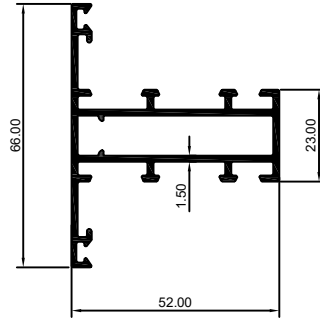
SECTION NO: 22051

0.884 Kg/m.



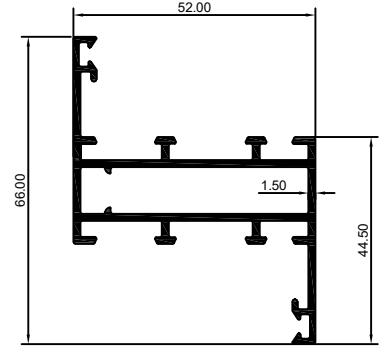
SECTION NO: 22052

1.002 Kg/m.



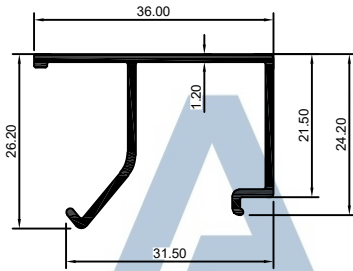
SECTION NO: 22053

1.000 Kg/m.



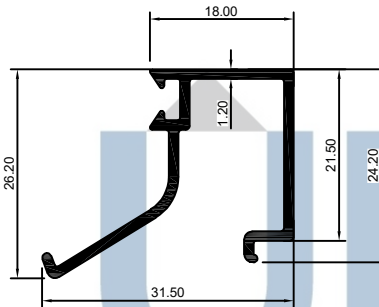
SECTION NO: 22054

0.311 Kg/m.



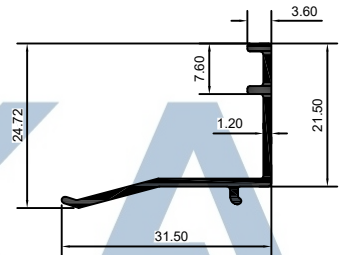
SECTION NO: 22055

0.279 Kg/m.



SECTION NO: 22057

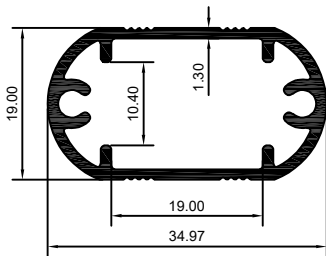
0.192 Kg/m.



CASEMENT SERIES

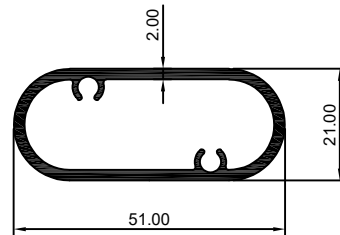
SECTION NO: 22071

0.406 Kg/m.



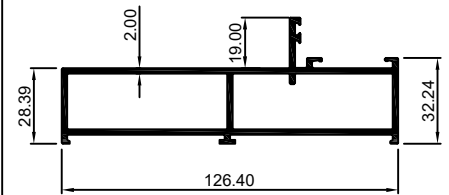
SECTION NO: 22072

0.687 Kg/m.

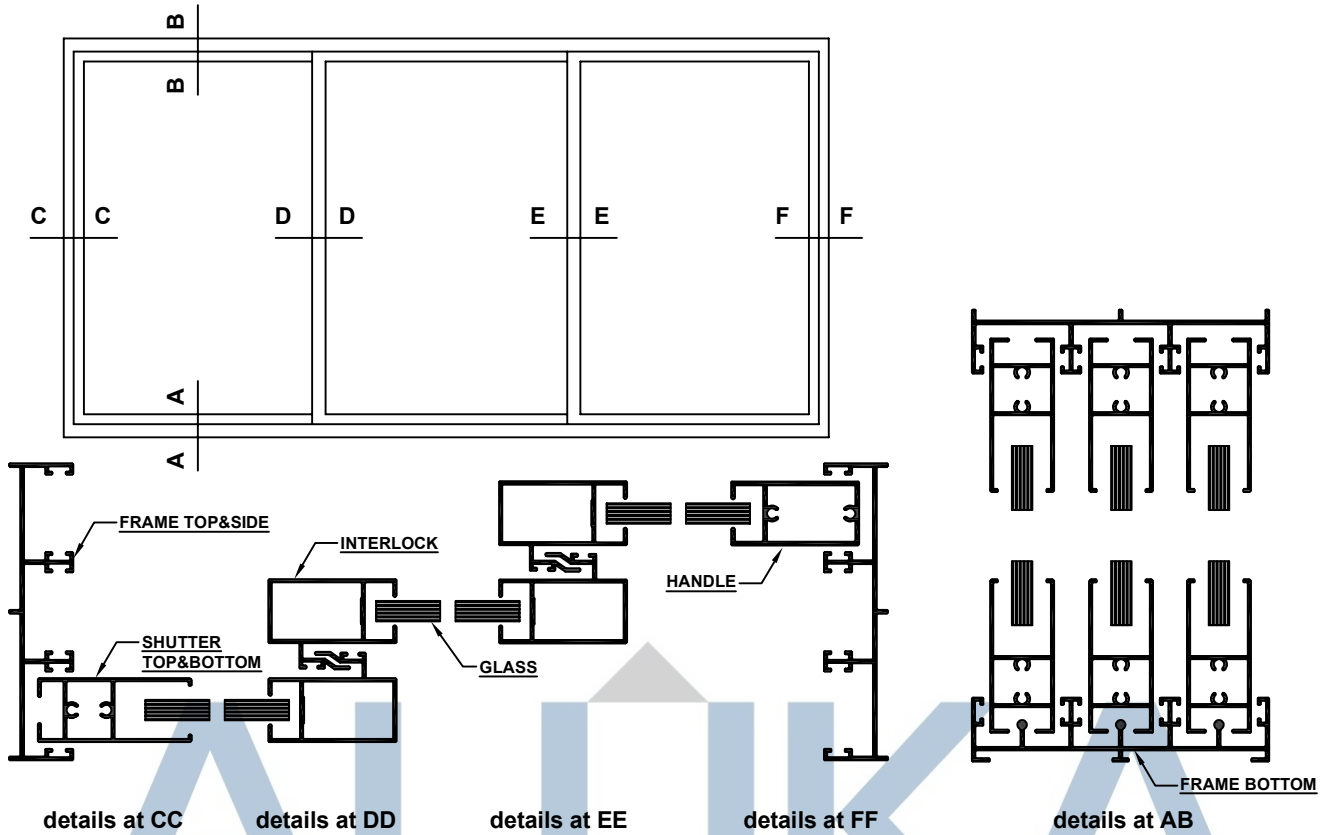




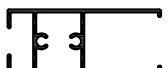


SECTION NO: 22076

1.999 Kg/m.



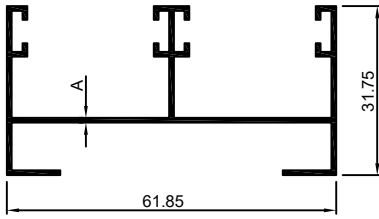
DETAILS OF SLIDING WINDOW ASSEMBLY



DESCRIPTION	18.00 MM SERIES			25.00 MM SERIES			30.00 MM SERIES		
	2-TRACK	3-TRACK	4-TRACK	2-TRACK	3-TRACK	4-TRACK	2-TRACK	3-TRACK	4-TRACK
<u>FRAME TOP & SIDE</u> 	23001 23003	23005 23007	23009 23011	23027	23029		23042	23044	
<u>FRAME BOTTOM</u> 	23002 23004	23006 23008	23010 23012	23026	23028		23041	23043	
<u>TOP & BOTTOM</u> 		23014 23017			23034			23046	
<u>INTERLOCK</u> 		23015 23018			23033			23047	
<u>HANDLE</u> 		23013 23016			23030 23031			23045	

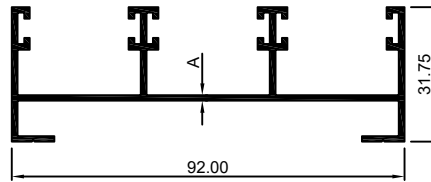
SLIDING WINDOW SERIES - 18.00 MM

2 TRACK TOP



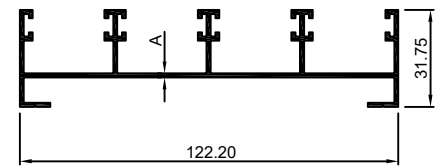
NO.	SECTION NO.	A	WT. / METER
01	23001	1.00	0.538 Kg/m.
02	23003	1.50	0.784 Kg/m.

3 TRACK TOP



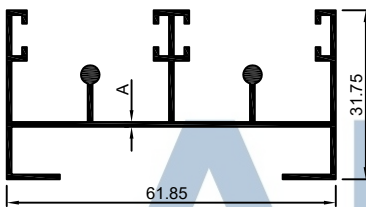
NO.	SECTION NO.	A	WT. / METER
01	23005	1.05	0.758 Kg/m.
02	23007	1.50	1.060 Kg/m.

4 TRACK TOP



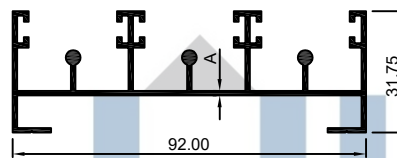
NO.	SECTION NO.	A	WT. / METER
01	23009	1.10	0.979 Kg/m.
02	23011	1.50	1.398 Kg/m.

2 TRACK BOTTOM



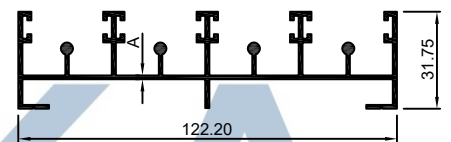
NO.	SECTION NO.	A	WT. / METER
01	23002	1.05	0.611 Kg/m.
02	23004	1.50	0.909 Kg/m.

3 TRACK BOTTOM



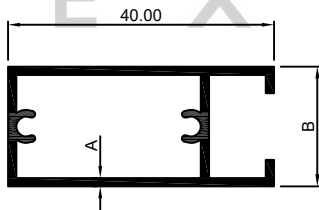
NO.	SECTION NO.	A	WT. / METER
01	23006	1.10	0.912 Kg/m.
02	23008	1.50	1.248 Kg/m.

4 TRACK BOTTOM



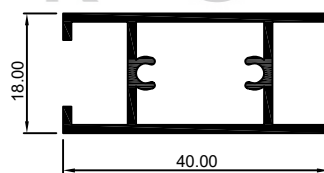
NO.	SECTION NO.	A	WT. / METER
01	23010	1.05	1.103 Kg/m.
02	23012	1.50	1.648 Kg/m.

HANDEL



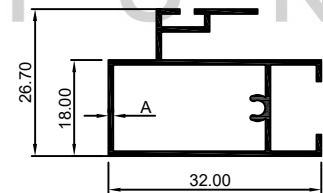
NO.	SECTION NO.	A	B	WT. / METER
01	23013	1.09	18.00	0.390 Kg/m.
02	23016	1.55	18.00	0.525 Kg/m.

TOP-BOTTOM



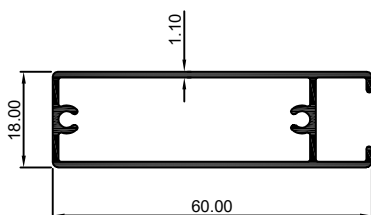
NO.	SECTION NO.	A	WT. / METER
01	23014	1.09	0.390 Kg/m.
02	23017	1.55	0.543 Kg/m.

INTERLOCK

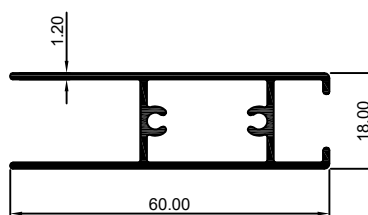


NO.	SECTION NO.	A	WT. / METER
01	23015	1.10	0.438 Kg/m.
02	23018	1.45	0.601 Kg/m.

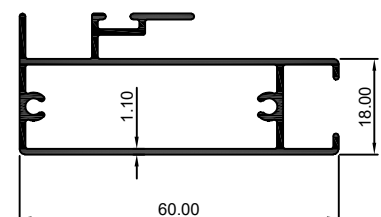
SECTION NO: 23019 0.510 Kg/m.



SECTION NO: 23020 0.559 Kg/m.



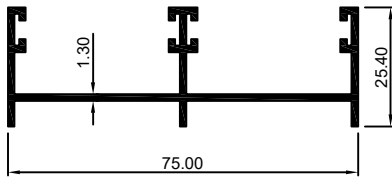
SECTION NO: 23021 0.633 Kg/m.



SLIDING WINDOW SERIES - 25.00 MM

SECTION NO: 23026

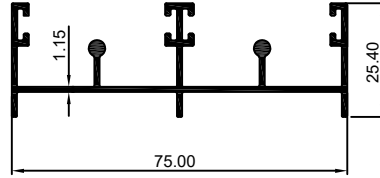
0.616 Kg/m.



2 TRACK TOP

SECTION NO: 23027

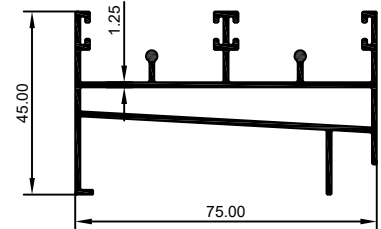
0.675 Kg/m.



2 TRACK BOTTOM

SECTION NO: 23025

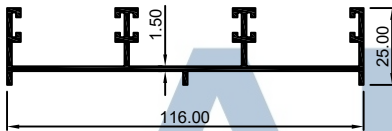
1.075 Kg/m.



2 TRACK BOTTOM (HOLLOW)

SECTION NO: 23028

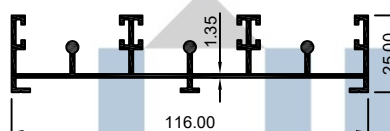
1.004 Kg/m.



3 TRACK TOP

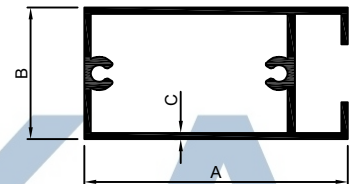
SECTION NO: 23029

1.166 Kg/m.



3 TRACK BOTTOM

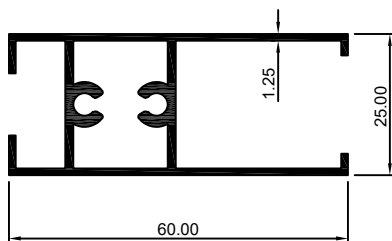
HANDEL



NO.	SECTION NO.	A	B	C	WT. / METER
01	23030	50.00	25.00	1.00	0.490 Kg/m.
01	23031	50.00	25.00	1.50	0.691 Kg/m.

SECTION NO: 23032

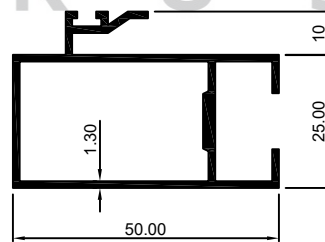
0.674 Kg/m.



INTERLOCK

SECTION NO: 23033

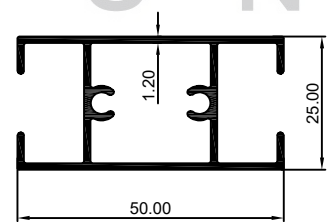
0.676 Kg/m.



TOP-BOTTOM

SECTION NO: 23034

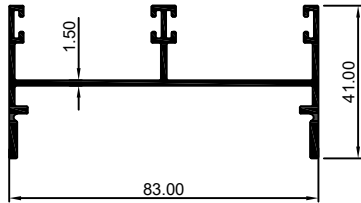
0.609 Kg/m.



SLIDING WINDOW SERIES - 30.00 MM

SECTION NO: 23041

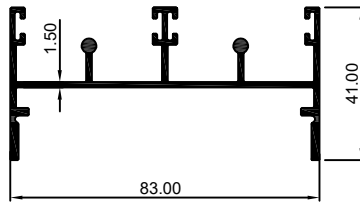
0.903 Kg/m.



2 TRACK TOP

SECTION NO: 23042

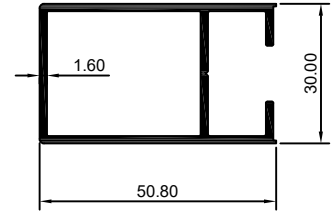
1.035 Kg/m.



2 TRACK BOTTOM

SECTION NO: 23045

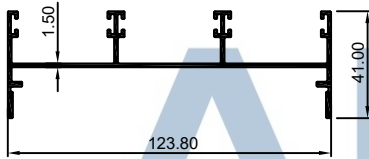
1.075 Kg/m.



HANDEL

SECTION NO: 23043

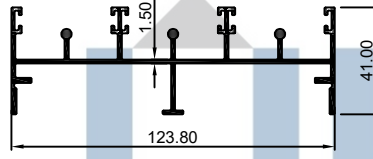
1.202 Kg/m.



3 TRACK TOP

SECTION NO: 23044

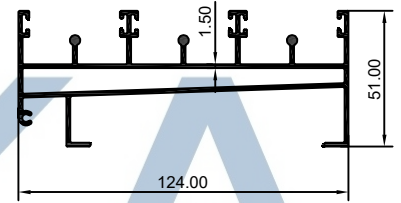
1.503 Kg/m.



3 TRACK BOTTOM

SECTION NO: 23040

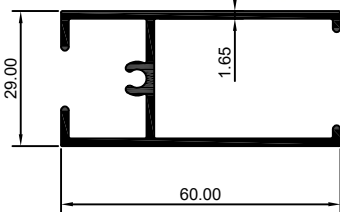
2.032 Kg/m.



3 TRACK BOTTOM (HOLLOW)

SECTION NO: 23046

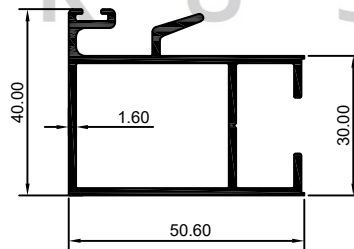
0.766 Kg/m.



TOP-BOTTOM

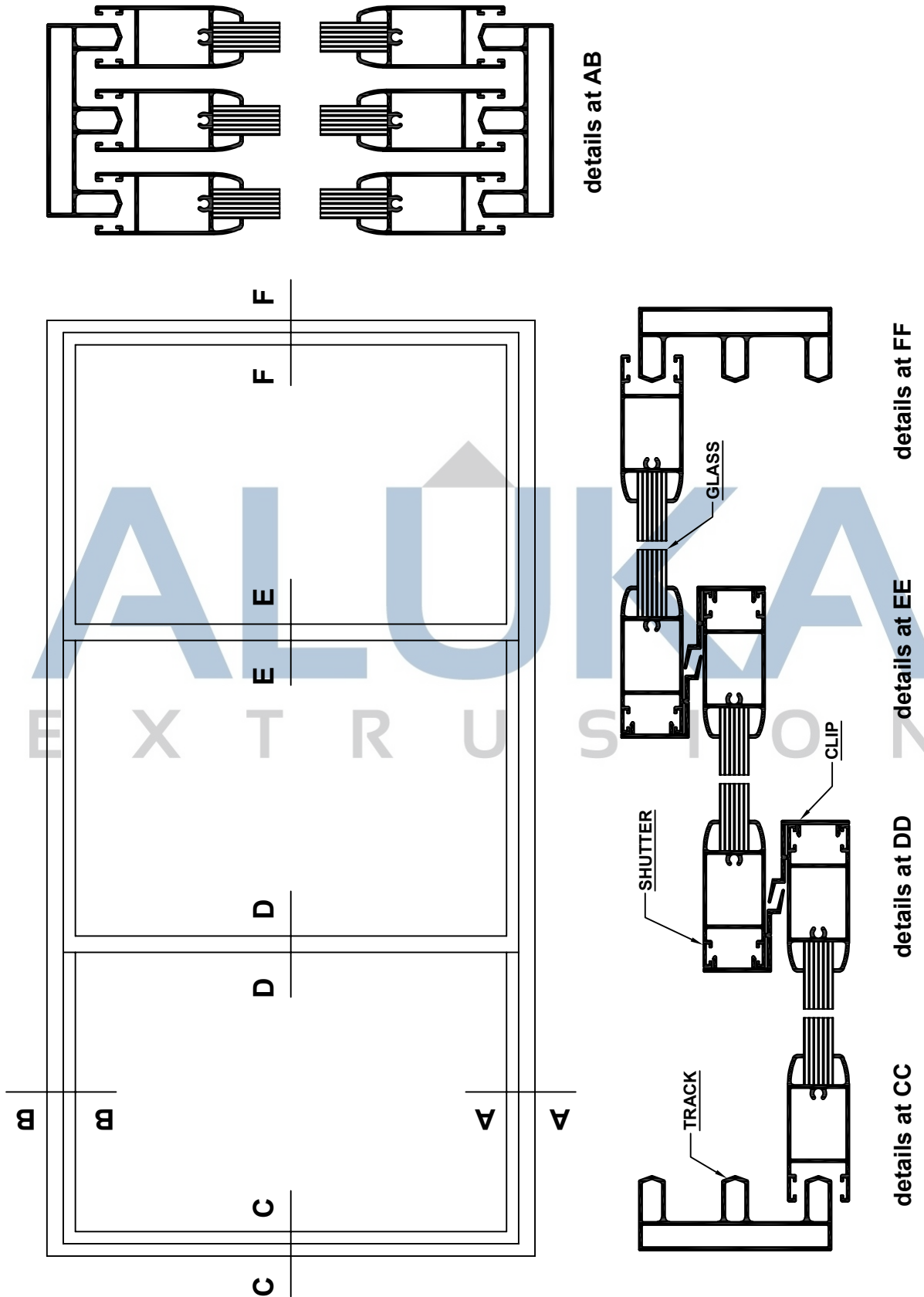
SECTION NO: 23047

0.886 Kg/m.

















INTERLOCK

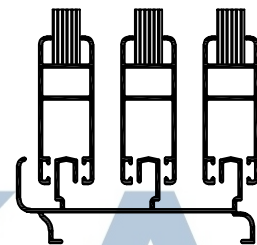
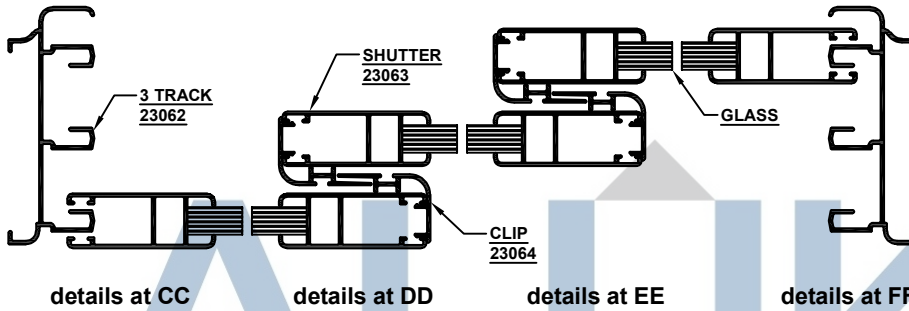
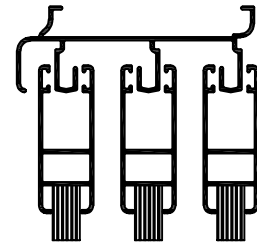
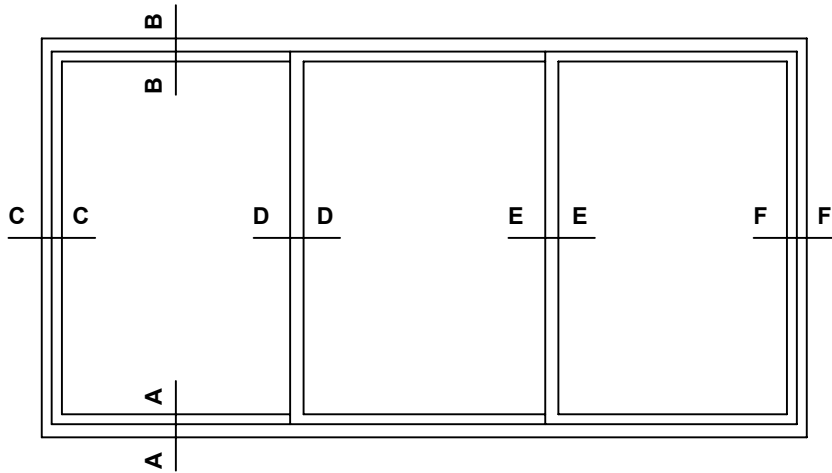
ASSEMBLY OF EURO SERIES SLIDING WINDOW



DETAILS OF EURO SERIES SLIDING WINDOW

DESCRIPTION	20.00 MM	22.00 MM	27.00 MM	29.00 MM	32.00 MM	35.00 MM	37.00 MM
<u>2-TRACK</u> 	23061	23051 23055 23060	23066 23081 23085 23086	23129 23131	23146	23096 23300	23117 23156
<u>3-TRACK</u> 	23062	23050 23052 23056	23067 23082 23087	23130 23133	23147 23152	23097 23301 23303	23118 23181
<u>4-TRACK</u> 			23068	23135			
<u>SINGLE GLASS SHUTTER</u> 	23063	23053 23057 23059	23069 23089	23136	23098 23148	23106 23302	23126
<u>DOUBLE GLASS SHUTTER</u> 			23070 23090	23137	23149	23107	23127
<u>MOSQUITO-NET SHUTTER</u> 				23132			23125
<u>SHUTTER CLIP</u> 	23064	23054 23058	23071 23091	23138	23150	23108	23121
<u>BOTH SIDE SHUTTER CLIP</u> 			23073	23140			
<u>MOSQUITO-NET SHUTTER CLIP</u> 				23134			
<u>INTERLOCK</u> 				23122	23154		23160
<u>REINFORCEMENT INTERLOCK</u> 				23123	23153		23159
<u>ADAPTOR</u> 				23095			23119
<u>CAP</u> 				23139 23184	23151		23158
<u>H-CAP</u> 				28062			

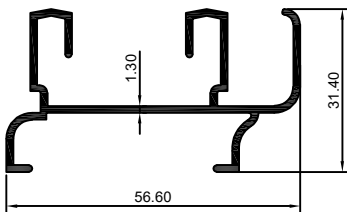
DETAILS OF EURO SERIES - 20.00 MM SLIDING WINDOW ASSEMBLY



EURO SERIES - 20.00 MM

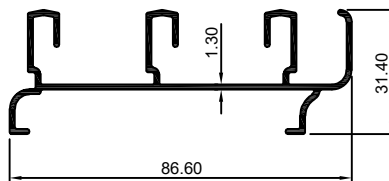
SECTION NO: 23061

0.598 Kg/m.



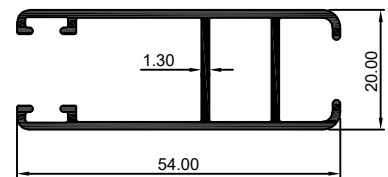
SECTION NO: 23062

0.826 Kg/m.



SECTION NO: 23063

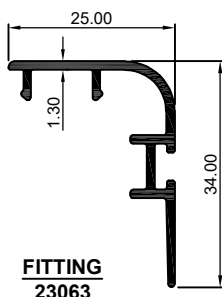
0.567 Kg/m.



FITTING
23064

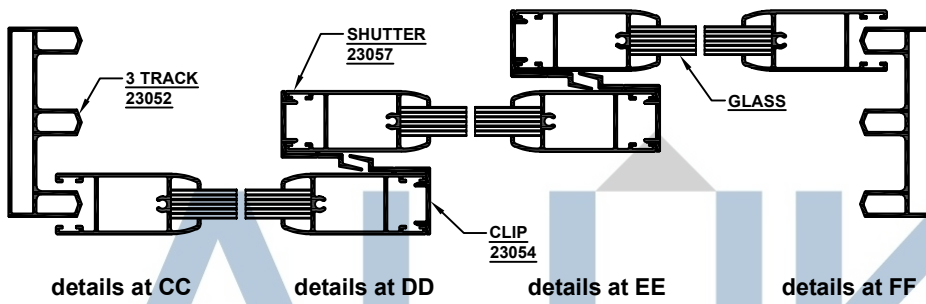
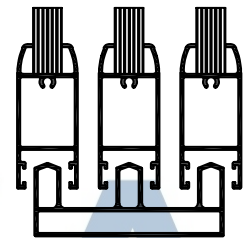
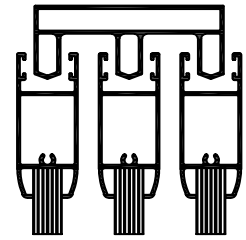
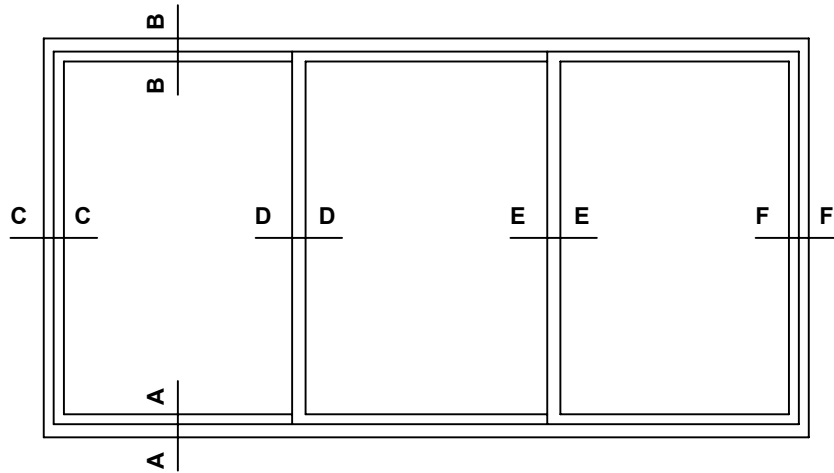
SECTION NO: 23064

0.258 Kg/m.



FITTING
23063

DETAILS OF EURO SERIES - 22.00 MM SLIDING WINDOW ASSEMBLY



details at CC

details at DD

details at EE

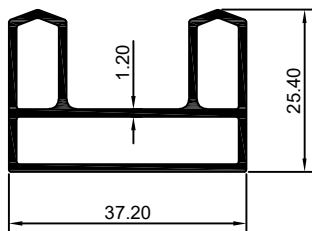
details at FF

details at AB

EURO SERIES - 22.00 MM

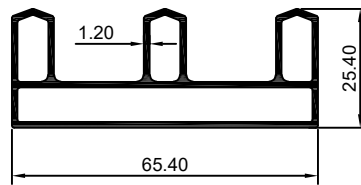
SECTION NO: 23051

0.523 Kg/m.



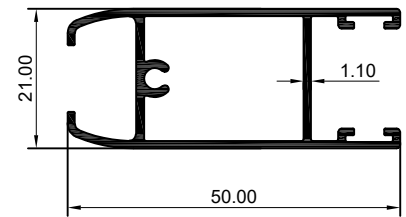
SECTION NO: 23052

0.826 Kg/m.



SECTION NO: 23057

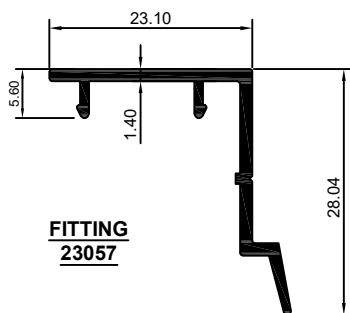
0.487 Kg/m.



FITTING
23054

SECTION NO: 23054

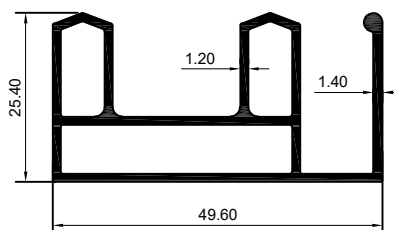
0.218 Kg/m.



FITTING
23057

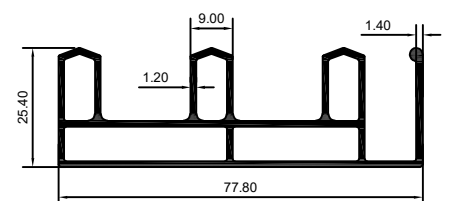
SECTION NO: 23060

0.662 Kg/m.



SECTION NO: 23050

0.990 Kg/m.

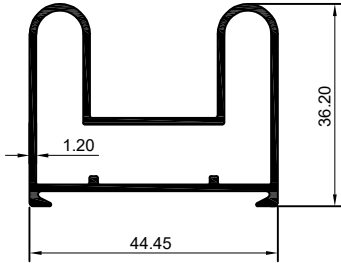


ALL DIMENSIONS ARE IN MM.

EURO SERIES - 22.00 MM

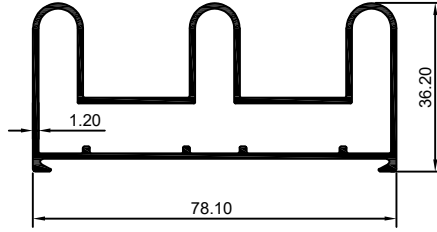
SECTION NO: 23055

0.644 Kg/m.



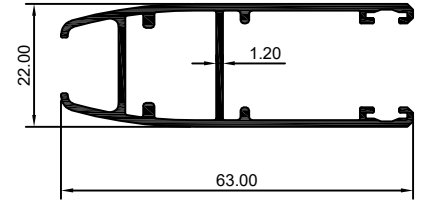
SECTION NO: 23056

0.993 Kg/m.



SECTION NO: 23053

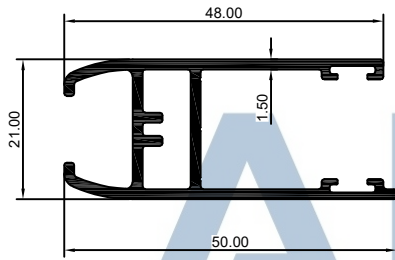
0.627 Kg/m.



FITTING
23058

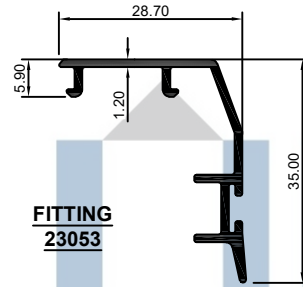
SECTION NO: 23059

0.595 Kg/m.



SECTION NO: 23058

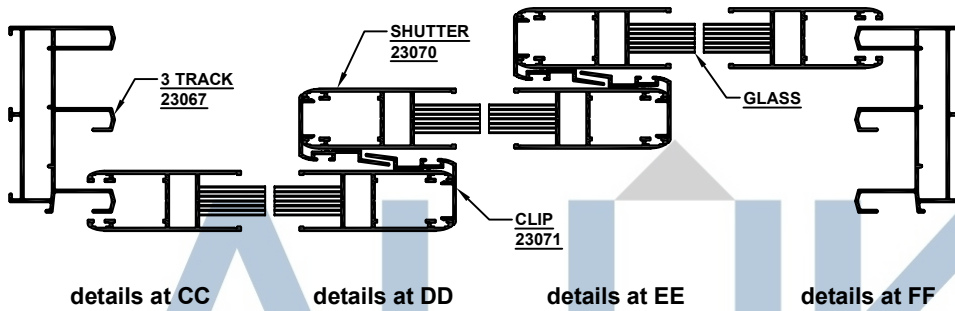
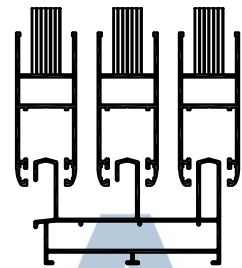
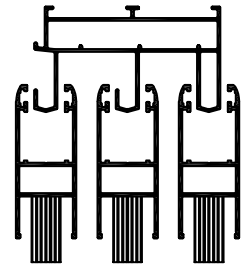
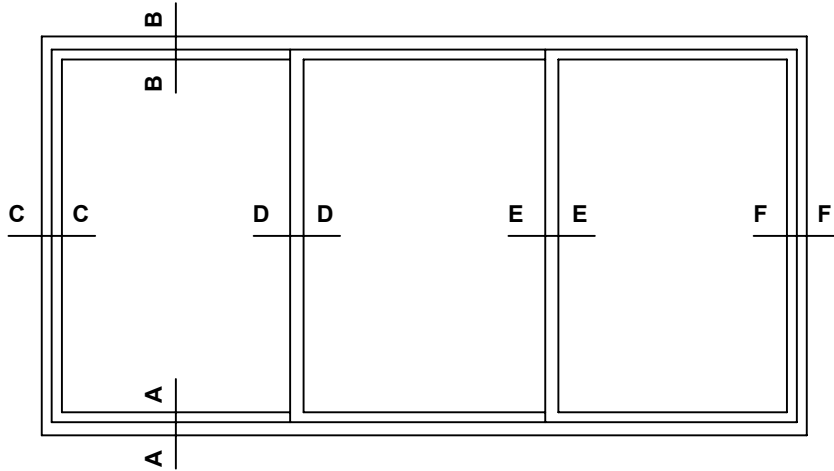
0.284 Kg/m.



FITTING
23053

E X T R U S I O N

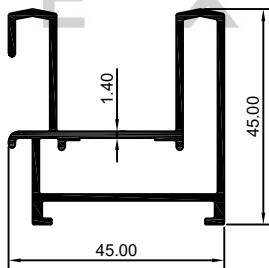
DETAILS OF EURO SERIES - 27.00 MM SLIDING WINDOW ASSEMBLY



EURO SERIES - 27.00 MM

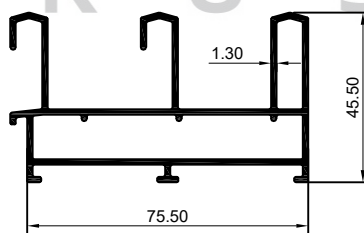
SECTION NO: 23066

0.853 Kg/m.



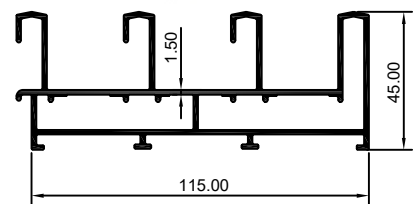
SECTION NO: 23067

1.230 Kg/m.



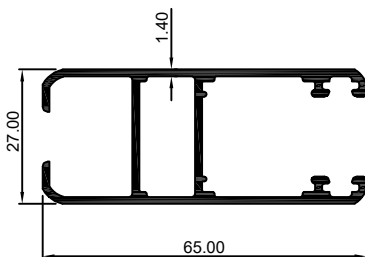
SECTION NO: 23068

1.968 Kg/m.



SECTION NO: 23069

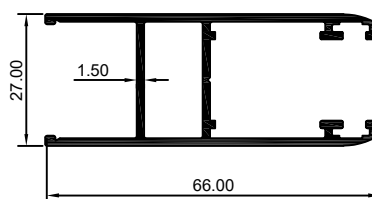
0.835 Kg/m.



FITTING
23071/23072/23073

SECTION NO: 23070

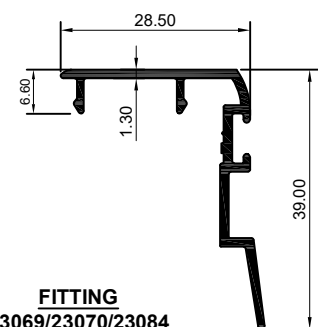
0.808 Kg/m.



FITTING
23071/23072/23073

SECTION NO: 23071

0.294 Kg/m.



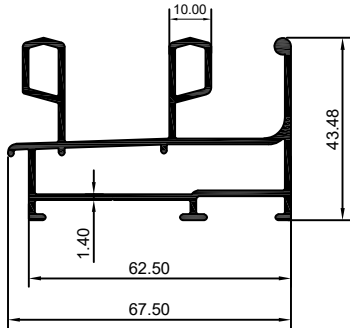
FITTING
23069/23070/23084

ALL DIMENSIONS ARE IN MM.

EURO SERIES - 27.00 MM

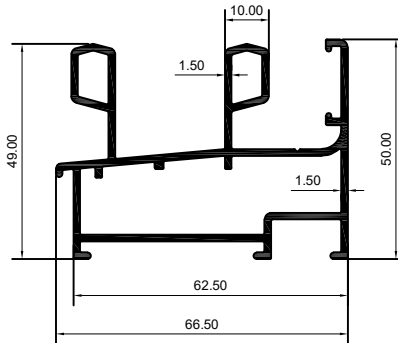
SECTION NO: 23081

1.183 Kg/m.



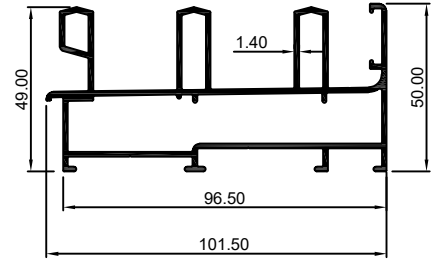
SECTION NO: 23085

1.337 Kg/m.



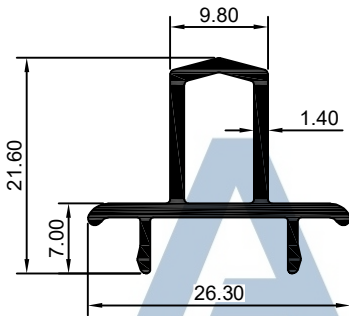
SECTION NO: 23082

1.796 Kg/m.



SECTION NO: 23072

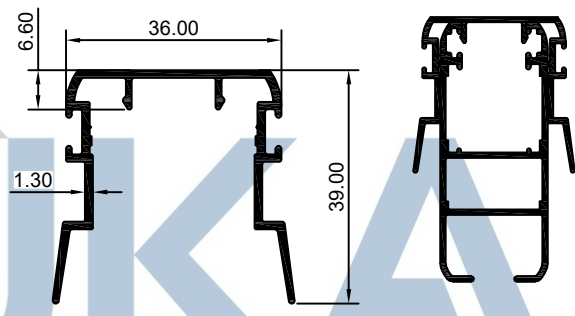
0.262 Kg/m.



FITTING
23069/23070

SECTION NO: 23073

0.487 Kg/m.



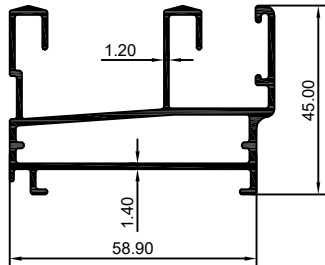
FITTING
23069/23070

E X T R U S I O N

EURO SERIES - 27.00 X 60.00 MM

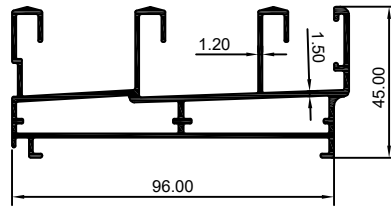
SECTION NO: 23086

1.079 Kg/m.



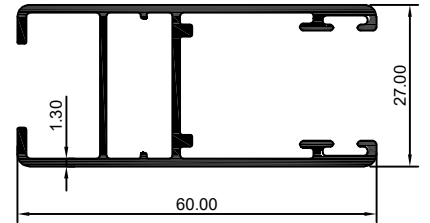
SECTION NO: 23087

1.520 Kg/m.



SECTION NO: 23089

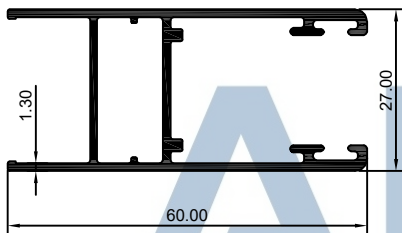
0.743 Kg/m.



FITTING
23091/23092

SECTION NO: 23090

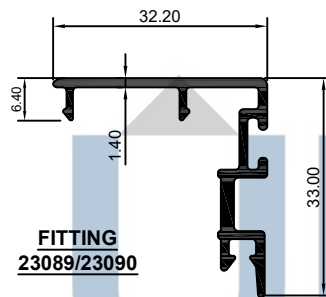
0.707 Kg/m.



FITTING
23091/23092

SECTION NO: 23091

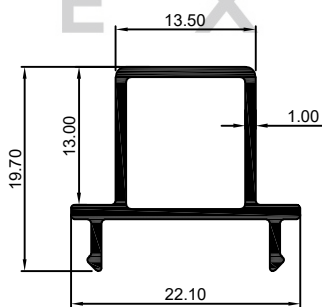
0.352 Kg/m.



FITTING
23089/23090

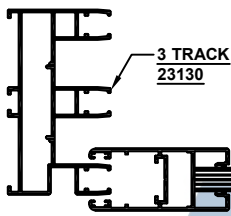
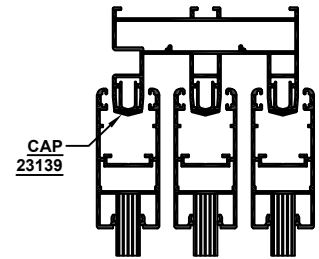
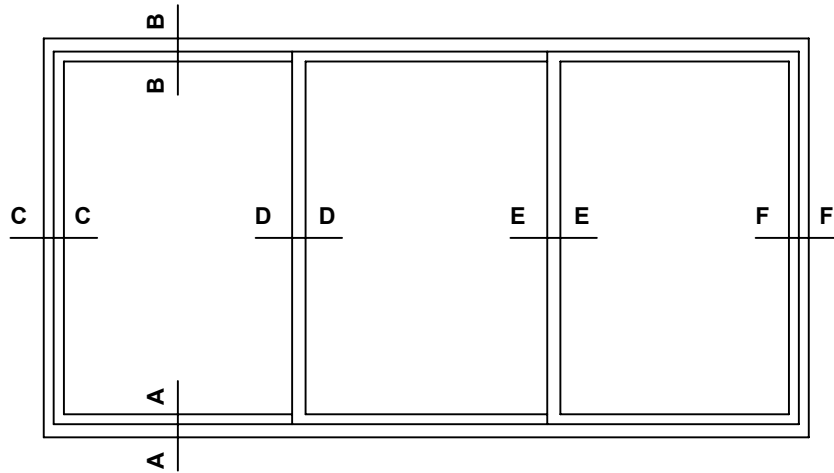
SECTION NO: 23092

0.200 Kg/m.

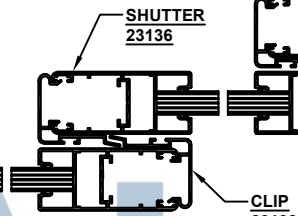


FITTING
23089/23090

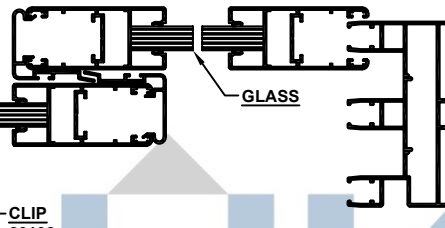
DETAILS OF EURO SERIES - 29.00 MM SLIDING WINDOW ASSEMBLY



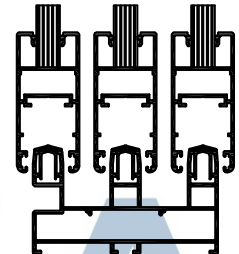
details at CC



details at DD



details at EE



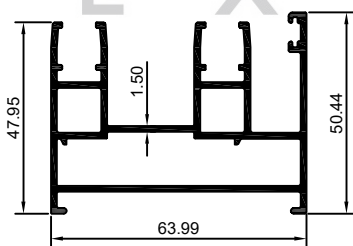
details at FF

details at AB

EURO SERIES - 29.00 MM

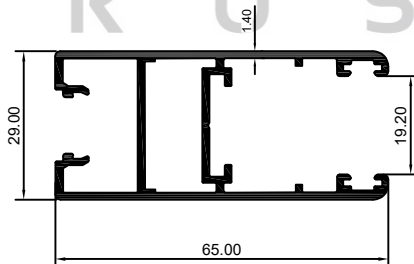
SECTION NO: 23129

1.384 Kg/m.



SECTION NO: 23136

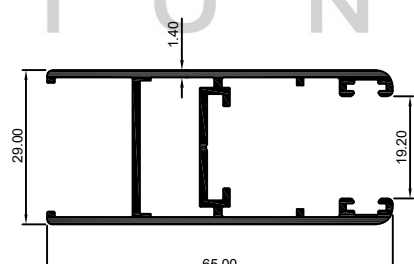
0.945 Kg/m.



FITTING
23138/23140

SECTION NO: 23137

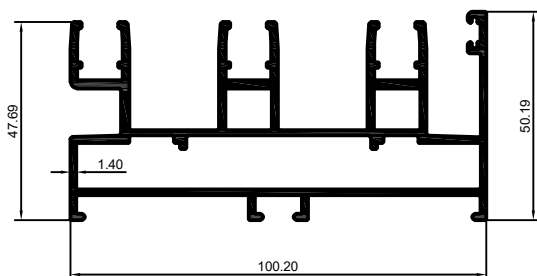
0.835 Kg/m.



FITTING
23138/23140

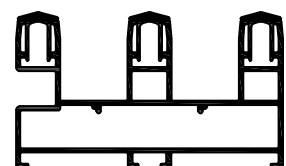
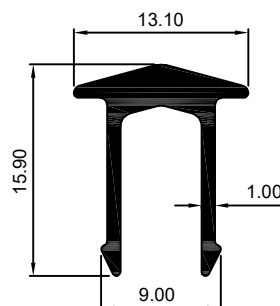
SECTION NO: 23130

1.997 Kg/m.



SECTION NO: 23139

0.148 Kg/m.

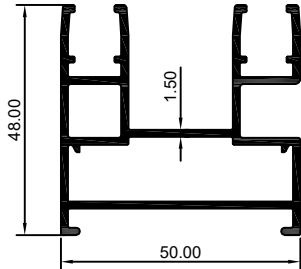


23129, 23130, 23131
23133, 23135

EURO SERIES - 29.00 MM

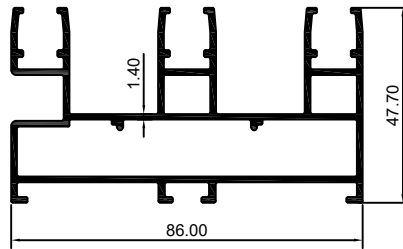
SECTION NO: 23131

1.100 Kg/m.



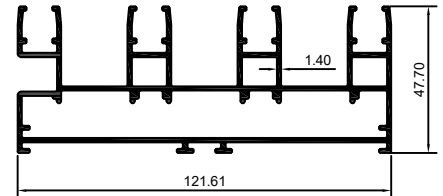
SECTION NO: 23133

1.651 Kg/m.



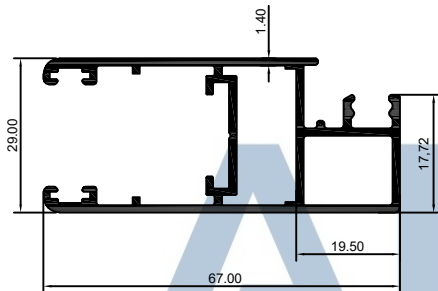
SECTION NO: 23135

2.319 Kg/m.



SECTION NO: 23132

0.962 Kg/m.

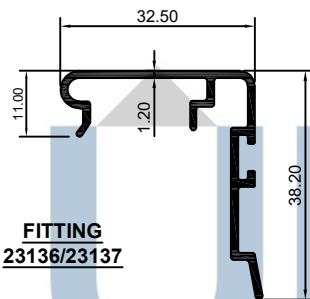


FITTING
23134

SECTION NO: 23138

0.329 Kg/m.

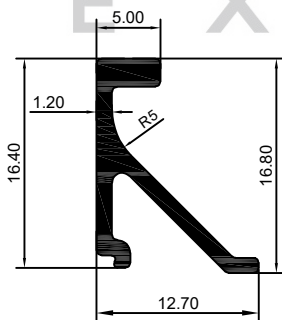
DIE NO : TS-42-2995 (Ø210)



FITTING
23136/23137

SECTION NO: 23134

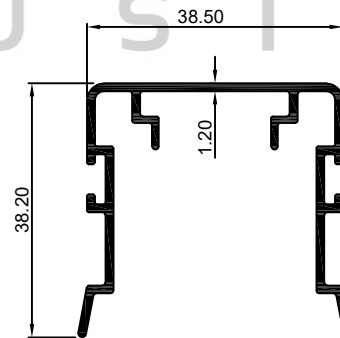
0.133 Kg/m.



FITTING
23132

SECTION NO: 23140

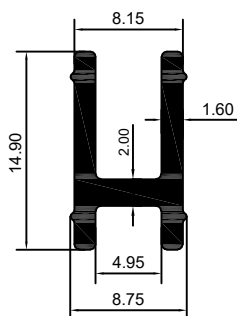
0.501 Kg/m.



FITTING
23136/23137

SECTION NO: 28062

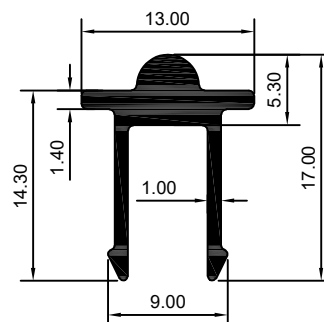
0.156 Kg/m.



23129,23130,23131
23133,23135

SECTION NO: 23184

0.167 Kg/m.

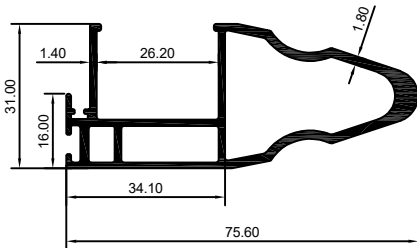


23129,23130,23131
23133,23135

EURO SERIES - 29.00 MM

SECTION NO: 23122

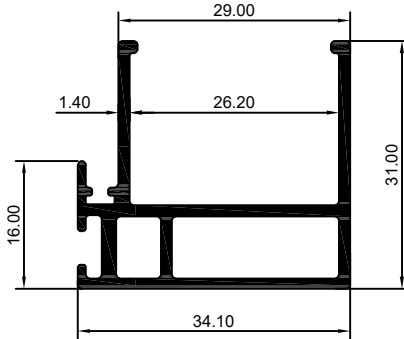
1.046 Kg/m.



FITTING
23095

SECTION NO: 23123

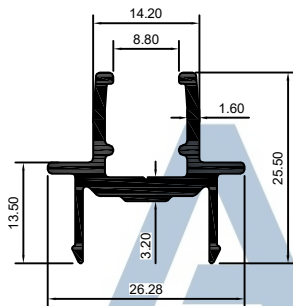
0.536 Kg/m.



FITTING
23095

SECTION NO: 23094

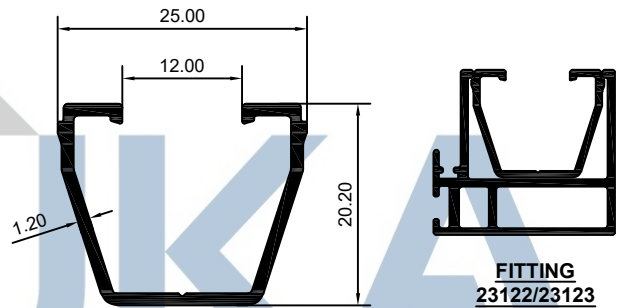
0.366 Kg/m.



FITTING
23136/23137

SECTION NO: 23095

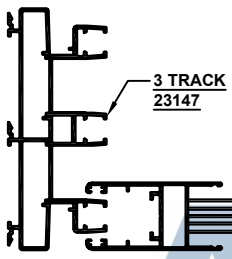
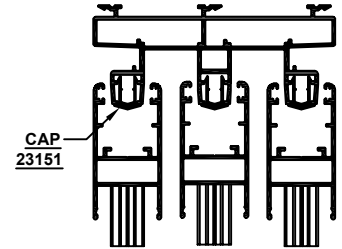
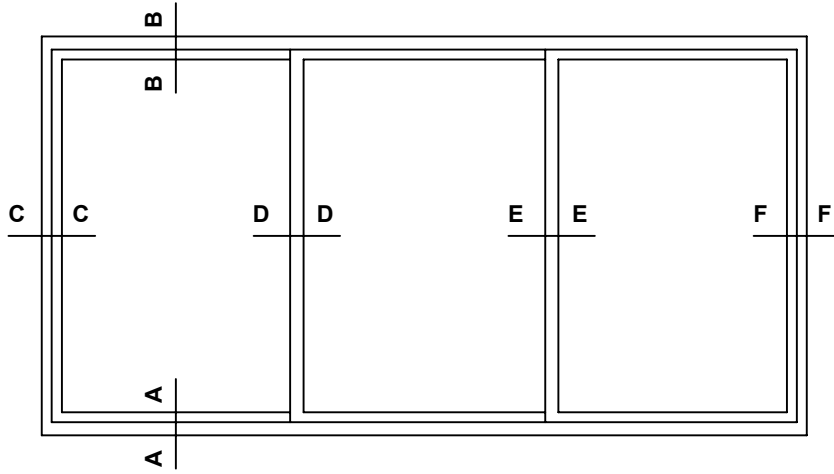
0.214 Kg/m.



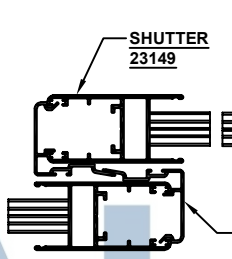
FITTING
23122/23123

E X T R U S I O N

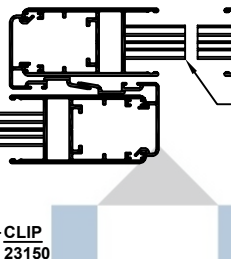
DETAILS OF EURO SERIES - 32.00 MM SLIDING WINDOW ASSEMBLY



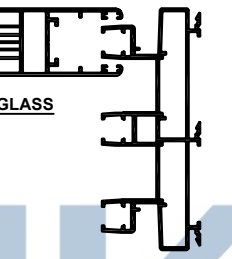
details at CC



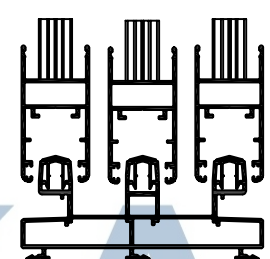
details at DD



details at EE



details at FF

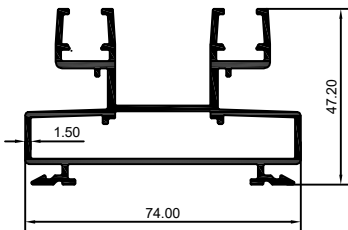


details at AB

EURO SERIES - 32.00 MM

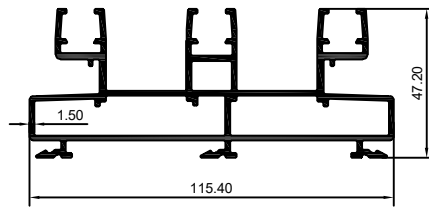
SECTION NO: 23146

1.438 Kg/m.



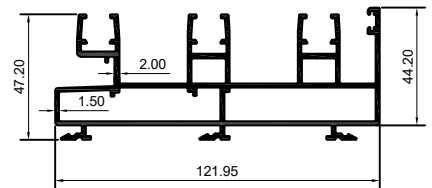
SECTION NO: 23147

2.210 Kg/m.



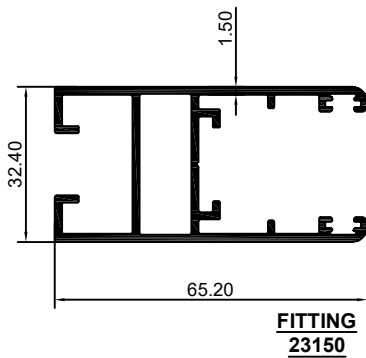
SECTION NO: 23152

2.405 Kg/m.



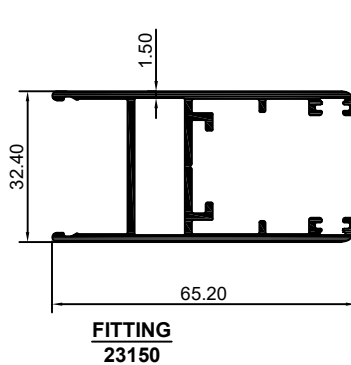
SECTION NO: 23148

1.051 Kg/m.



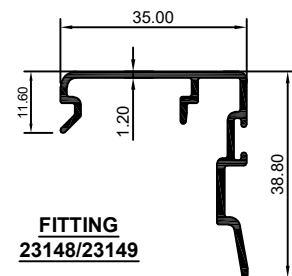
SECTION NO: 23149

0.995 Kg/m.



SECTION NO: 23150

0.350 Kg/m.

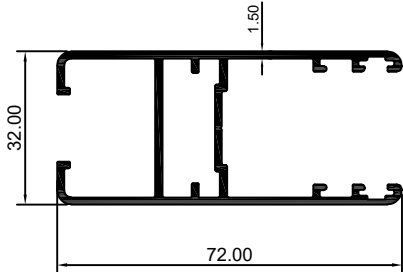


ALL DIMENSIONS ARE IN MM.

EURO SERIES - 32.00 MM

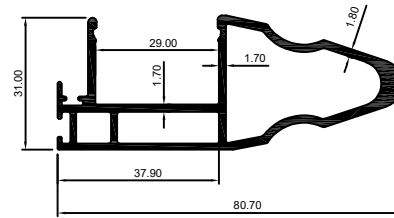
SECTION NO: 23098

0.982 Kg/m.



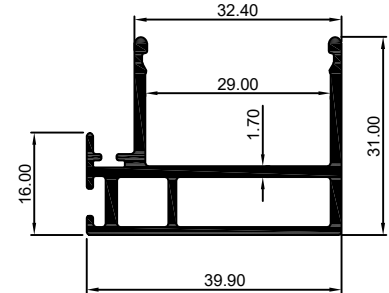
SECTION NO: 23153

1.132 Kg/m.



SECTION NO: 23154

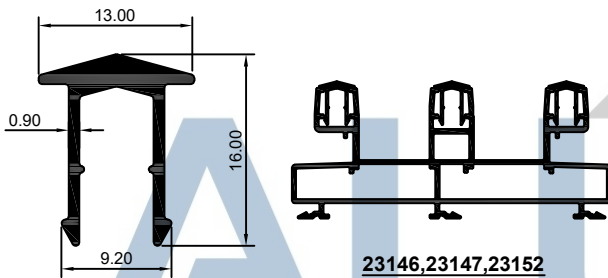
0.636 Kg/m.



SECTION NO: 23151

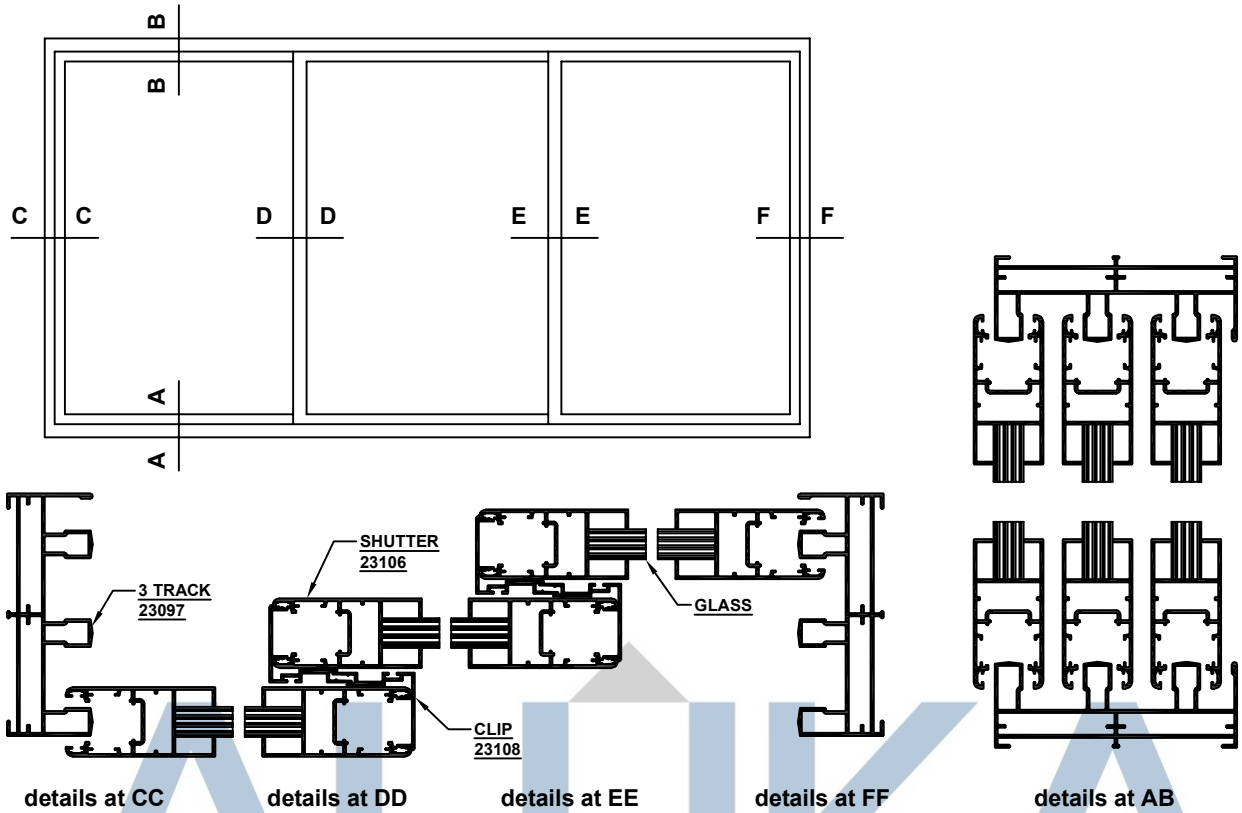
DIE NO : TS-01-2808 (Ø210)

0.130 Kg/m.



E X T R U S I O N

DETAILS OF EURO SERIES - 35.00 MM SLIDING WINDOW ASSEMBLY



EURO SERIES - 35.00 MM

SECTION NO: 23096

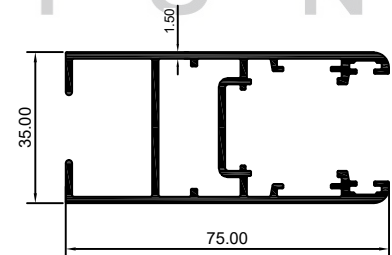
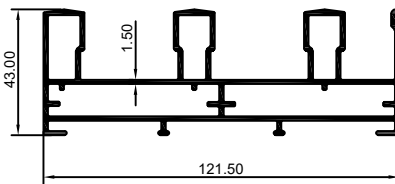
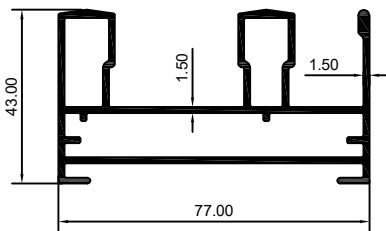
1.456 Kg/m.

SECTION NO: 23097

2.206 Kg/m.

SECTION NO: 23106

1.179 Kg/m.



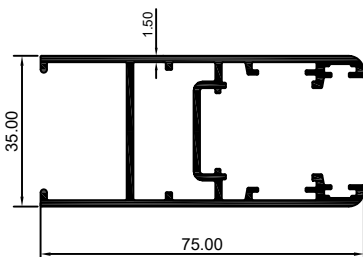
FITTING
23108

SECTION NO: 23107

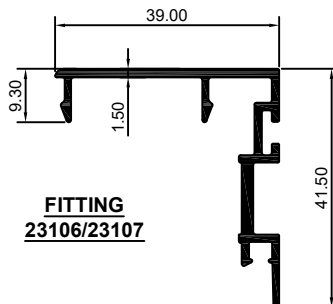
1.130 Kg/m.

SECTION NO: 23108

0.446 Kg/m.



FITTING
23108

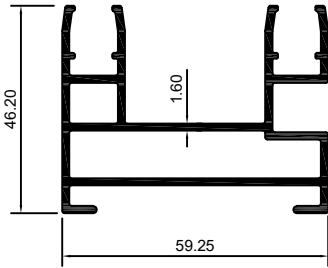


FITTING
23106/23107

EURO SERIES - 35.00 MM

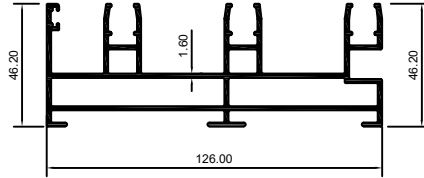
SECTION NO: 23300

1.243 Kg/m.



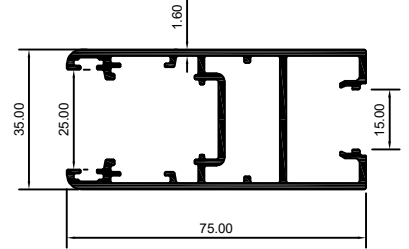
SECTION NO: 23301

2.381 Kg/m.



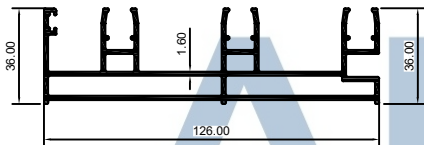
SECTION NO: 23302

1.253 Kg/m.



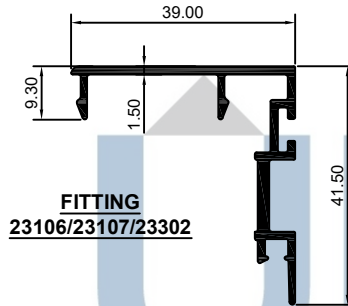
SECTION NO: 23303

2.110 Kg/m.



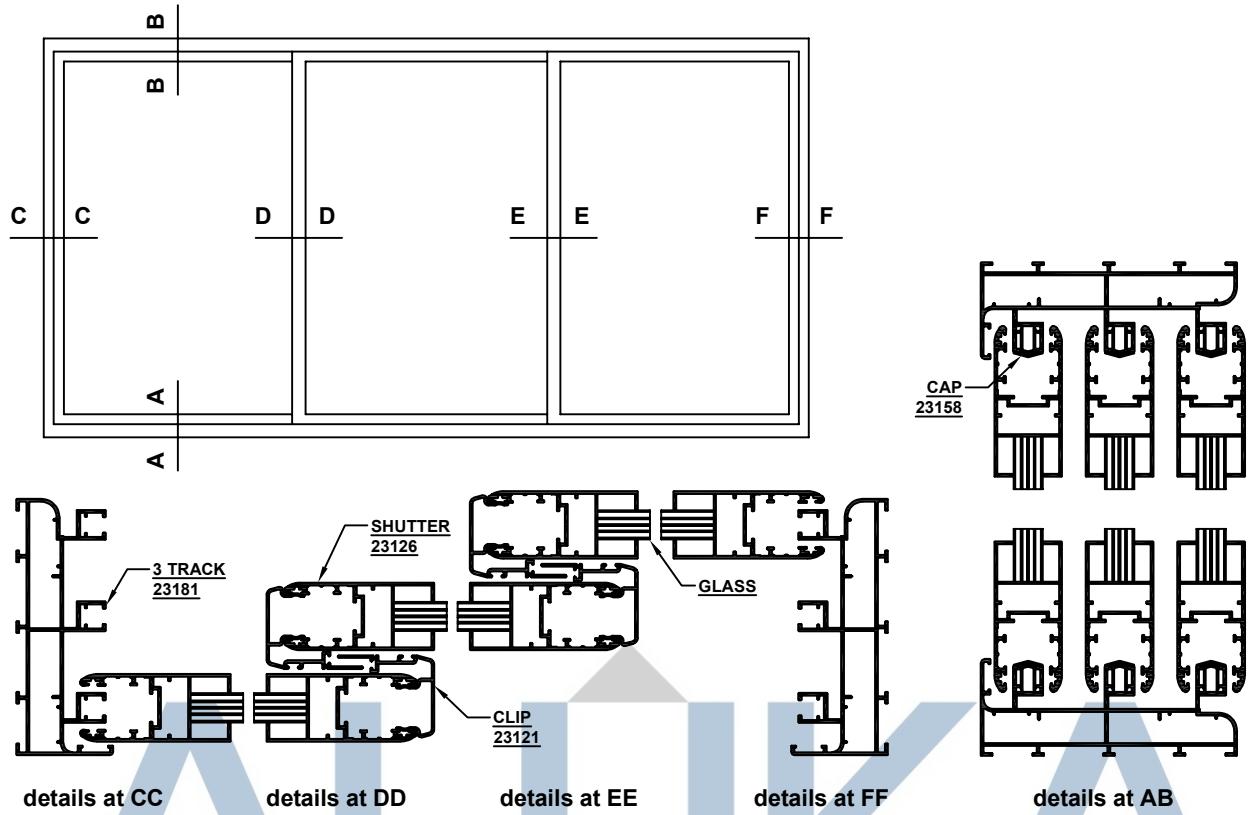
SECTION NO: 23108

0.446 Kg/m.



E X T R U S I O N

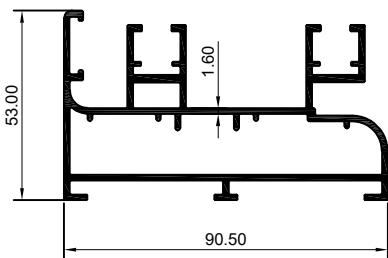
DETAILS OF EURO SERIES - 37.00 MM SLIDING WINDOW ASSEMBLY



EURO SERIES - 37.00 MM

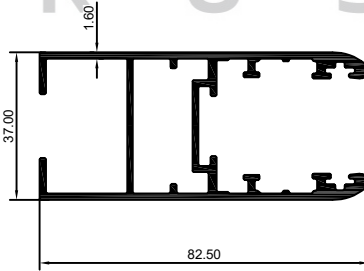
SECTION NO: 23156

1.870 Kg/m.



SECTION NO: 23126

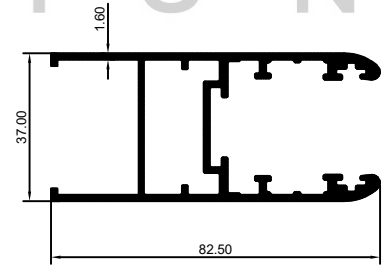
1.402 Kg/m.



FITTING
23121

SECTION NO: 23127

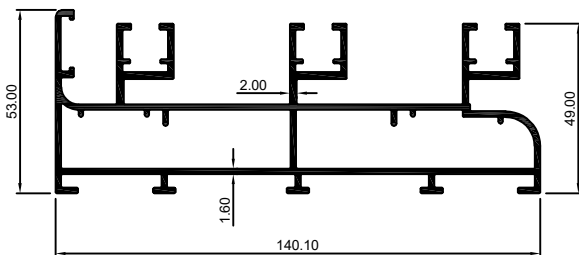
1.339 Kg/m.



FITTING
23121

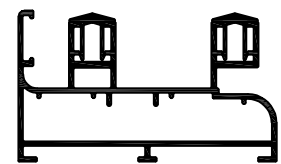
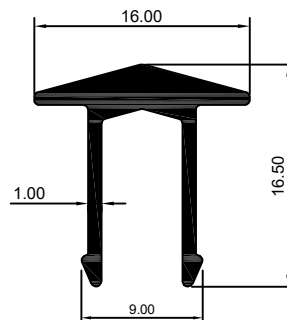
SECTION NO: 23181

2.716 Kg/m.



SECTION NO: 23158

0.169 Kg/m.

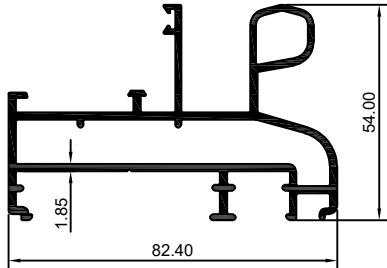


23156,23181

EURO SERIES - 37.00 MM

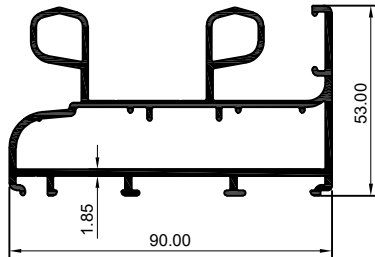
SECTION NO: 23116

1.680 Kg/m.



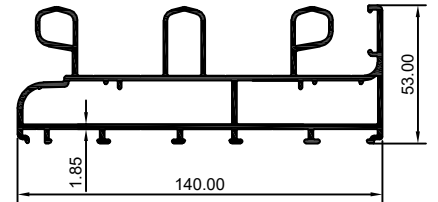
SECTION NO: 23117

1.975 Kg/m.



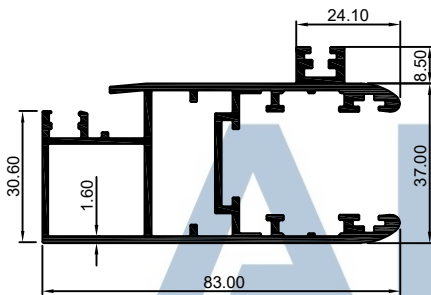
SECTION NO: 23118

2.902 Kg/m.



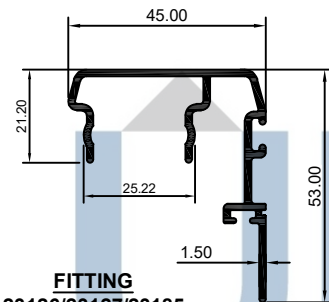
SECTION NO: 23125

1.667 Kg/m.



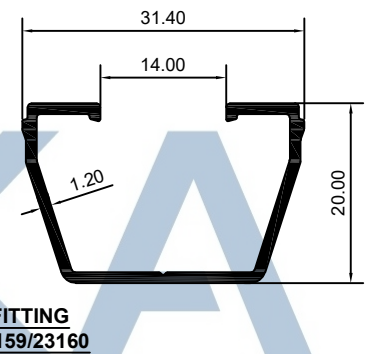
SECTION NO: 23121

0.637 Kg/m.



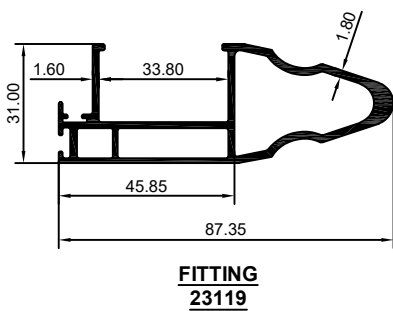
SECTION NO: 23119

0.248 Kg/m.



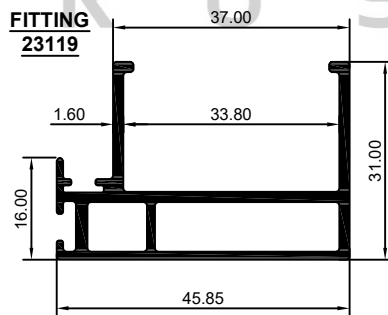
SECTION NO: 23159

1.189 Kg/m.



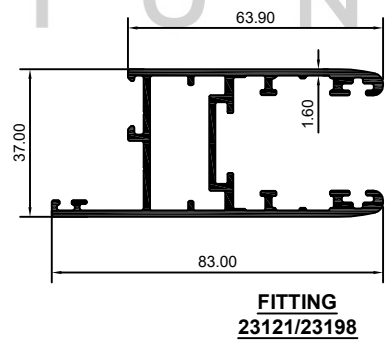
SECTION NO: 23160

0.677 Kg/m.



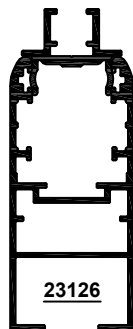
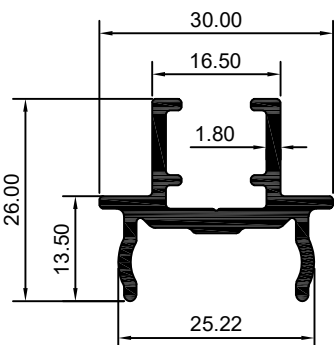
SECTION NO: 23185

1.324 Kg/m.



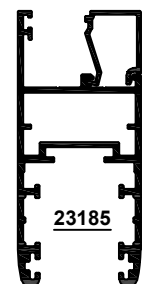
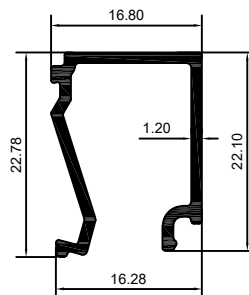
SECTION NO: 23155

0.470 Kg/m.

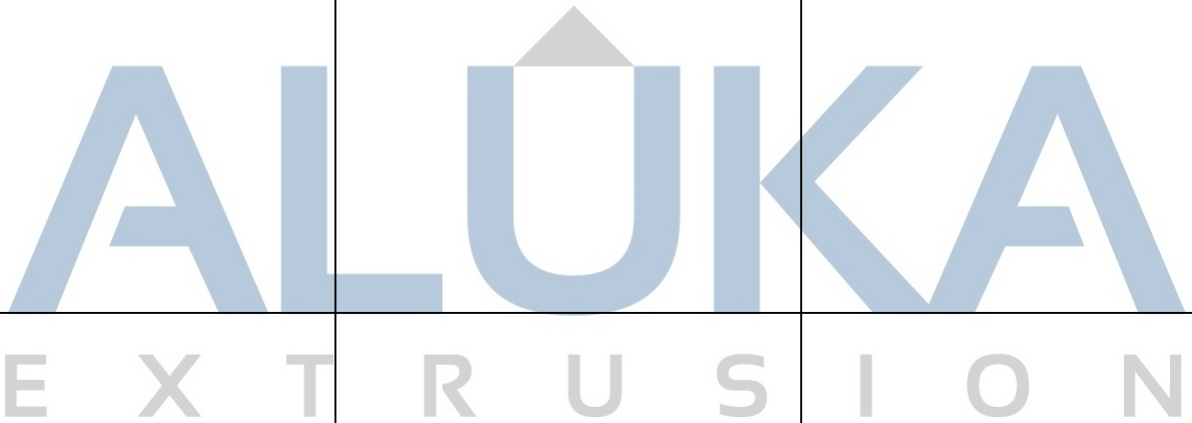


SECTION NO: 23198

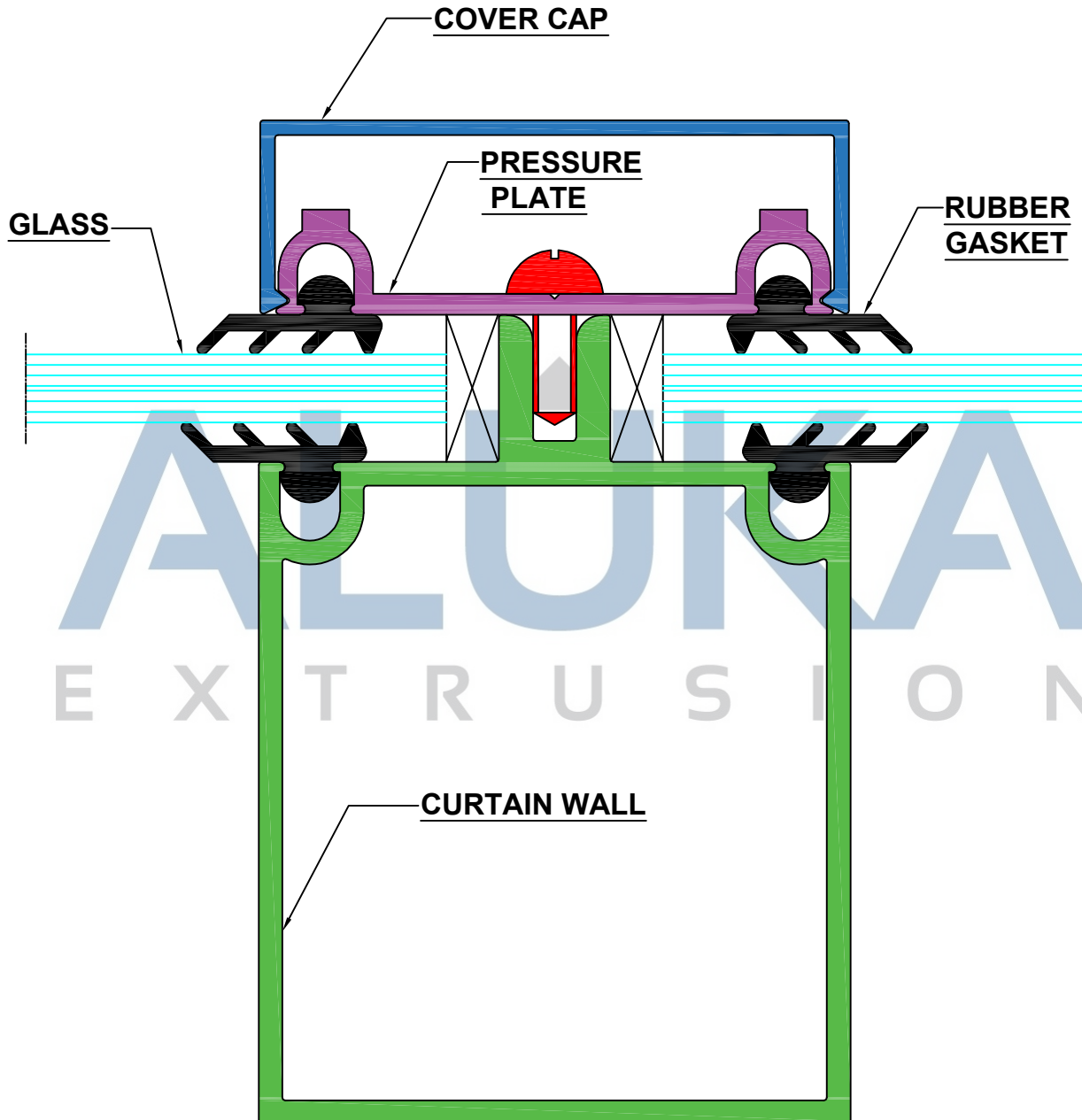
0.215 Kg/m.



EURO SERIES - 37.00 MM



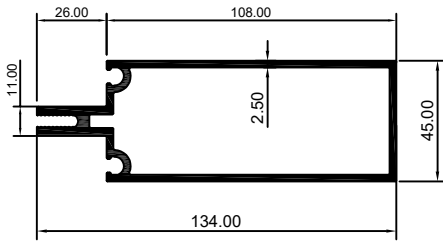
DETAILS OF CURTAIN WALL ASSEMBLY



CURTAIN WALL - 45.00 MM

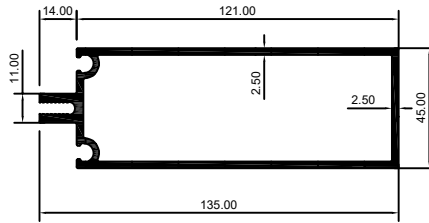
SECTION NO: 24007

2.545 Kg/m.



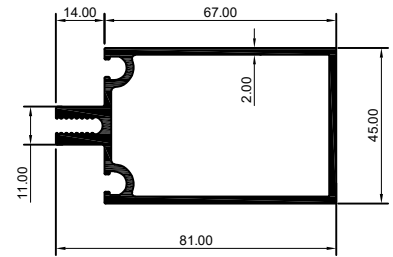
SECTION NO: 24025

2.474 Kg/m.



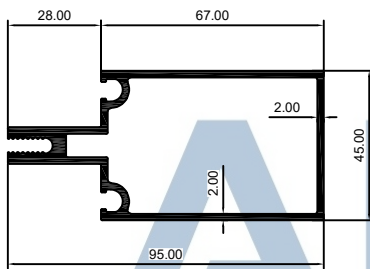
SECTION NO: 24036

1.508 Kg/m.



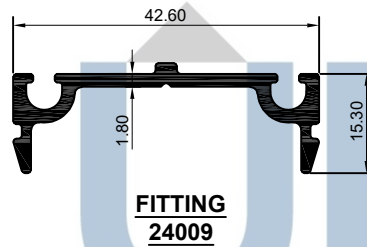
SECTION NO: 24231

1.688 Kg/m.



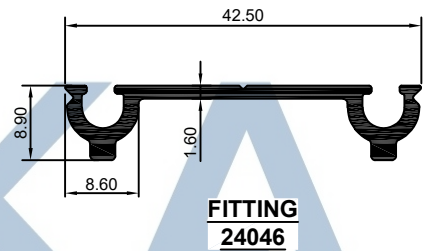
SECTION NO: 24008

0.388 Kg/m.



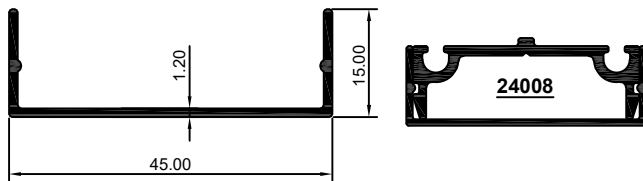
SECTION NO: 24045

0.300 Kg/m.



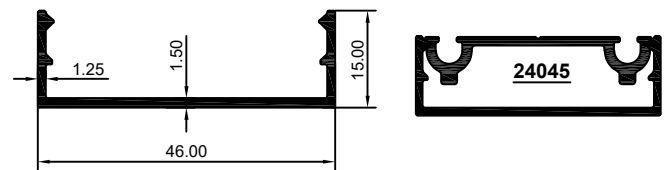
SECTION NO: 24009

0.237 Kg/m.



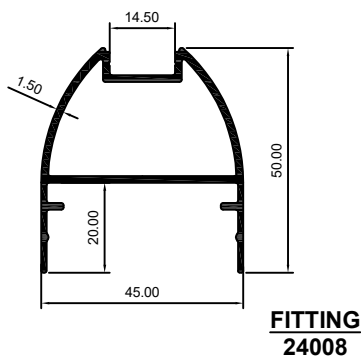
SECTION NO: 24046

0.292 Kg/m.



SECTION NO: 24014

0.716 Kg/m.



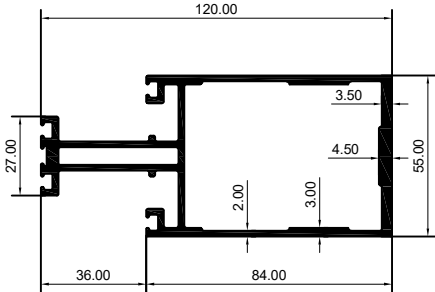
CURTAIN WALL - 50.00 MM

<p>SECTION NO: 24053 2.360 Kg/m.</p>	<p>SECTION NO: 24054 1.591 Kg/m.</p>	<p>SECTION NO: 24057 2.116 Kg/m.</p>
<p>SECTION NO: 24145 2.509 Kg/m.</p>	<p>SECTION NO: 24146 1.835 Kg/m.</p>	<p>SECTION NO: 24020 0.337 Kg/m.</p> <p>FITTING 24086</p>
<p>SECTION NO: 24027 0.969 Kg/m.</p> <p>pressure plate not developed</p>	<p>SECTION NO: 24038 1.049 Kg/m.</p> <p>FITTING 24030</p>	<p>SECTION NO: 24147 0.698 Kg/m.</p> <p>FITTING 24086</p>
<p>SECTION NO: 24030 0.396 Kg/m.</p> <p>24038</p>	<p>SECTION NO: 24086 0.426 Kg/m.</p> <p>FITTING 24147/24162/28075</p> <p>24020 24147</p>	

CURTAIN WALL - 55.00 MM

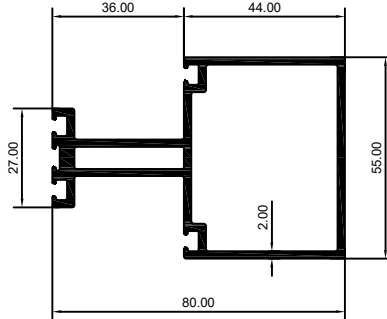
SECTION NO: 24031

2.785 Kg/m.



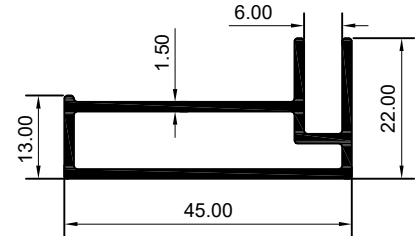
SECTION NO: 24039

1.701 Kg/m.



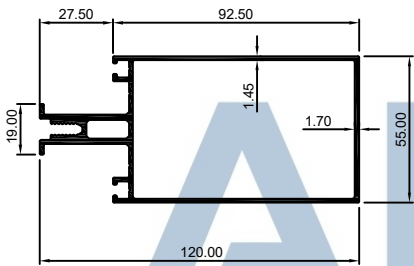
SECTION NO: 24040

0.542 Kg/m.



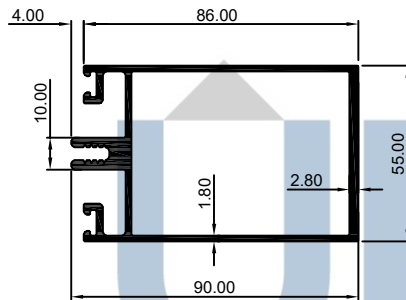
SECTION NO: 24041

1.746 Kg/m.



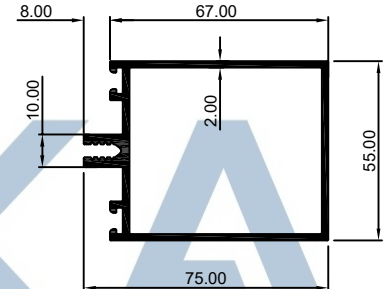
SECTION NO: 24023

1.977 Kg/m.



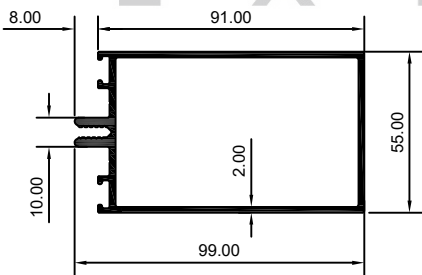
SECTION NO: 24024

1.544 Kg/m.



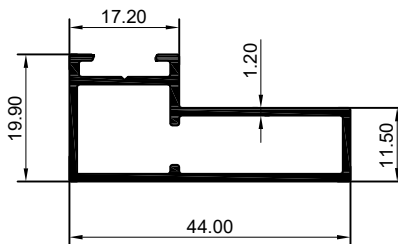
SECTION NO: 24119

1.772 Kg/m.



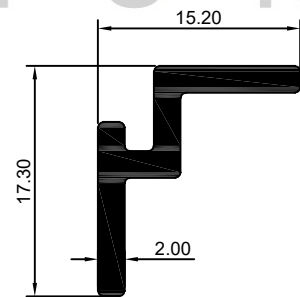
SECTION NO: 24042

0.427 Kg/m.



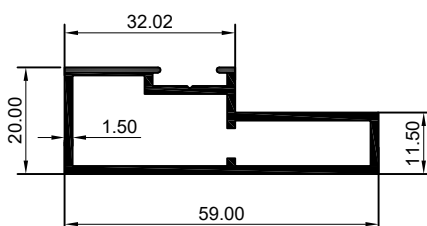
SECTION NO: 24043

0.176 Kg/m.



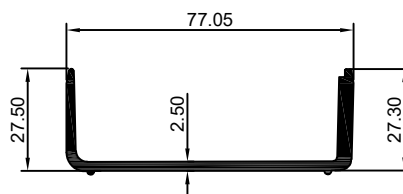
SECTION NO: 24048

0.650 Kg/m.



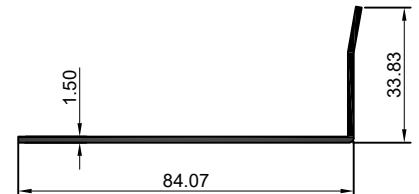
SECTION NO: 24049

0.908 Kg/m.



SECTION NO: 24050

0.472 Kg/m.



CURTAIN WALL - 55.00 MM

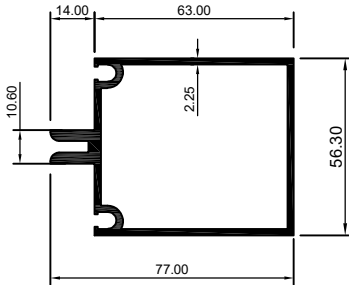
PAGE - 40

ALUKA
EXTRUSION

CURTAIN WALL - 57.00 MM

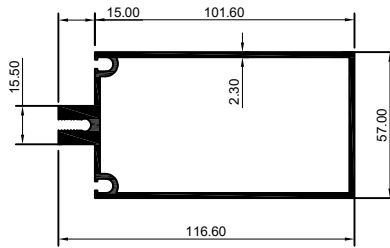
SECTION NO: 24001

1.727 Kg/m.



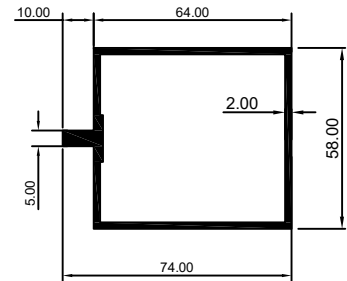
SECTION NO: 24002

2.362 Kg/m.



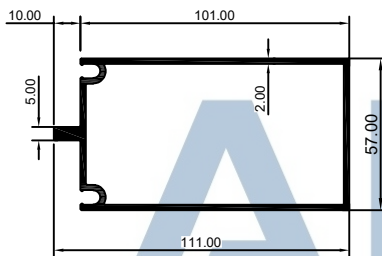
SECTION NO: 24005

1.436 Kg/m.



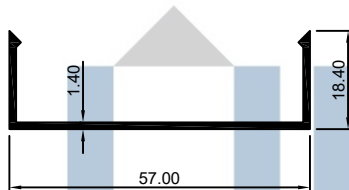
SECTION NO: 24006

1.870 Kg/m.



SECTION NO: 24003

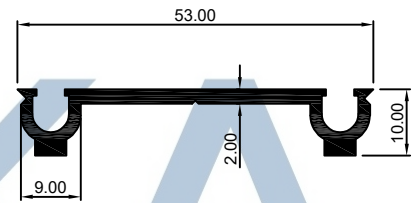
0.347 Kg/m.



FITTING
24004

SECTION NO: 24004

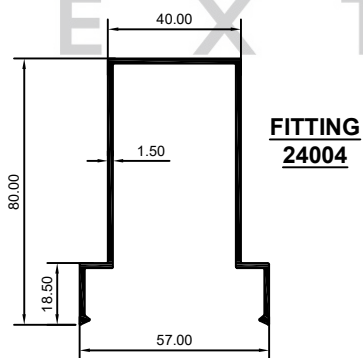
0.416 Kg/m.



FITTING
24003/24012/24019/24022

SECTION NO: 24012

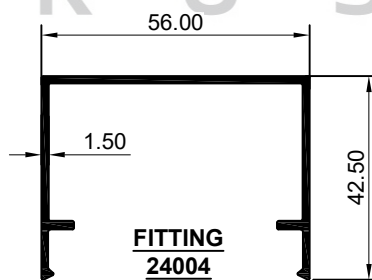
0.876 Kg/m.



FITTING
24004

SECTION NO: 24019

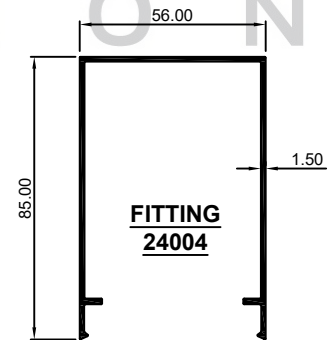
0.610 Kg/m.



FITTING
24004

SECTION NO: 24022

0.997 Kg/m.

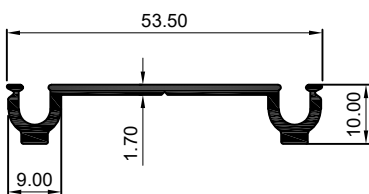


FITTING
24004

SECTION NO: 24059

0.388 Kg/m.

DIE NO : TS-42-3401 (Ø210)

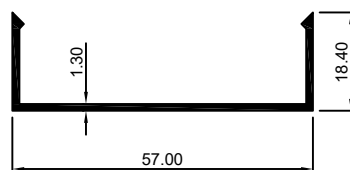


FITTING
24060/24003

SECTION NO: 24060

0.326 Kg/m.

DIE NO : TS-42-3413 (Ø210)

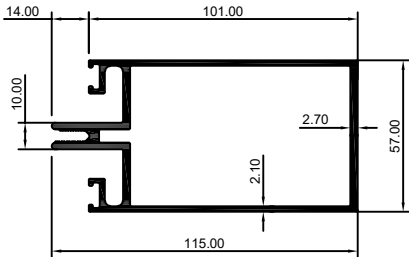


FITTING
24059/24004

CURTAIN WALL - 57.00 MM

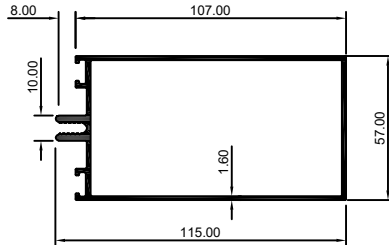
SECTION NO: 24562

2.478 Kg/m.



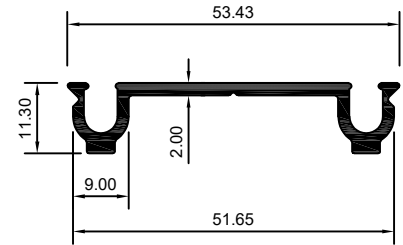
SECTION NO: 24563

1.436 Kg/m.



SECTION NO: 24570

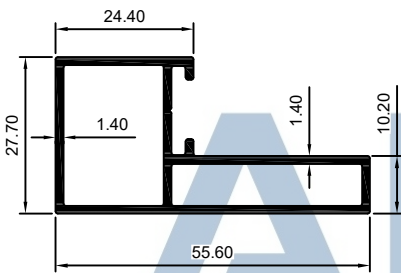
0.436 Kg/m.



cover plate not developed

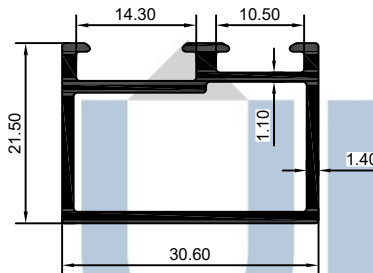
SECTION NO: 24571

0.675 Kg/m.



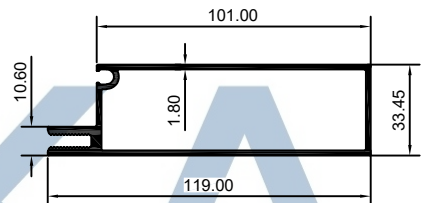
SECTION NO: 24594

0.411 Kg/m.



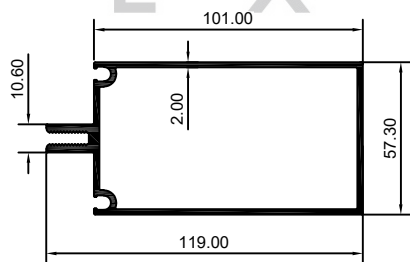
SECTION NO: 24595

1.609 Kg/m.



SECTION NO: 24596

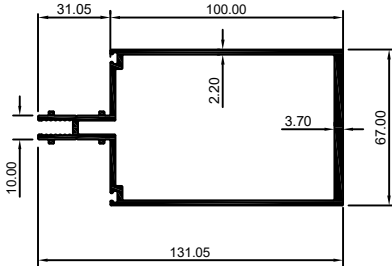
2.031 Kg/m.



CURTAIN WALL - 67.00 MM

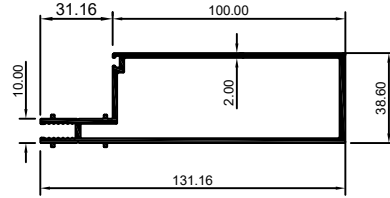
SECTION NO: 24010

2.590 Kg/m.



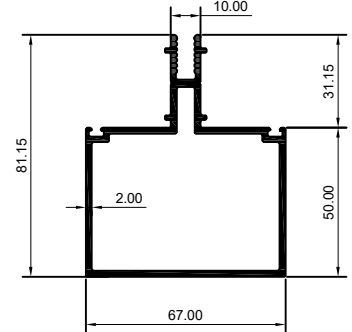
SECTION NO: 24011

1.890 Kg/m.



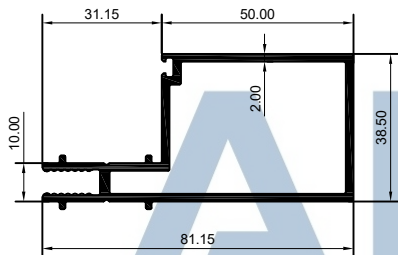
SECTION NO: 24013

1.620 Kg/m.



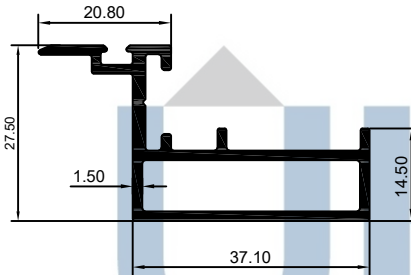
SECTION NO: 24015

1.291 Kg/m.



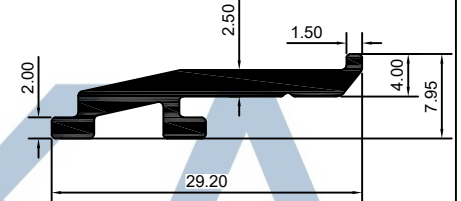
SECTION NO: 24016

0.586 Kg/m.



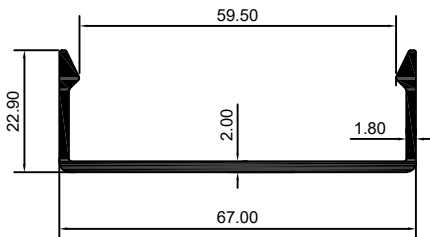
SECTION NO: 24017

0.229 Kg/m.



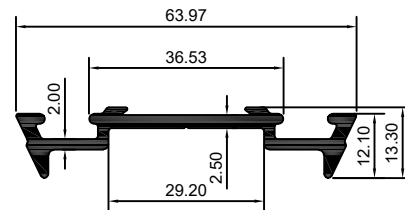
SECTION NO: 24028

0.594 Kg/m.



SECTION NO: 24029

0.623 Kg/m.



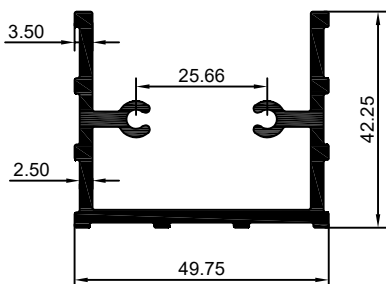
FITTING

24029

24028

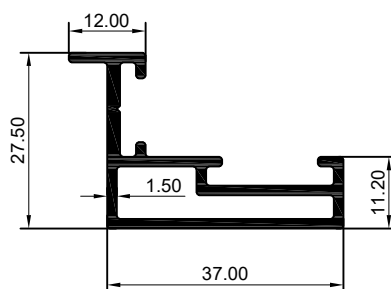
SECTION NO: 24026

1.144 Kg/m.



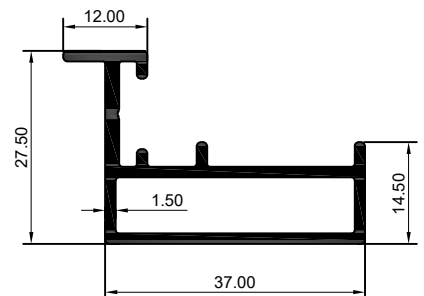
SECTION NO: 24032

0.551 Kg/m.



SECTION NO: 24033

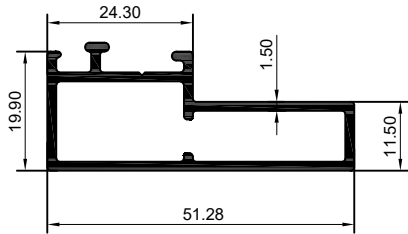
0.541 Kg/m.



CURTAIN WALL - 67.00 MM

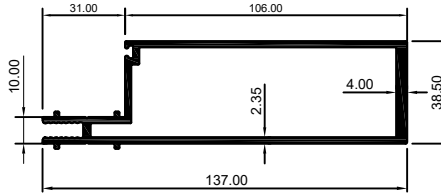
SECTION NO: 24034

0.591 Kg/m.



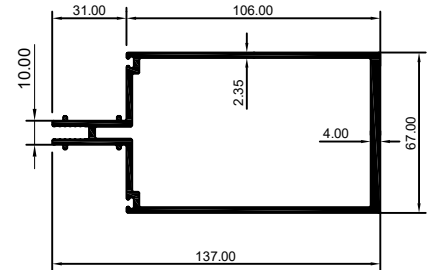
SECTION NO: 24035

2.369 Kg/m.



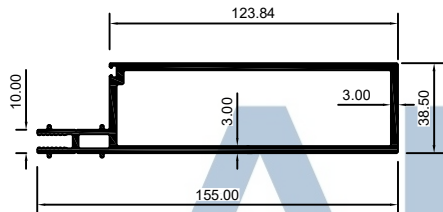
SECTION NO: 24037

2.897 Kg/m.



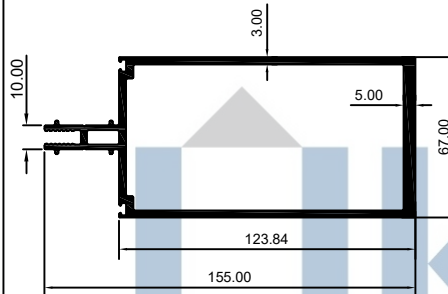
SECTION NO: 24549

2.975 Kg/m.



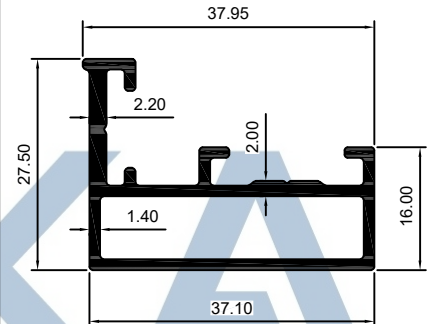
SECTION NO: 24578

3.779 Kg/m.



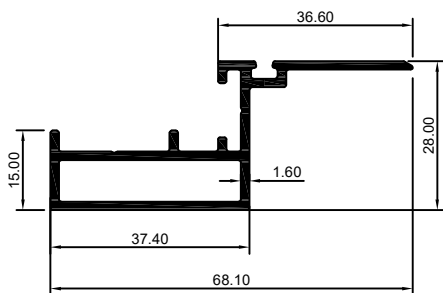
SECTION NO: 24572

0.547 Kg/m.



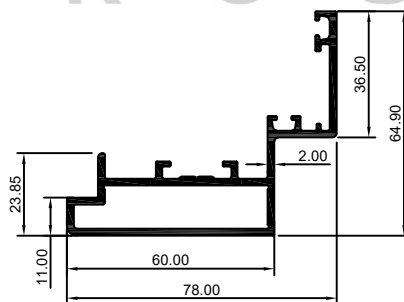
SECTION NO: 24567

0.692 Kg/m.



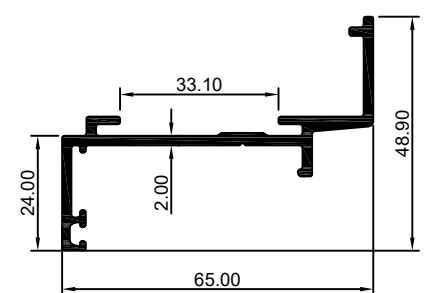
SECTION NO: 24568

1.356 Kg/m.



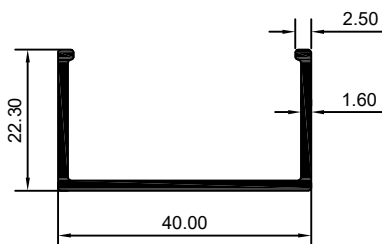
SECTION NO: 24569

0.783 Kg/m.



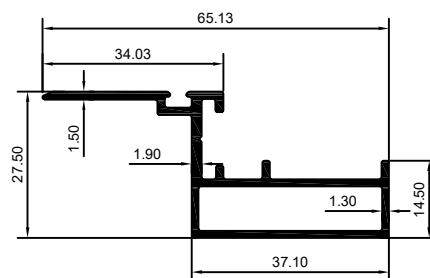
SECTION NO: 24588

0.359 Kg/m.



SECTION NO: 24589

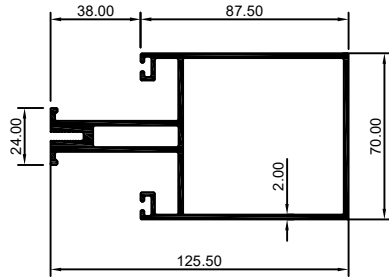
0.591 Kg/m.



CURTAIN WALL - 70.00 MM

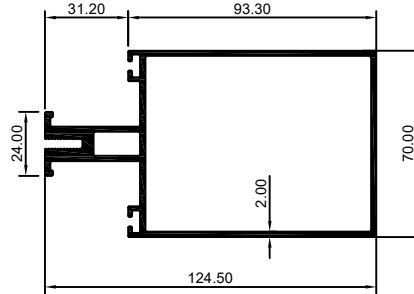
SECTION NO: 24556

2.734 Kg/m.



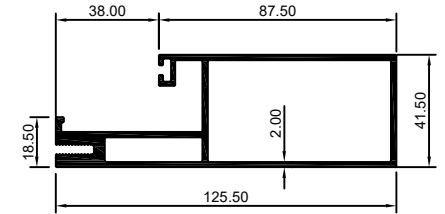
SECTION NO: 24557

2.534 Kg/m.



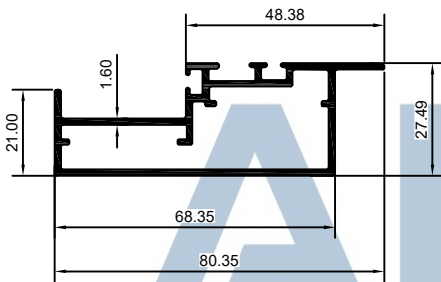
SECTION NO: 24558

2.241 Kg/m.



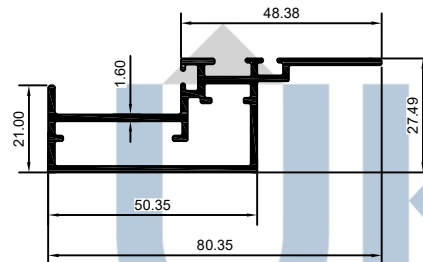
SECTION NO: 24559

0.995 Kg/m.



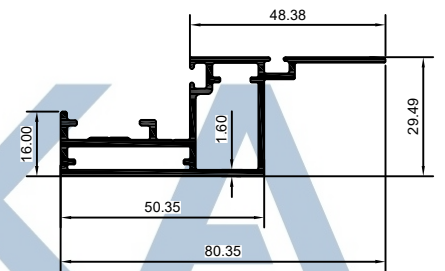
SECTION NO: 24560

0.904 Kg/m.



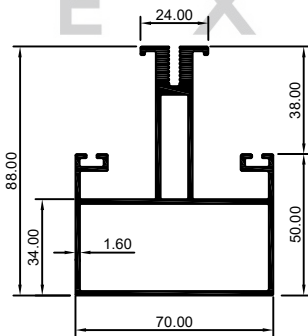
SECTION NO: 24561

0.923 Kg/m.



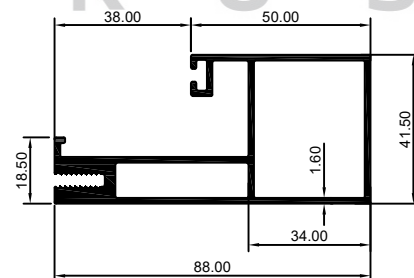
SECTION NO: 24564

1.990 Kg/m.



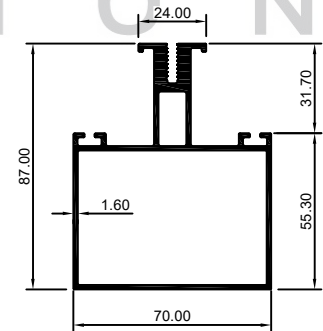
SECTION NO: 24565

1.567 Kg/m.



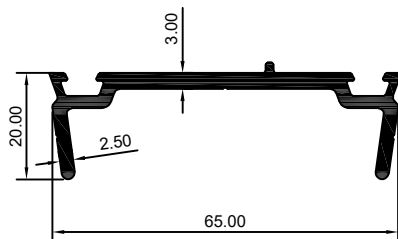
SECTION NO: 24566

1.802 Kg/m.



SECTION NO: 24584

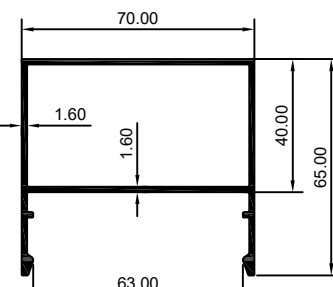
0.763 Kg/m.



FITTING
24585

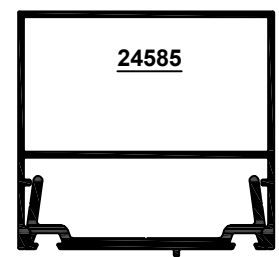
SECTION NO: 24585

1.195 Kg/m.



FITTING
24584

FITTING

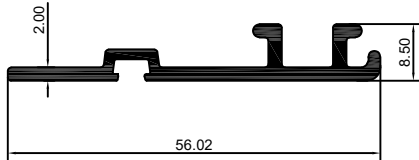


24584

CURTAIN WALL & GLAZING

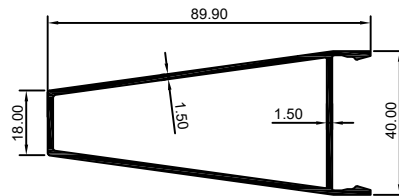
SECTION NO: 24051

0.422 Kg/m.



SECTION NO: 24061

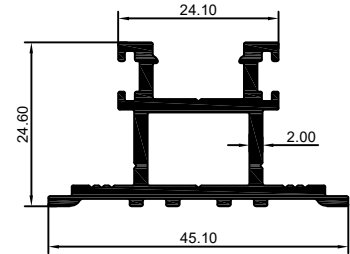
0.951 Kg/m.



pressure plate not developed

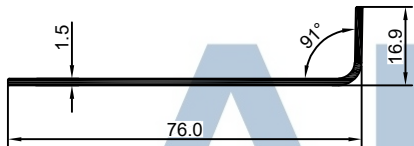
SECTION NO: 24067

0.642 Kg/m.



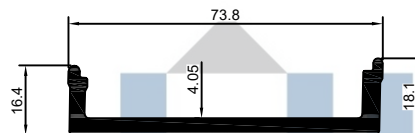
SECTION NO: 24079

0.356 Kg/m.



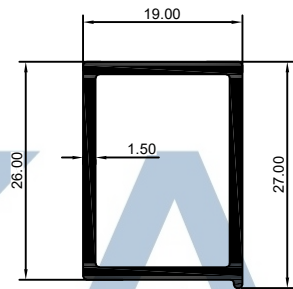
SECTION NO: 24080

1.056 Kg/m.



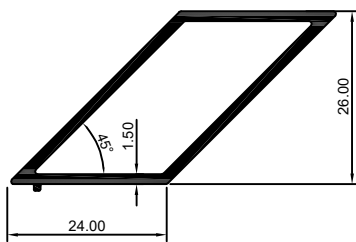
SECTION NO: 24081

0.337 Kg/m.



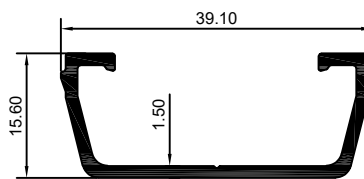
SECTION NO: 24082

0.460 Kg/m.



SECTION NO: 24085

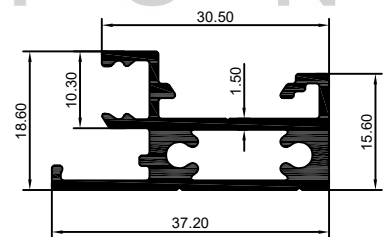
0.294 Kg/m.



FITTING:-24102
Exclusive

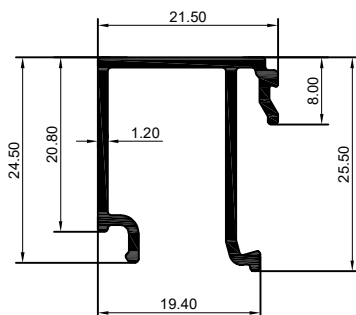
SECTION NO: 24087

0.538 Kg/m.



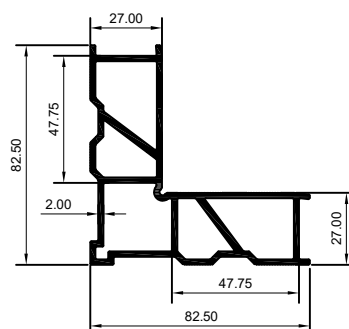
SECTION NO: 24088

0.268 Kg/m.



SECTION NO: 24129

2.326 Kg/m.



CURTAIN WALL & GLAZING

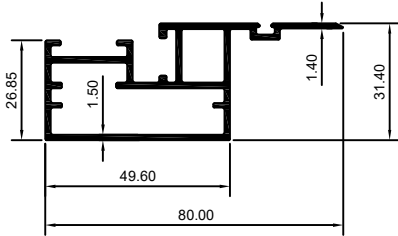
PAGE - 47

ALUKA
E X T R U S I O N

CURTAIN WALL & GLAZING

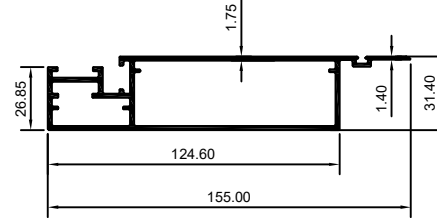
SECTION NO: 24551

1.030 Kg/m.



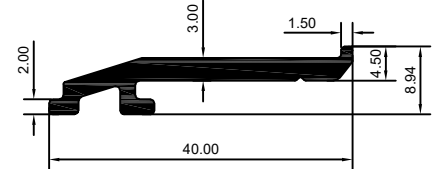
SECTION NO: 24552

1.875 Kg/m.



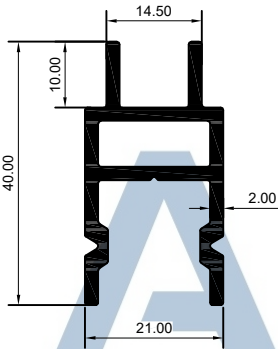
SECTION NO: 24553

0.353 Kg/m.



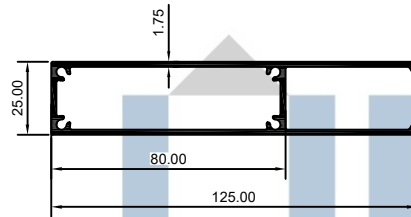
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0.640 Kg/m.



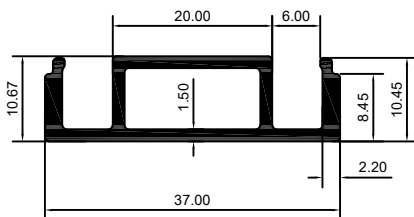
SECTION NO: 24555

1.541 Kg/m.



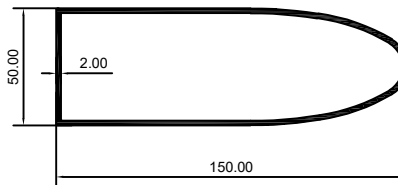
SECTION NO: 24597

0.390 Kg/m.



SECTION NO: 24598

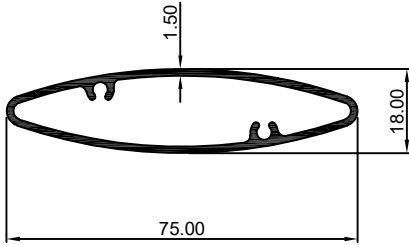
1.956 Kg/m.



LOUVERS SECTIONS

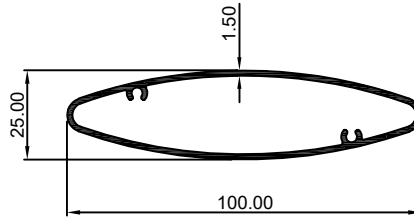
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0.706 Kg/m.



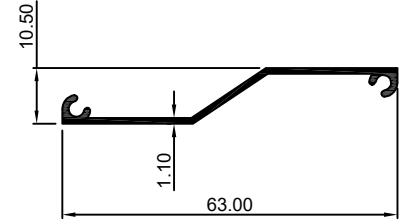
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0.918 Kg/m.



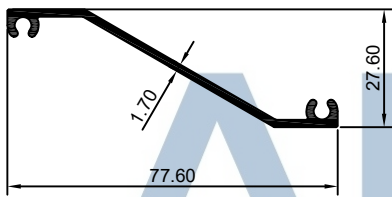
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0.248 Kg/m.



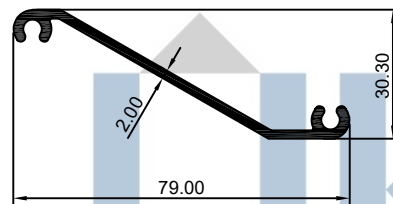
SECTION NO: 24504

0.483 Kg/m.



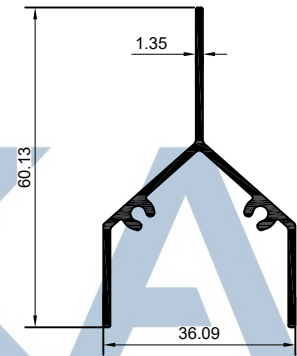
SECTION NO: 24505

0.590 Kg/m.



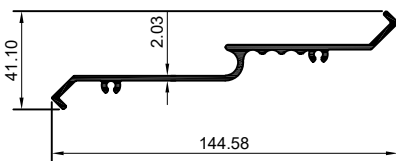
SECTION NO: 24506

0.473 Kg/m.



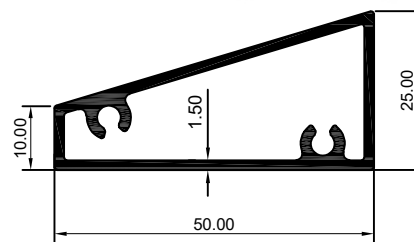
SECTION NO: 24507

1.163 Kg/m.



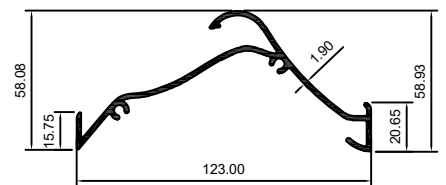
SECTION NO: 24508

0.644 Kg/m.



SECTION NO: 24511

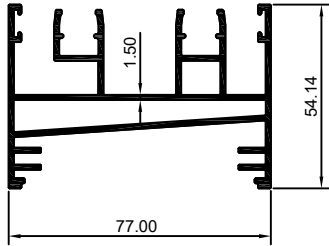
1.286 Kg/m.



SPECIAL WINDOW SERIES

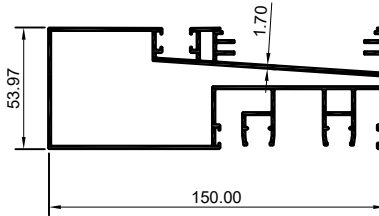
SECTION NO: 25001

1.750 Kg/m.



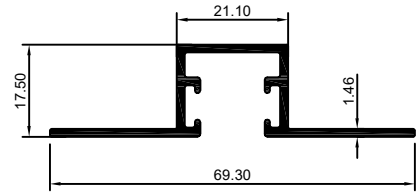
SECTION NO: 25002

2.760 Kg/m.



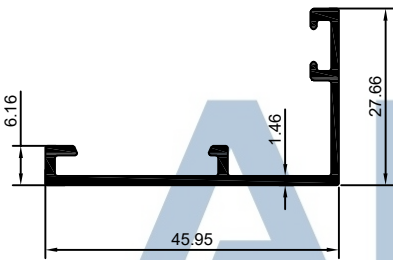
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0.473 Kg/m.



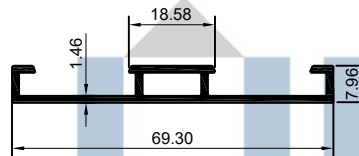
SECTION NO: 25004

0.362 Kg/m.



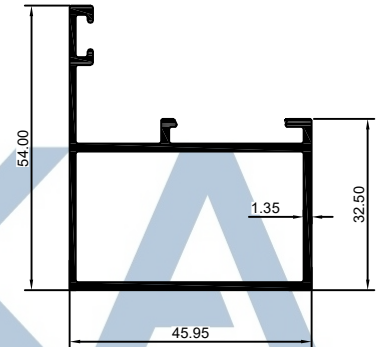
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0.470 Kg/m.



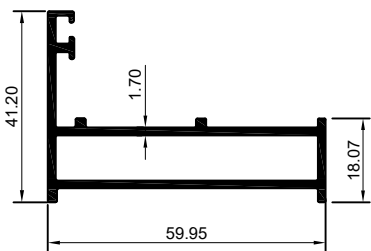
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0.732 Kg/m.



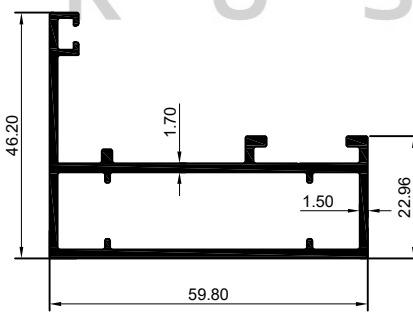
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0.860 Kg/m.



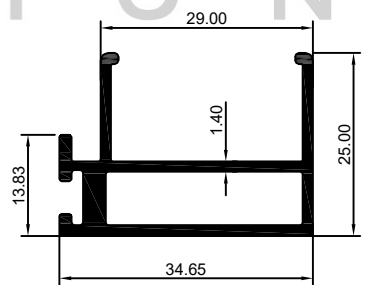
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0.911 Kg/m.



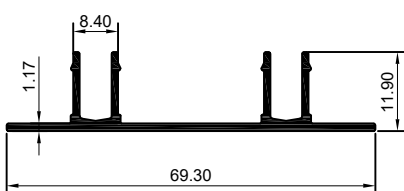
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0.507 Kg/m.



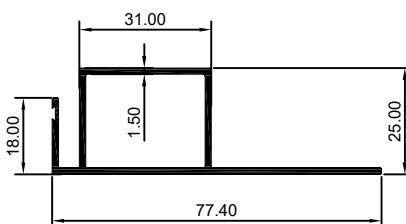
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0.483 Kg/m.



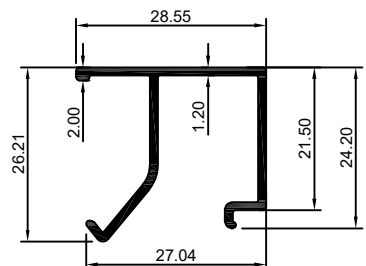
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0.678 Kg/m.



SECTION NO: 25012

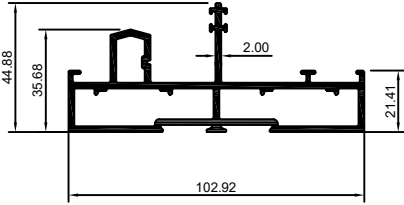
0.285 Kg/m.



SPECIAL WINDOW SERIES

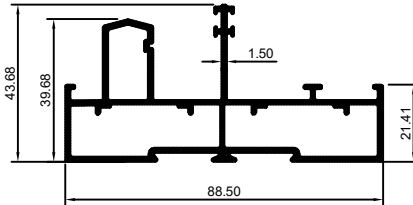
SECTION NO: 25013

1.945 Kg/m.



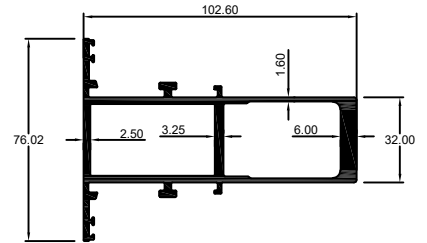
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1.360 Kg/m.



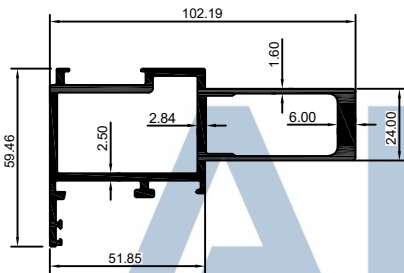
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2.558 Kg/m.



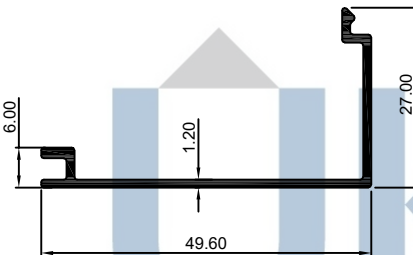
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2.260 Kg/m.



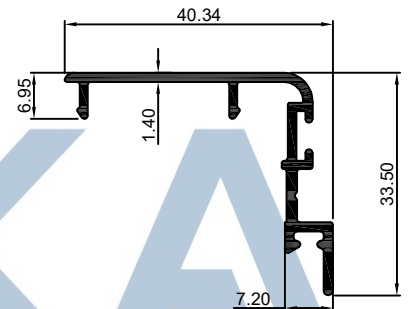
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0.287 Kg/m.



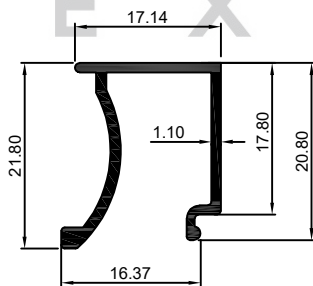
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0.360 Kg/m.



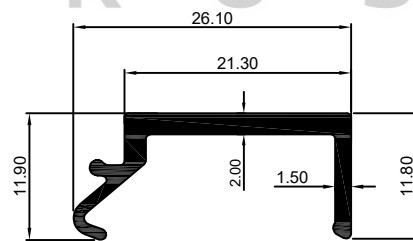
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0.199 Kg/m.



SECTION NO: 25020

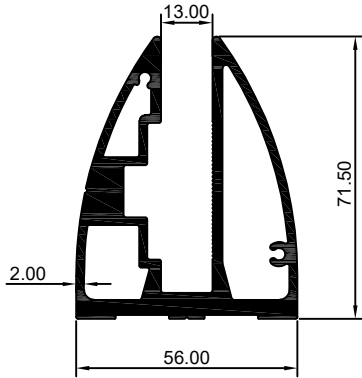
0.207 Kg/m.



RAILING SECTIONS

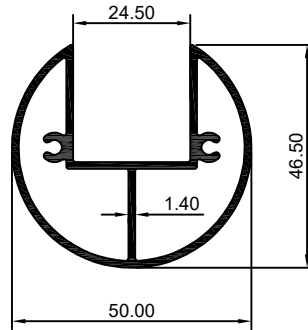
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2.770 Kg/m.



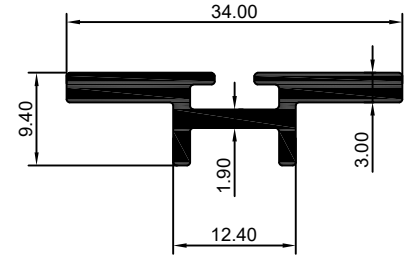
SECTION NO: 25022

0.917 Kg/m.



SECTION NO: 25023

0.324 Kg/m.



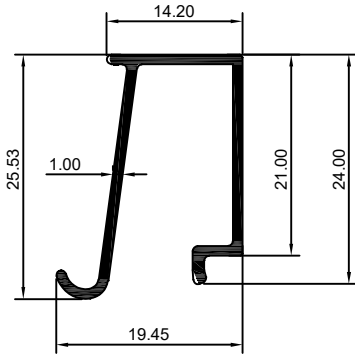
ALUKA
EXTRUSION

SLIDING FOLDING SECTIONS

PAGE - 53

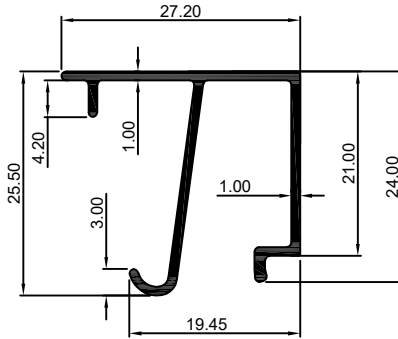
SECTION NO: 25031

0.192 Kg/m.



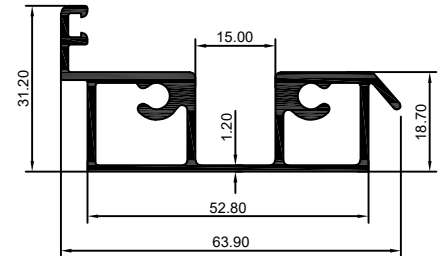
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0.238 Kg/m.



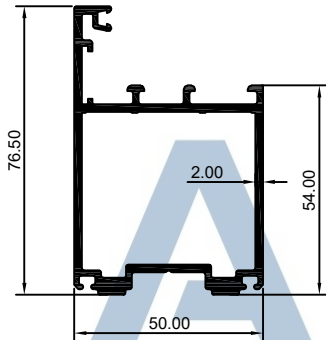
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0.930 Kg/m.



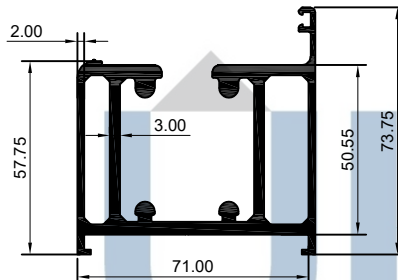
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1.480 Kg/m.



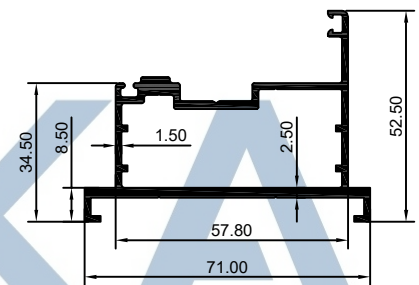
SECTION NO: 25035

2.938 Kg/m.



SECTION NO: 25036

1.239 Kg/m.

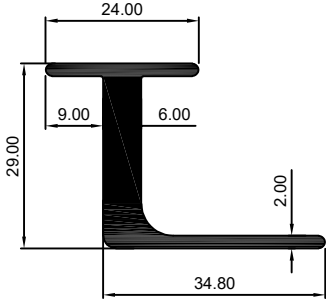


E X T R U S I O N

STONE CLADDING SECTIONS

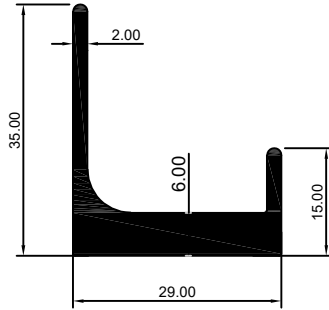
SECTION NO: 28004

0.731 Kg/m.



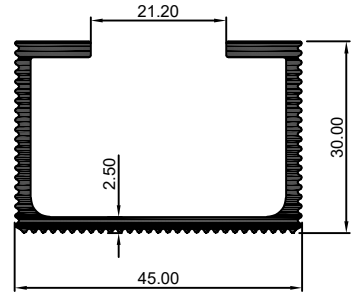
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0.693 Kg/m.



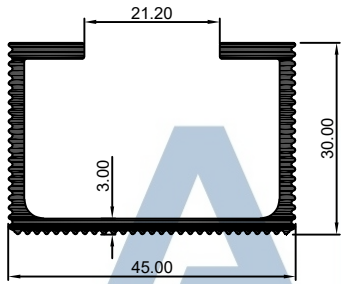
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0.707 Kg/m.



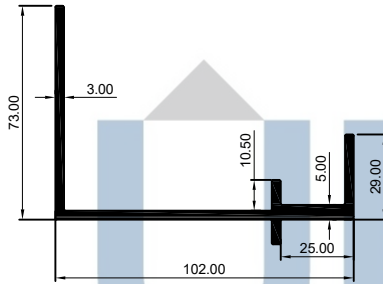
SECTION NO: 28042

0.851 Kg/m.



SECTION NO: 28100

1.875 Kg/m.



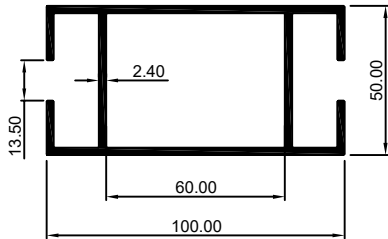
E X T R U S I O N

MISCELLANEOUS ARCHITECTURAL SECTIONS

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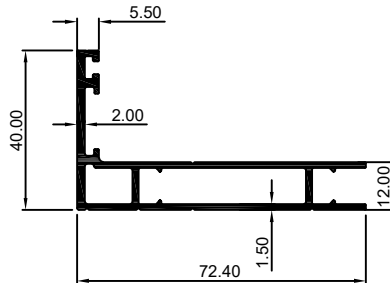
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2.292 Kg/m.



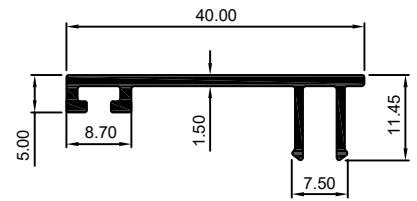
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0.928 Kg/m.



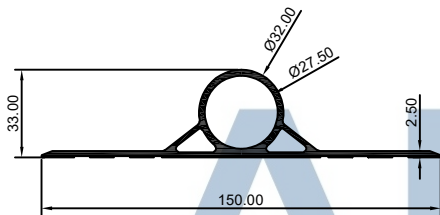
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0.259 Kg/m.



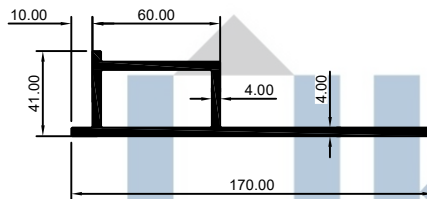
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1.601 Kg/m.



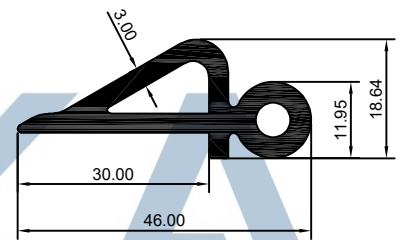
SECTION NO: 28010

3.132 Kg/m.



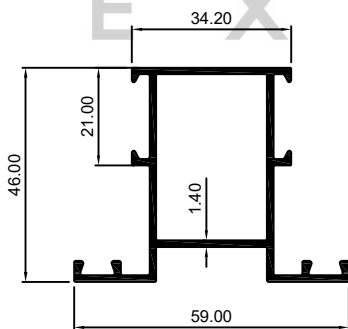
SECTION NO: 28011

0.817 Kg/m.



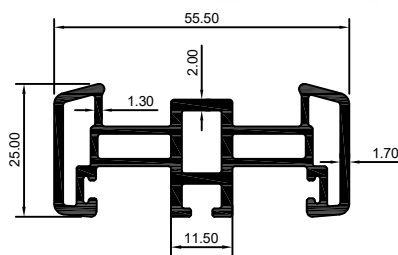
SECTION NO: 28012

0.784 Kg/m.



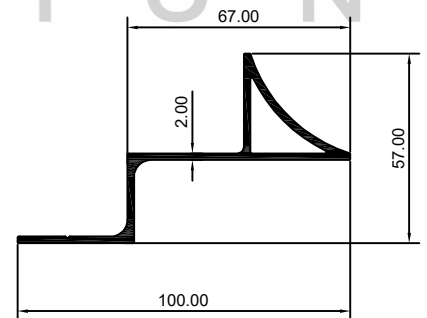
SECTION NO: 28016

1.072 Kg/m.



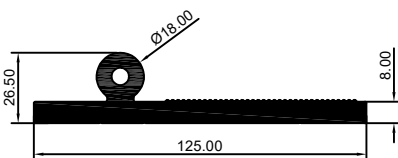
SECTION NO: 28031

1.082 Kg/m.



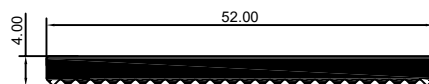
SECTION NO: 28046

3.419 Kg/m.



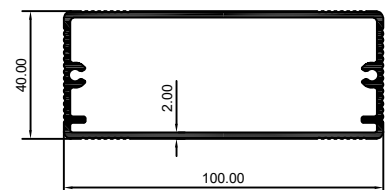
SECTION NO: 28047

0.492 Kg/m.



SECTION NO: 28069

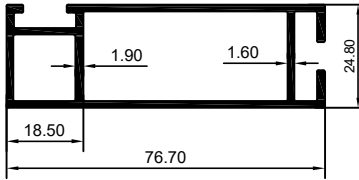
1.546 Kg/m.



MISCELLANEOUS ARCHITECTURAL SECTIONS

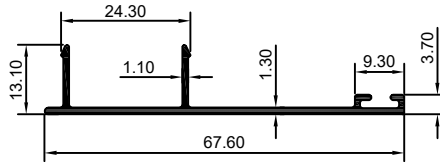
SECTION NO: 28099

1.059 Kg/m.



SECTION NO: 28136

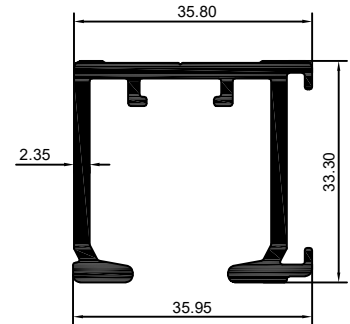
0.326 Kg/m.



FITTING
30001

SECTION NO: 30001

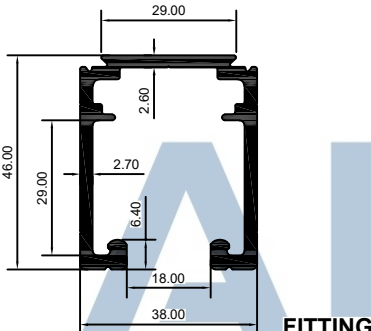
0.797 Kg/m.



FITTING
28136

SECTION NO: 28141

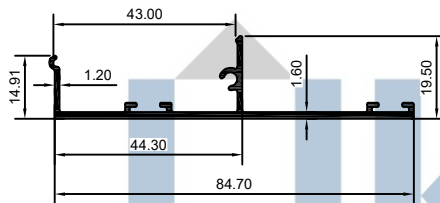
1.143 Kg/m.



FITTING
28142

SECTION NO: 28142

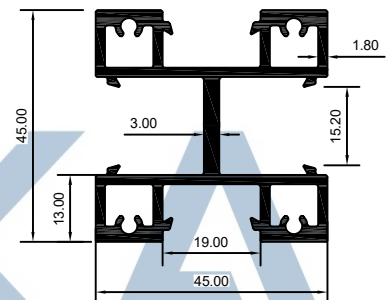
0.531 Kg/m.



FITTING
28141

SECTION NO: 28147

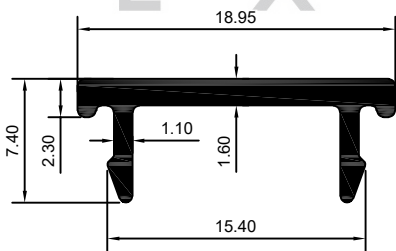
1.406 Kg/m.



FITTING
28149

SECTION NO: 28149

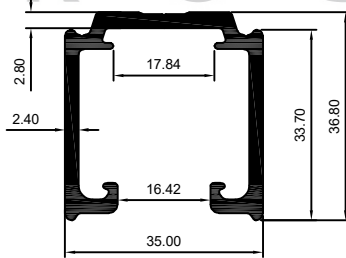
0.120 Kg/m.



FITTING
28147

SECTION NO: 28153

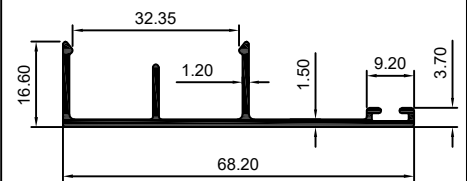
0.820 Kg/m.



FITTING
28154

SECTION NO: 28154

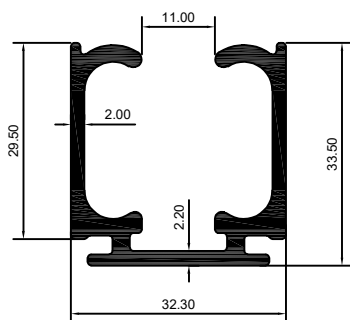
0.428 Kg/m.



FITTING
28153

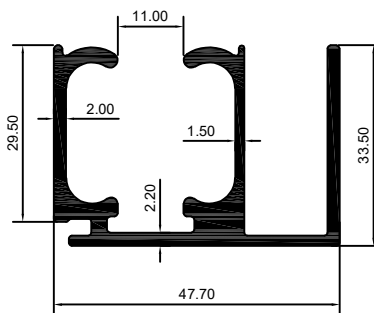
SECTION NO: 30083

0.770 Kg/m.



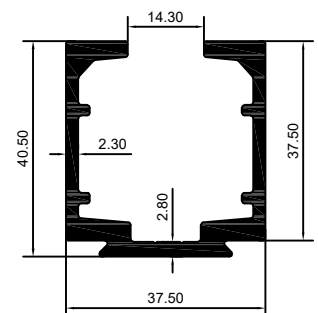
SECTION NO: 30084

1.025 Kg/m.



SECTION NO: 30085

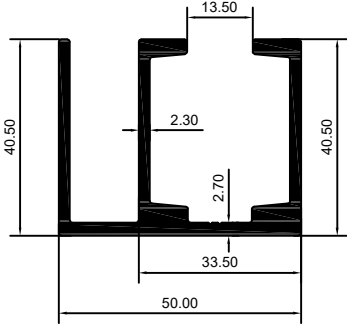
1.091 Kg/m.



MISCELLANEOUS ARCHITECTURAL SECTIONS

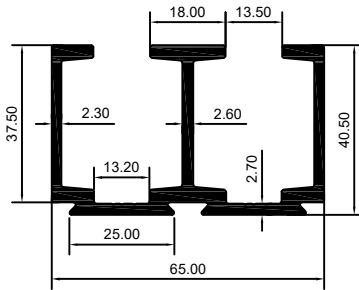
SECTION NO: 30086

1.360 Kg/m.



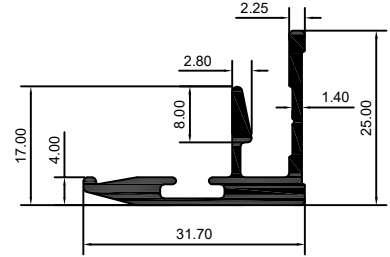
SECTION NO: 30087

1.645 Kg/m.



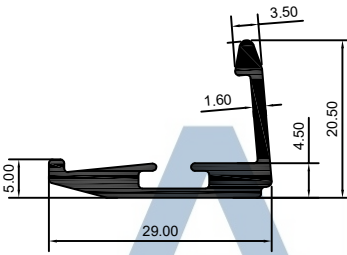
SECTION NO: 30088

0.405 Kg/m.



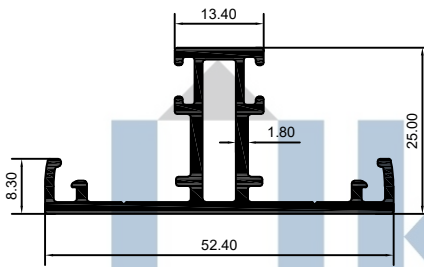
SECTION NO: 30089

0.320 Kg/m.



SECTION NO: 30090

0.629 Kg/m.

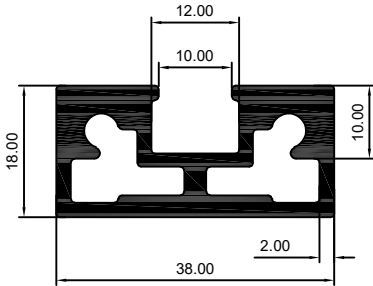


ALUKA
EXTRUSION

SLIM FRAMED PARTITION & DOORS

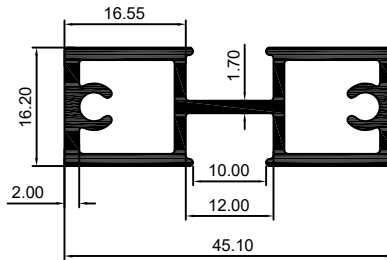
SECTION NO: 28135

0.961 Kg/m.



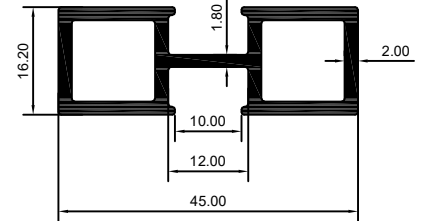
SECTION NO: 28137

0.677 Kg/m.



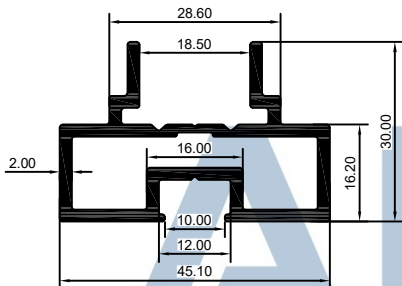
SECTION NO: 28138

0.691 Kg/m.



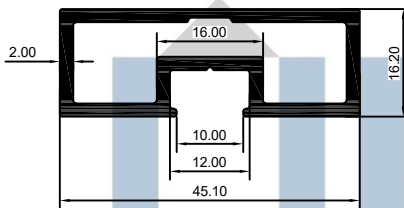
SECTION NO: 28139

0.862 Kg/m.



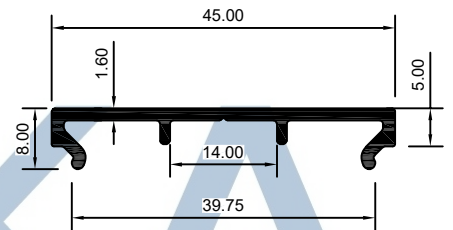
SECTION NO: 28140

0.687 Kg/m.



SECTION NO: 28143

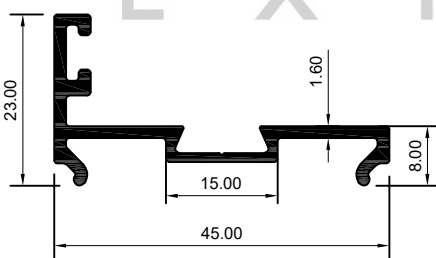
0.285 Kg/m.



FITTING
28145/28146

SECTION NO: 28144

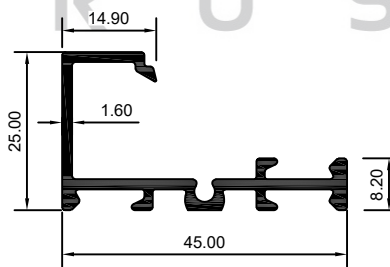
0.389 Kg/m.



FITTING
28145/28146

SECTION NO: 28145

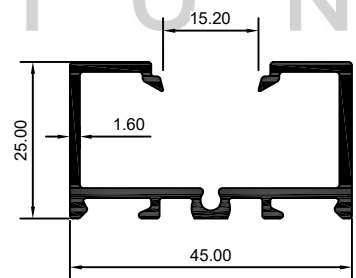
0.488 Kg/m.



FITTING
28143/28144/28148

SECTION NO: 28146

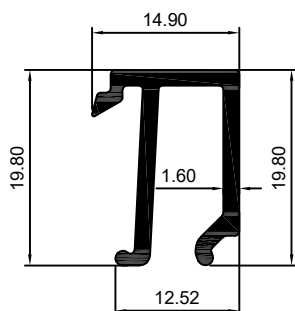
0.621 Kg/m.



FITTING
28143/28144

SECTION NO: 28148

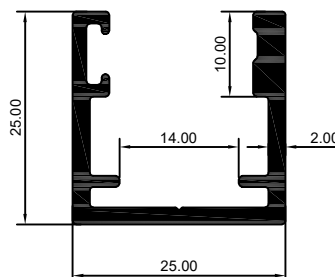
0.241 Kg/m.



FITTING
28145

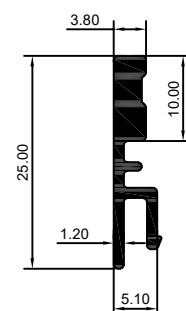
SECTION NO: 28150

0.467 Kg/m.



SECTION NO: 28151

0.185 Kg/m.

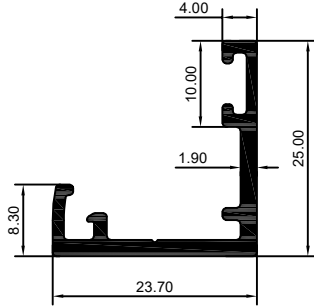


FITTING
28152

SLIM FRAMED PARTITION & DOORS

SECTION NO: 28152

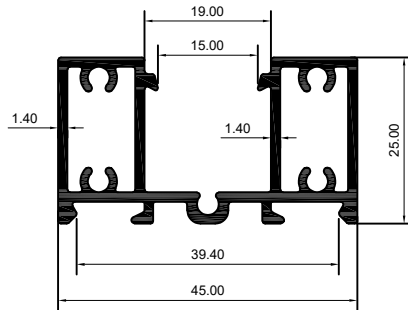
0.296 Kg/m.



FITTING
28151

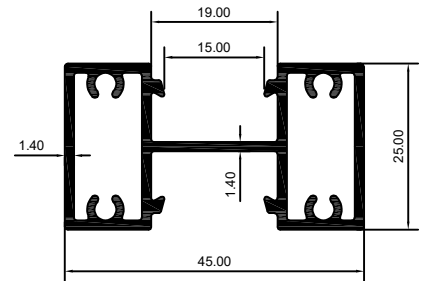
SECTION NO: 30081

0.778 Kg/m.



SECTION NO: 30082

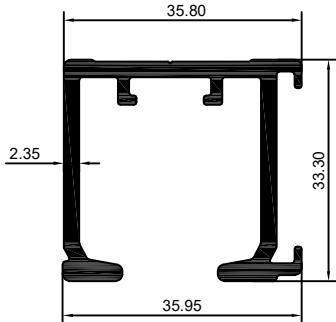
0.744 Kg/m.



KITCHEN PROFILES

SECTION NO: 30001

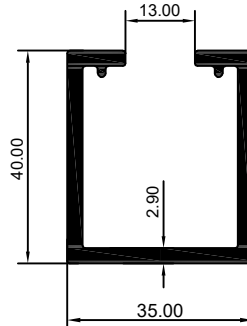
0.797 Kg/m.



FITTING
28136

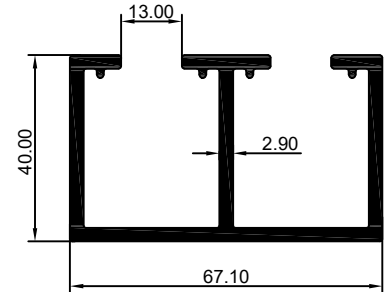
SECTION NO: 30002

0.997 Kg/m.



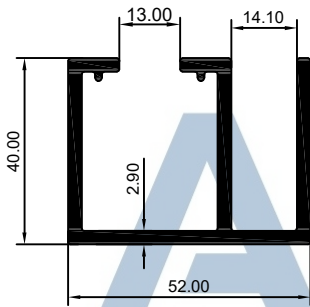
SECTION NO: 30003

1.682 Kg/m.



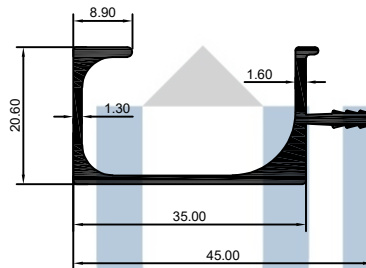
SECTION NO: 30004

1.421 Kg/m.



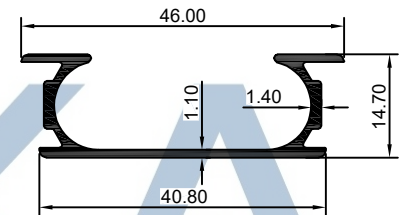
SECTION NO: 30009

0.437 Kg/m.



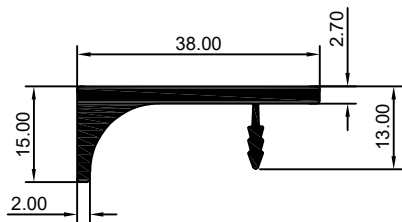
SECTION NO: 30021

0.300 Kg/m.



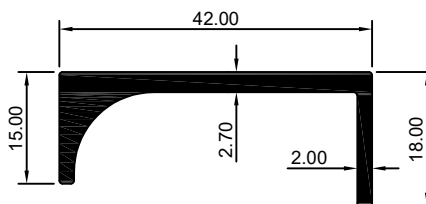
SECTION NO: 30022

0.450 Kg/m.



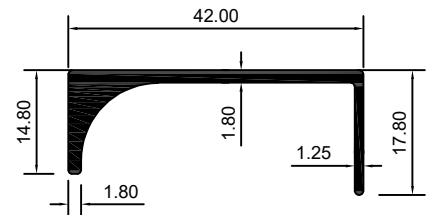
SECTION NO: 30023

0.521 Kg/m.



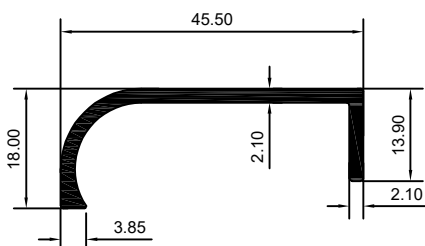
SECTION NO: 30099

0.390 Kg/m.



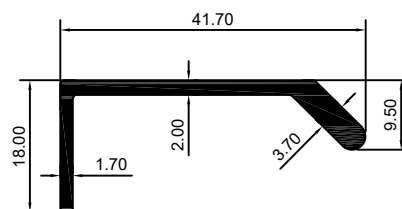
SECTION NO: 30069

0.397 Kg/m.



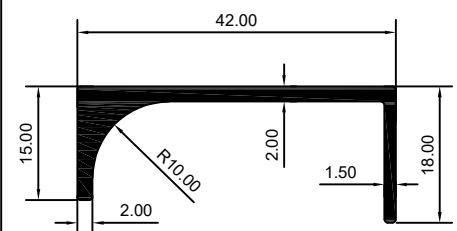
SECTION NO: 30070

0.360 Kg/m.



SECTION NO: 30071

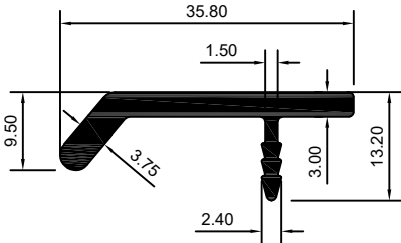
0.419 Kg/m.



KITCHEN PROFILES

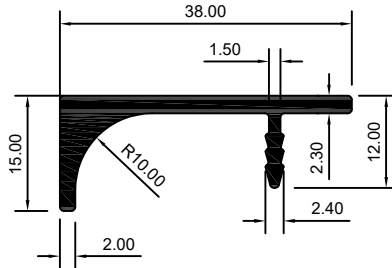
SECTION NO: 30072

0.376 Kg/m.



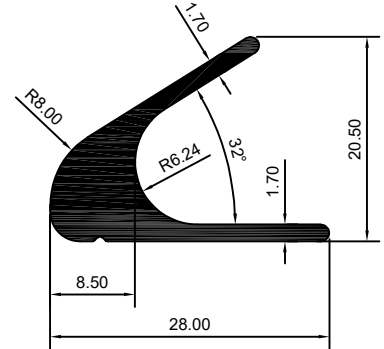
SECTION NO: 30073

0.408 Kg/m.



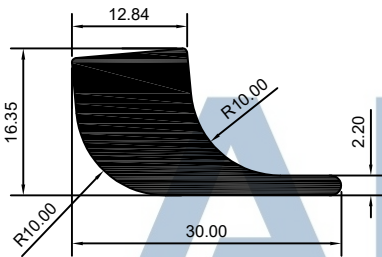
SECTION NO: 30074

0.414 Kg/m.



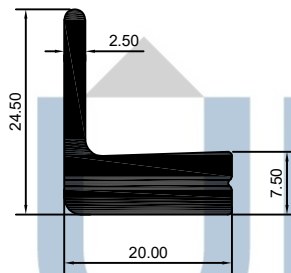
SECTION NO: 30075

0.645 Kg/m.



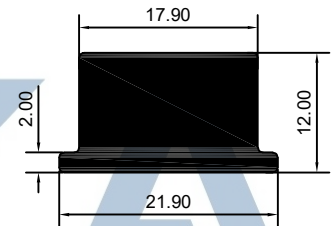
SECTION NO: 30076

0.503 Kg/m.



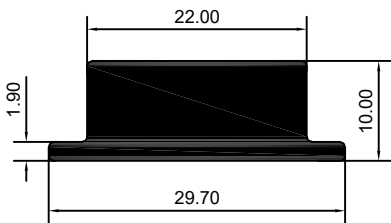
SECTION NO: 30091

0.600 Kg/m.



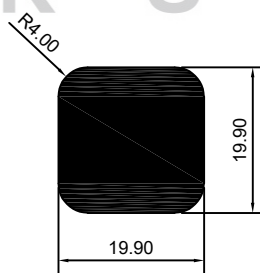
SECTION NO: 30092

0.632 Kg/m.



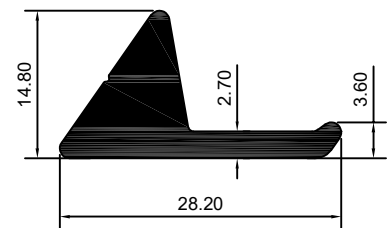
SECTION NO: 30093

1.032 Kg/m.



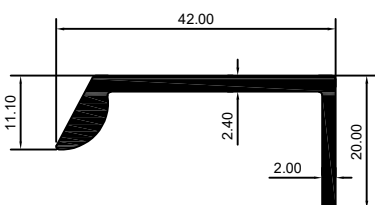
SECTION NO: 30094

0.418 Kg/m.



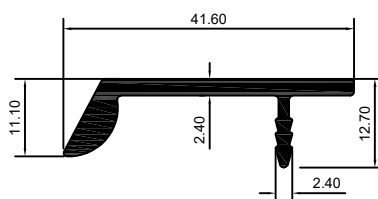
SECTION NO: 30095

0.441 Kg/m.



SECTION NO: 30096

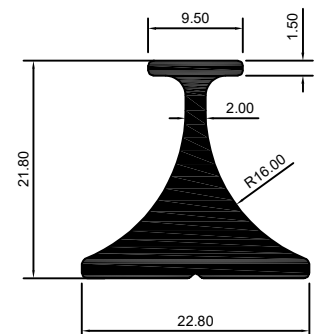
0.392 Kg/m.



SECTION NO: 30097

DIE NO : 30097 (Ø230)

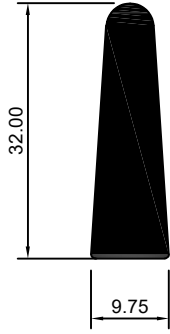
0.481 Kg/m.



KITCHEN PROFILES

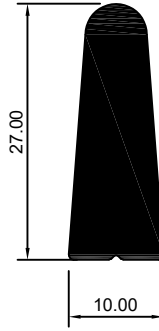
SECTION NO: 30098

0.657 Kg/m.



SECTION NO: 30100

0.575 Kg/m.

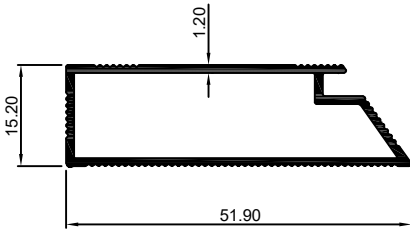


ALUKA
EXTRUSION

KITCHEN PROFILES

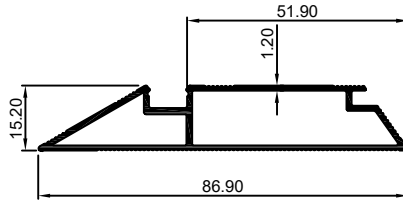
SECTION NO: 30111

0.382 Kg/m.



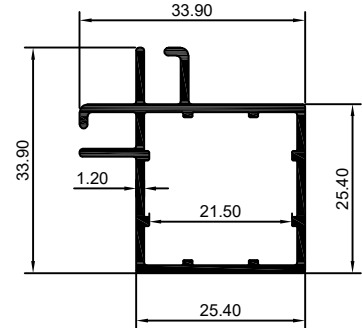
SECTION NO: 30112

0.628 Kg/m.



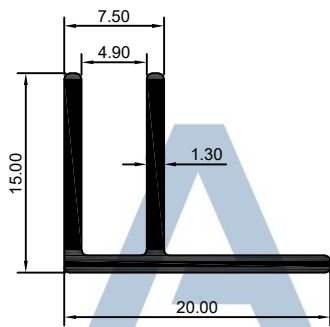
SECTION NO: 30113

0.460 Kg/m.



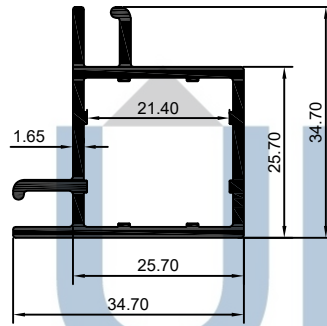
SECTION NO: 30114

0.166 Kg/m.



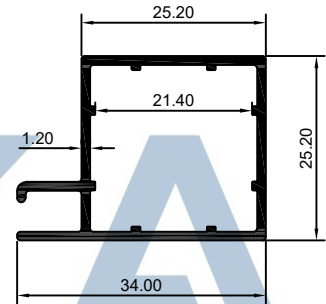
SECTION NO: 30115

0.616 Kg/m.



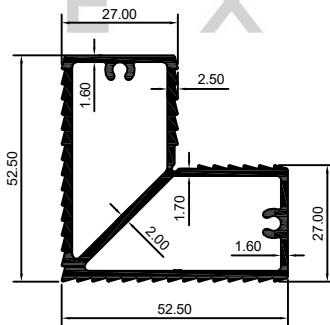
SECTION NO: 30116

0.390 Kg/m.



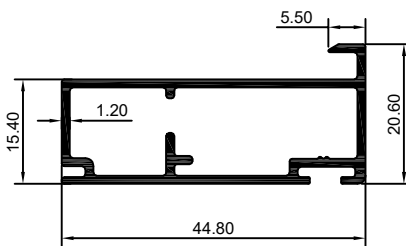
SECTION NO: 30117

1.319 Kg/m.



SECTION NO: 30118

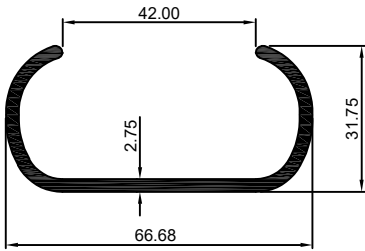
0.467 Kg/m.



LADDER SECTIONS

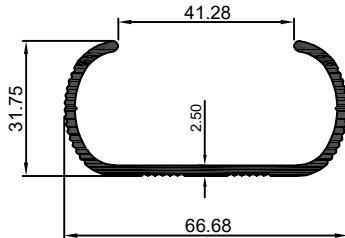
SECTION NO: 28008

0.907 Kg/m.



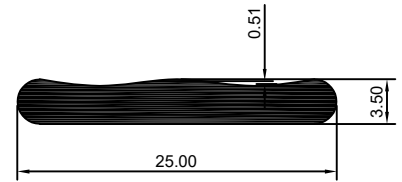
SECTION NO: 28009

0.792 Kg/m.



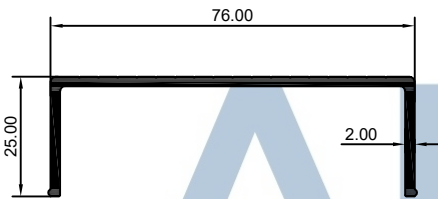
SECTION NO: 30006

0.212 Kg/m.



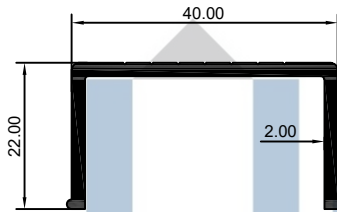
SECTION NO: 30007

0.657 Kg/m.



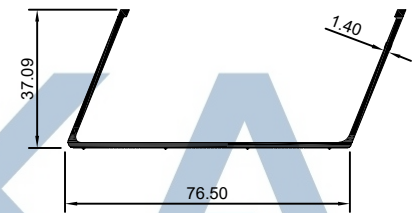
SECTION NO: 30008

0.434 Kg/m.



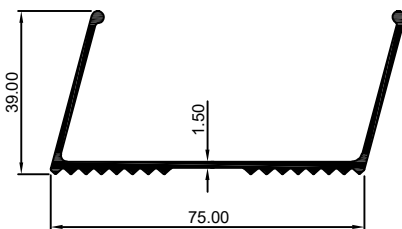
SECTION NO: 30005

0.588 Kg/m.



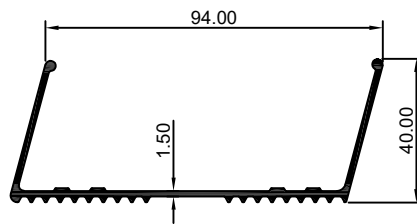
SECTION NO: 30010

0.745 Kg/m.



SECTION NO: 30019

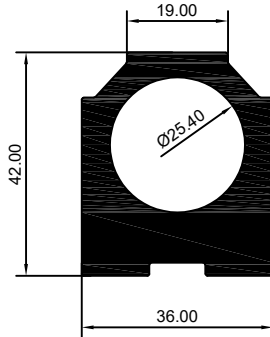
0.860 Kg/m.



DOOR CLOSER SECTIONS

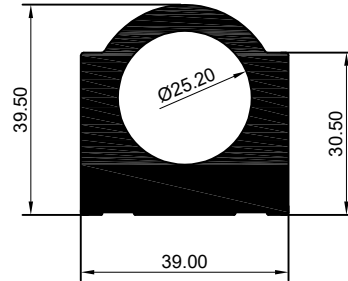
SECTION NO: 30015

2.358 Kg/m.



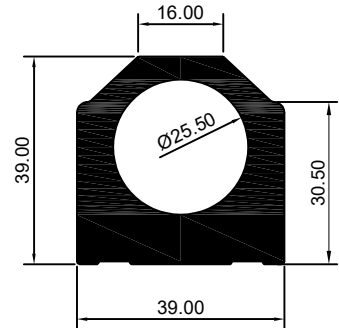
SECTION NO: 30024

2.376 Kg/m.



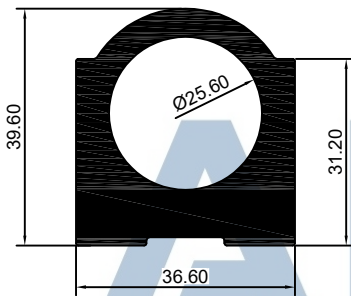
SECTION NO: 30025

2.387 Kg/m.



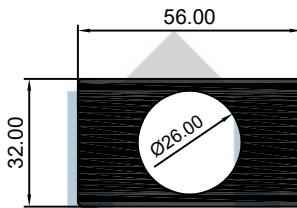
SECTION NO: 30026

2.123 Kg/m.



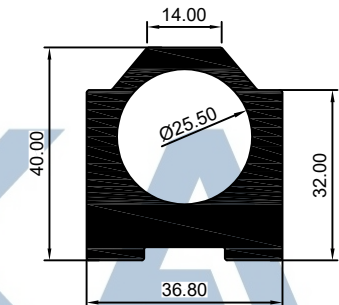
SECTION NO: 30037

3.402 Kg/m.



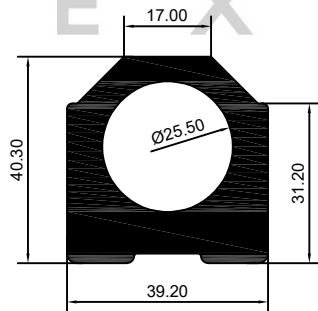
SECTION NO: 30038

2.144 Kg/m.



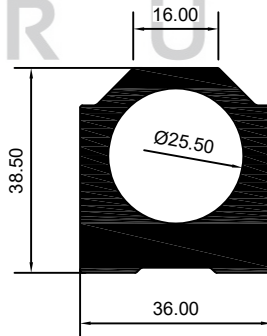
SECTION NO: 30039

2.489 Kg/m.



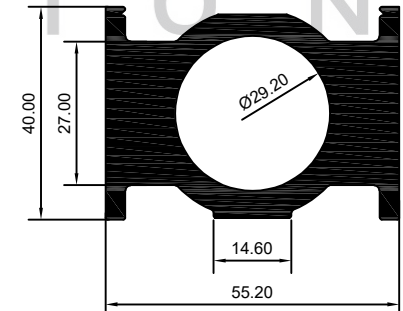
SECTION NO: 30048

2.079 Kg/m.



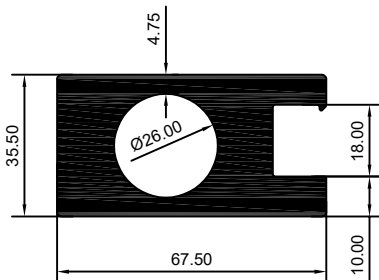
SECTION NO: 30050

3.130 Kg/m.



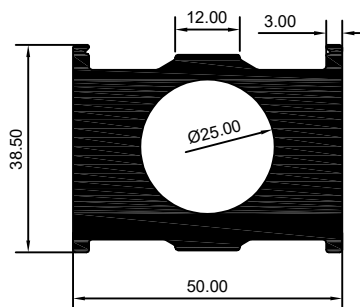
SECTION NO: 30062

4.387 Kg/m.



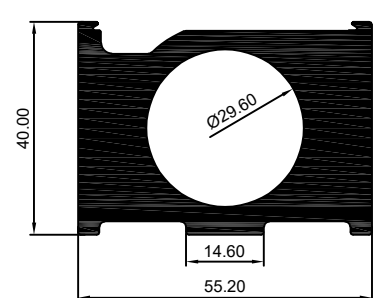
SECTION NO: 30063

3.214 Kg/m.



SECTION NO: 30064

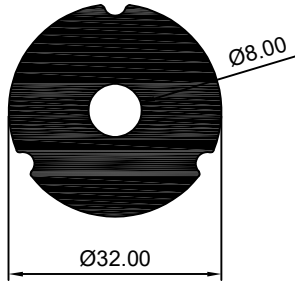
3.524 Kg/m.



DOOR CLOSER SECTIONS

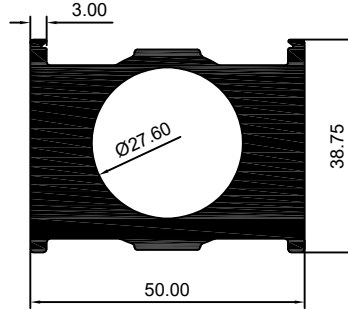
SECTION NO: 30065

1.996 Kg/m.



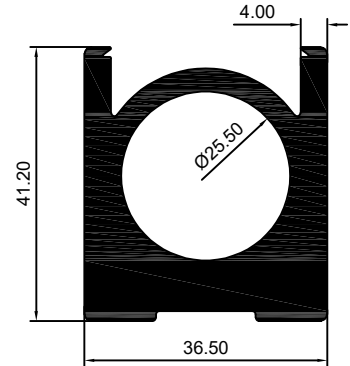
SECTION NO: 30120

2.947 Kg/m.



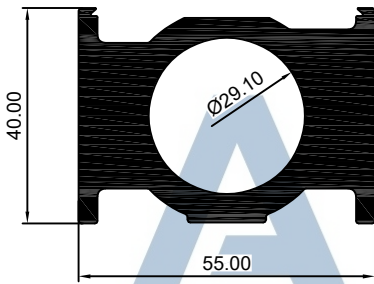
SECTION NO: 30121

2.181 Kg/m.



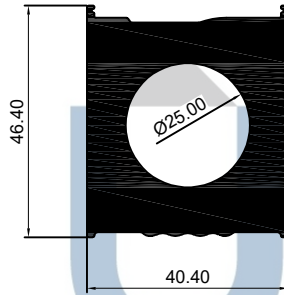
SECTION NO: 30122

3.182 Kg/m.



SECTION NO: 30123

3.372 Kg/m.



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